

POLARIS[®]
SALES INC.

Parts Manual

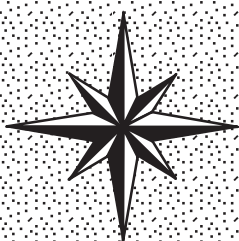
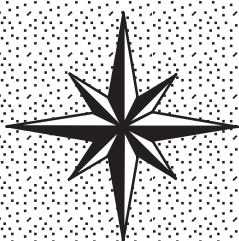
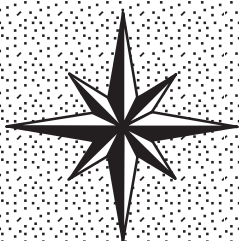
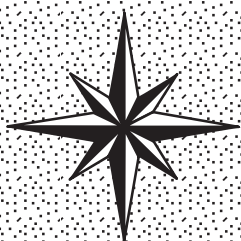
2000

SLX

Model #W004699D

INT'L SLX

Model #W004699I



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SLX W004699D and INT'L SLX W004699I

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The illustrations used in this Parts Manual are for reference to replacement parts only. This manual is not to be used for assembly.

2000 SLX and INT'L SLX WATERCRAFT SPECIFICATIONS

CAPACITIES		ENGINE	
Fuel Tank	12.5 US Gallons (47.3 L)	Engine Type	Polaris 2-Stroke
Reserve Fuel Tank	N/A	Induction Type	Case Reed
Injection Oil Reservoir	5 Quarts (4.73 L)	Exhaust System	Water Cooled/Injected
CARBURETION		Lubrication Type	Oil Injection
Gas Type	Regular Unleaded, 87 Octane or Oxygenated 89 Octane	Oil Type	Polaris TC-W3 or Injection
Carburetor Type and Number	3-40 mm, CDK	Number of Cylinders	3
Carburetion idle speed	1250 +/- 50 RPM	Bore	81 mm
Carburetion Intake	Reed Valve	Stroke	68 mm
Scavenging System	Loop Charged	Displacement	1050 ccm
COOLING		Compression Ratio (Full Stroke)	11.5
Cooling System Type	Water Cooled, Thermostat - Pop Off; Self Draining; Direct Flow from Propulsion	Compression Ratio (Effective)	6.7
Overheating Warning	Warning Light/RPM Limit	Maximum Power (approx.)	120 hp
DIMENSIONS		Maximum Torque	94 @ 6000 RPM
Rider Capacity/Load Limit	1-2 Persons 400 lbs (182 kg)	RPM Limiter Operation	6700 RPM +/- 50
Length, Overall	108.5" (275.69 cm)	PERFORMANCE	
Width, Overall	47.5" (120.65 cm)	Cruising Range at Full Throttle	55 miles (88.51 km)
Height, Overall	39.5" (100.33 cm)	Fuel Tank Reserve	Instrumentation Warning
Draft, Stationary, Unloaded	6" (20.32 cm)	PROPULSION	
Dry Weight	555 lbs. (251 kg)	Impeller	3 Blade Swirl, 17-25
Hull Design	Modified "V"	Propulsion System	Jet drive
Hull Material	SMC	Jet Pump Type	Single Stage Axial Flow, PBM w/4" ext.
Top Deck Material	RTM	Impeller Rotation (from rear)	Counterclockwise
Rub Rail Material	PVC	Transmission	Direct Drive
Front Bumper Material	TPO	Coupling Type	Rubber
Front Storage Capacity	0.76 cu. ft.	Pivoting Angle of Nozzle	30 degrees
Under Seat Rear Storage	Standard	Minimum Water Level for Jet Pump	2 feet (60 cm)
ELECTRICAL		Impeller Diameter	5.83" (14.80 cm)
Alternator Output	8.5 amp/60W @ 4500 RPM		
Ignition System Type	CDI, Flywheel Magneto		
Spark Plug Type	NGK BPR8ES		
Spark Plug Gap	.028" (0.7 mm)		
Starting System	Electric Starter		
Ignition Timing; BTDC	18°		
Battery	12V, 19A		

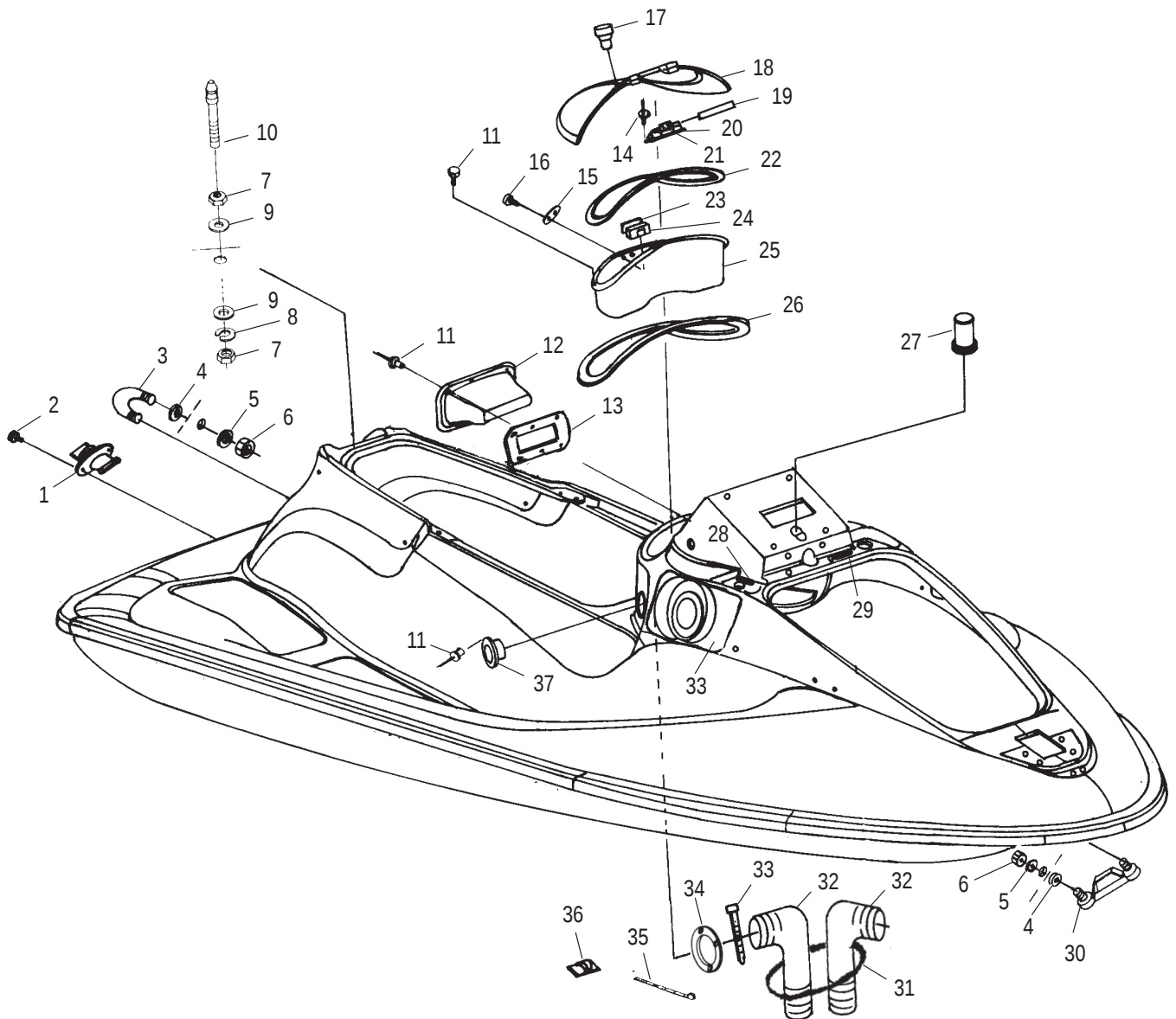
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2000 POLARIS WATERCRAFT PUBLICATION NUMBERS

MODEL	MODEL #	OWNER'S MANUAL	PARTS MANUAL	PARTS MICROFICHE	ASSEMBLY INSTRUCTIONS
SLX	W004699D	9915574	9915576	9915584	9915592
INT'L SLX	W004699I	9915574	9915576	9915584	9915592

HULL and BODY

SLX W004699D and INT'L SLX W004699I



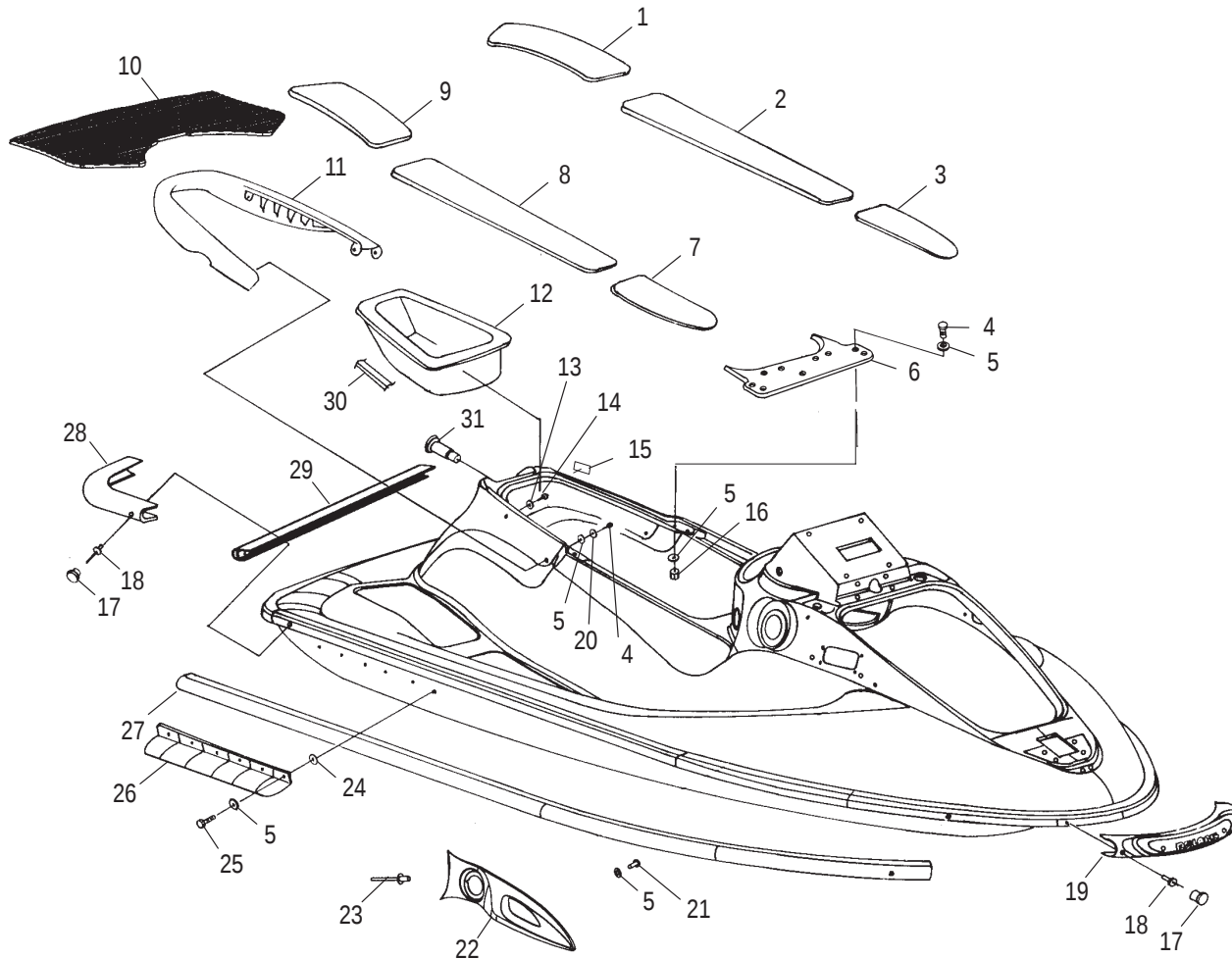
HULL and BODY
SLX W004699D and INT'L SLX W004699I

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	1060125	1	Plug, Bilge	20	5432645	1	Hinge, Console
2	7511882	2	Screw	21	7041660	1	Spring, Torsion, Console
3	1060126	2	U-Bolt	22	5521430	1	Seal, Console
4	7555870	6	Washer, Rubber Dish	23	5811552	1	Gasket, Hook, Console
5	7555839	2	Washer, Flat	24	5432661	1	Hook, Latch, Console
6	7542133	2	Nut, Nylok	25	5432829-133	1	Box, Glove, Bright White
7	7542454	2	Nut	26	5811565	1	Seal, Glove Box
8	7552607	2	Washer, Lock	27	5411664	1	Grommet, Deck, Wire Harness
9	7555846	4	Washer, Flat	28	7077479	1	Decal - Fuel Off/On
10	5020753	1	Plunger, Latch	29	7077480	1	Decal - Oil Recommendation
11	7661042	21	Rivet	30	2670150	1	Strap, Bow
12	5432718	1	Receptacle, Seat Base	31	7080598	1	Strap, Cable
13	5811555	1	Gasket, Receptacle	32	5433496	2	Duct, Air Inlet
14	7661039	2	Rivet	33	7080766	2	Clamp, Hose
15	5211865	1	Plate, Hook, Console	34	5411545	2	Gasket, Air Inlet
16	7516609	2	Screw	35	7080138	4	Cable Tie
17	2653011	1	Latch, Console	36	7080464	2	Anchor, Cable Tie
18	5432660-1095	1	Lid, Console	37	5433220	2	Flange, Air Inlet
19	5333612	1	Pin, Hinge				

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HULL and BODY

SLX W004699D and INT'L SLX W004699I

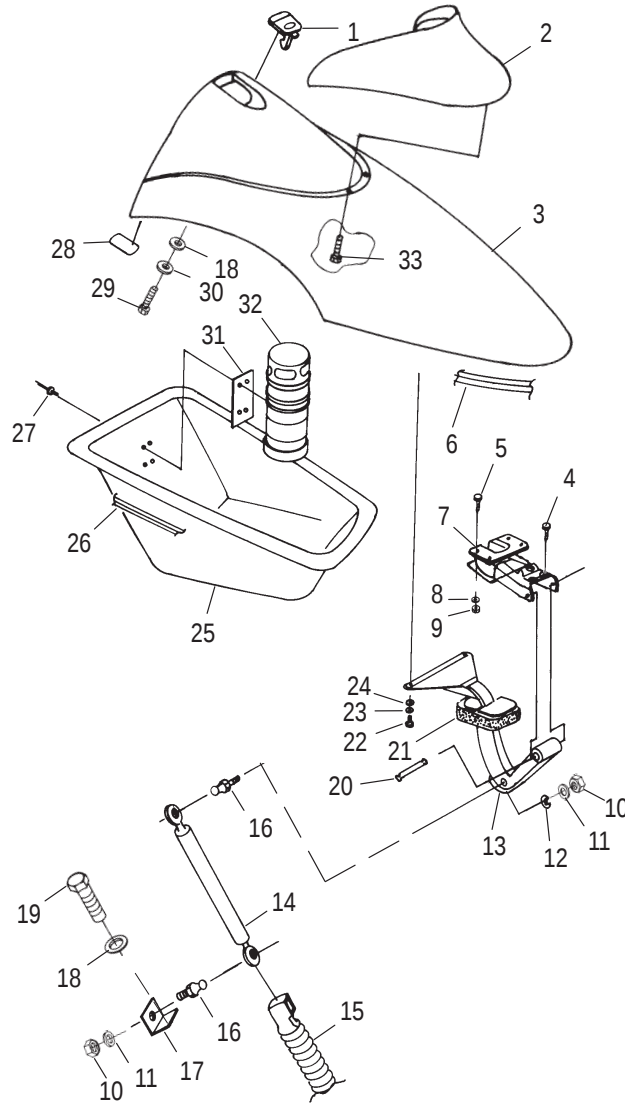


Ref.	Part No.	Qty.	Description
1	5811928-070	1	Pad, Footwell, Rear, LH
2	5811926-070	1	Pad, Footwell, Center, LH
3	5811932	1	Pad, Footwell, Front, RH
4	7515174	6	Screw
5	7555839	26	Washer, Flat
6	5433572	1	Cross Member, Deck
7	5811931	1	Pad, Footwell, Front, LH
8	5811927-070	1	Pad, Footwell, Center, RH
9	5811929-070	1	Pad, Footwell, Rear, RH
10	5811905-070	1	Pad, Boarding
11	5432653-070	1	Handle, Grab
12	5433571	1	Bucket, Storage, Rear
13	5431823	2	Spacer, Mirror
14	7515129	2	Screw
15	7078311	1	Decal - Warning, Seat/Engine
16	7542133	4	Nut, Nylok
17	5431994-070	25	Plug, Bumper, Rear

Ref.	Part No.	Qty.	Description
18	7621511	25	Rivet
19	5411304-070	1	Bumper, Front
20	7555838	2	Washer, Lock
21	7517551	6	Screw
22	5433573-070	1	Cowl, Port
	5433574-070	1	Cowl, Starboard
23	7661040	4	Rivet
24	5811440	12	Washer
25	7515198	12	Screw
26	5432274-070	1	Sponson, LH
	5432275-070	1	Sponson, RH
27	5521487-070	2	Rail, Rub
28	5433584-070	1	Bumper, Corner, LH
	5433585-070	1	Bumper, Corner, RH
29	5521538-070	1	Rail, Rub, Rear
30	5811557	1	Gasket, Bucket, Rear
31	_____	1	Fitting, Thru-Hull (See Bilge Pump Pg. B13, Ref. 1)

FRONT STORAGE COMPARTMENT

SLX W004699D and INT'L SLX W004699I

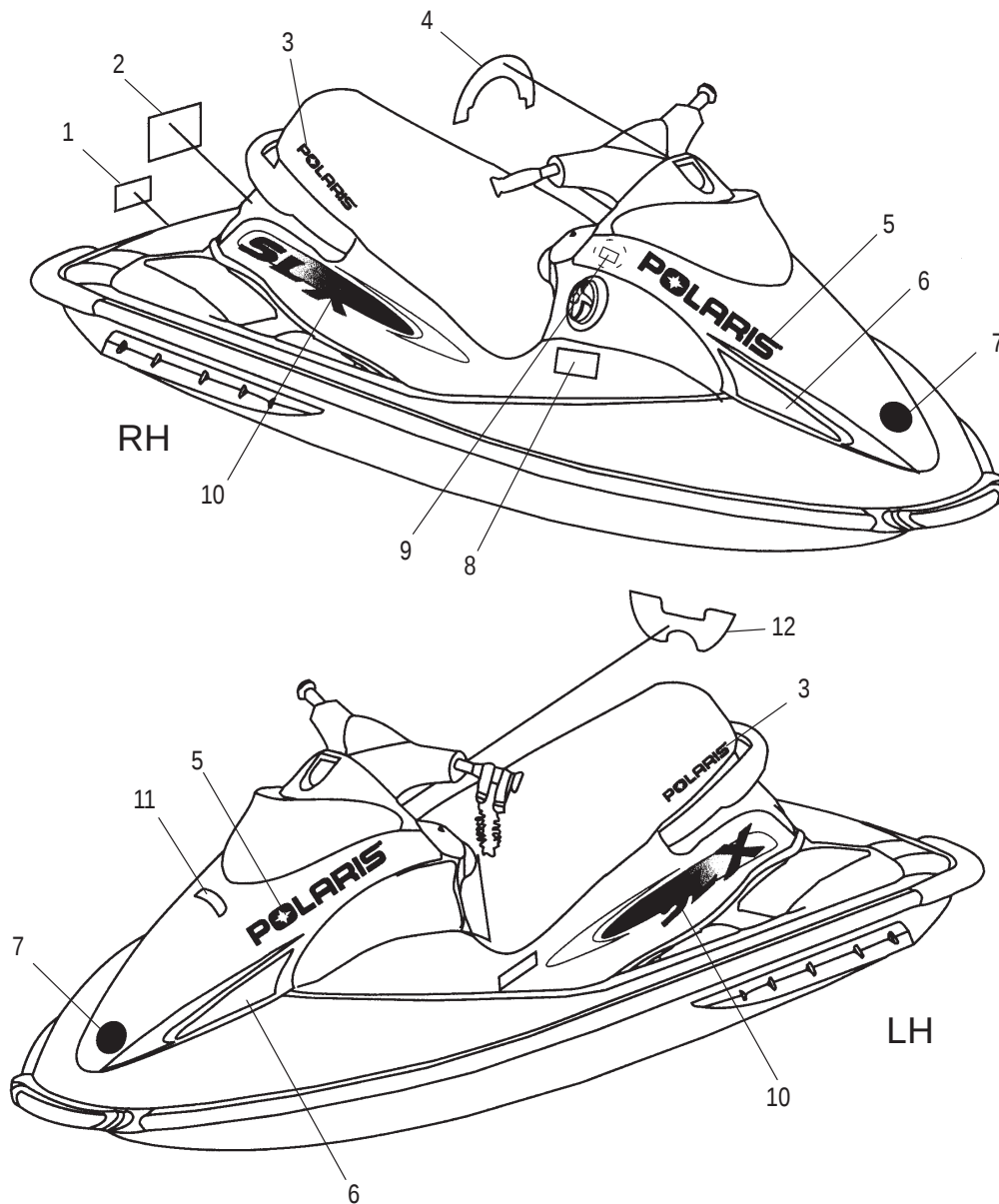


Ref.	Part No.	Qty.	Description
1	2653012	1	Latch, Compartment Door
2	5432786-070	1	Windshield
3	5433120-277	1	Door, Compartment
4	7517551	2	Screw
5	7515198	4	Screw
6	5521428	1	Seal, Door
7	5433504	1	Bracket, Hinge
8	7555839	8	Washer, Flat
9	7542133	4	Nut, Nylok
10	7542334	2	Nut
11	7552610	2	Washer, Lock
12	7710456	1	Ring, Retaining
13	5432711	1	Hinge, Compartment
14	7041675	1	Spring, Gas
15	5411391	1	Boot, Gas Spring
16	1500130	2	Stud, Ball, Swivel Mount
17	5241909	1	Bracket, Mount, Gas Spring

Ref.	Part No.	Qty.	Description
18	7552615	4	Washer, Lock
19	7512056	2	Screw
20	7661026	1	Pin, Hinge
21	5811597	1	Seal, Hinge, Front
22	7515127	4	Screw
23	7555838	4	Washer, Lock
24	7555836	4	Washer, Flat
25	5432707	1	Bucket, Storage, Front
26	5811556	1	Gasket, Bucket, Front
27	7621452	4	Rivet
28	5811643	2	Bumper, Compartment Door
29	7512045	2	Screw
30	7555837	4	Washer, Flat
31	5211740	1	Plate, Fire Extinguisher
32	1060114	1	Asm., Fire Extinguisher Container
	5431841	1	Container, Fire Extinguisher
	5431842	1	Cover, Fire Extinguisher
33	7511882	5	Screw

DECALS

SLX W004699D and INT'L SLX W004699I



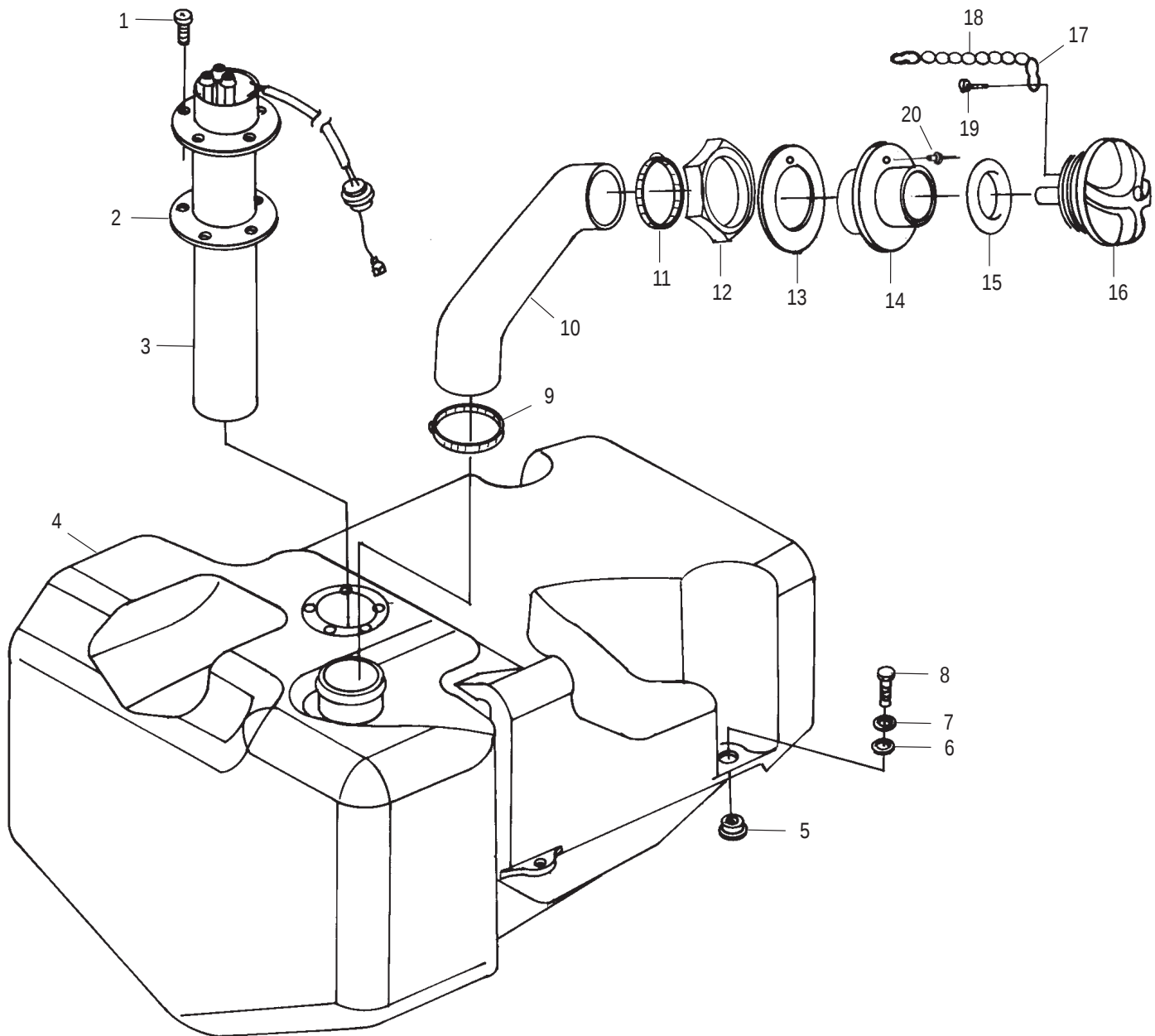
Ref.	Part No.	Qty.	Description
	2201681	1	Kit - '00 SLX Decals (Incl. All Decals Except Seat Decals)
	2200891	1	Kit - Vinyl Decal Application (For Seat Decal)
1	7073865	1	Decal - Caution, Capsize
2	7077812	1	Decal - Coast Guard Exemption
3	7078541-133	2	Decal - "POLARIS", Seat
4	7078595	1	Decal - MFD, Instrument w/Trim
5	7078494	2	Decal - "POLARIS", Compartment Door

Ref.	Part No.	Qty.	Description
6	7078495	1	Decal - Compartment Door, LH
	7078496	1	Decal - Compartment Door, RH
7	7077777	1	Decal - Star Emblem
8	7077768	1	Decal - Warning, Refueling
9	7077479	1	Decal - Fuel Off/On
10	7078497	1	Decal - Side Wall, LH
	7078498	1	Decal - Side Wall, RH
11	7078260	1	Decal - Fire Extinguisher
12	7078379	1	Decal - Dash Warning

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FUEL TANK

SLX W004699D and INT'L SLX W004699I

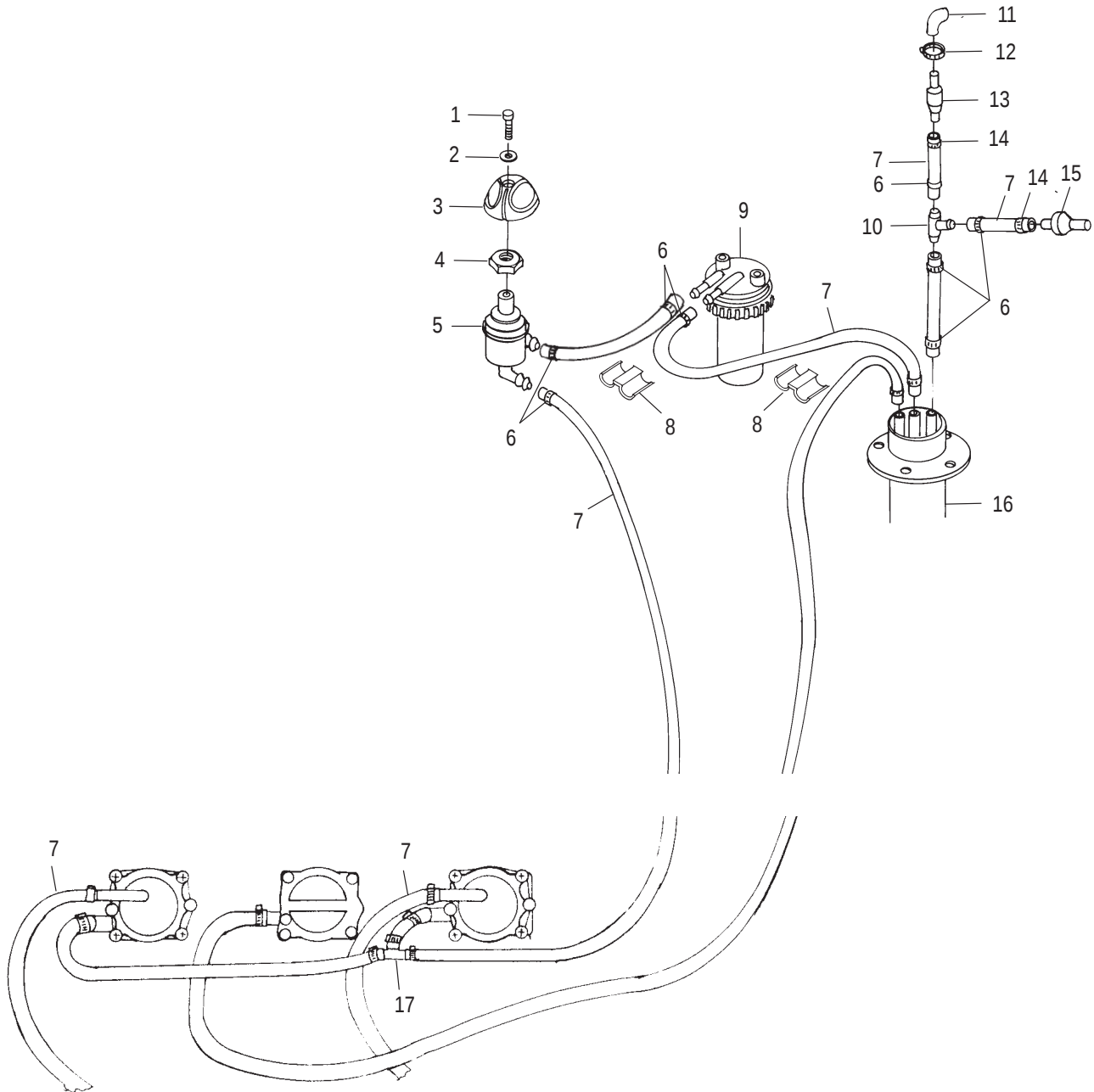


Ref.	Part No.	Qty.	Description
1	7512045	5	Screw
2	5810858	1	Gasket, Sending Unit
3	2410105	1	Sender/Pick-up, Fuel
4	5432769	1	Tank, Fuel
5	5333114	4	Bushing, Fuel Tank
6	7555834	4	Washer
7	7552610	4	Washer, Lock
8	7515365	4	Screw
9	7080451	1	Clamp, Hose
10	5411390	1	Hose, Fuel Fill

Ref.	Part No.	Qty.	Description
11	7080439	1	Clamp, Hose
12	5433621	1	Nut
13	5811492	1	Seal, Fuel Inlet
14	5433553	1	Inlet, Fuel
15	5411305	1	Seal, Fuel Cap
16	2520177	1	Cap, Fuel, Ratchet
17	7080442	2	Coupling, End, Fuel Cap Chain
18	7080710	1	Chain, Bead
19	7511873	1	Screw
20	7621229	1	Rivet

FUEL SYSTEM

SLX W004699D and INT'L SLX W004699I

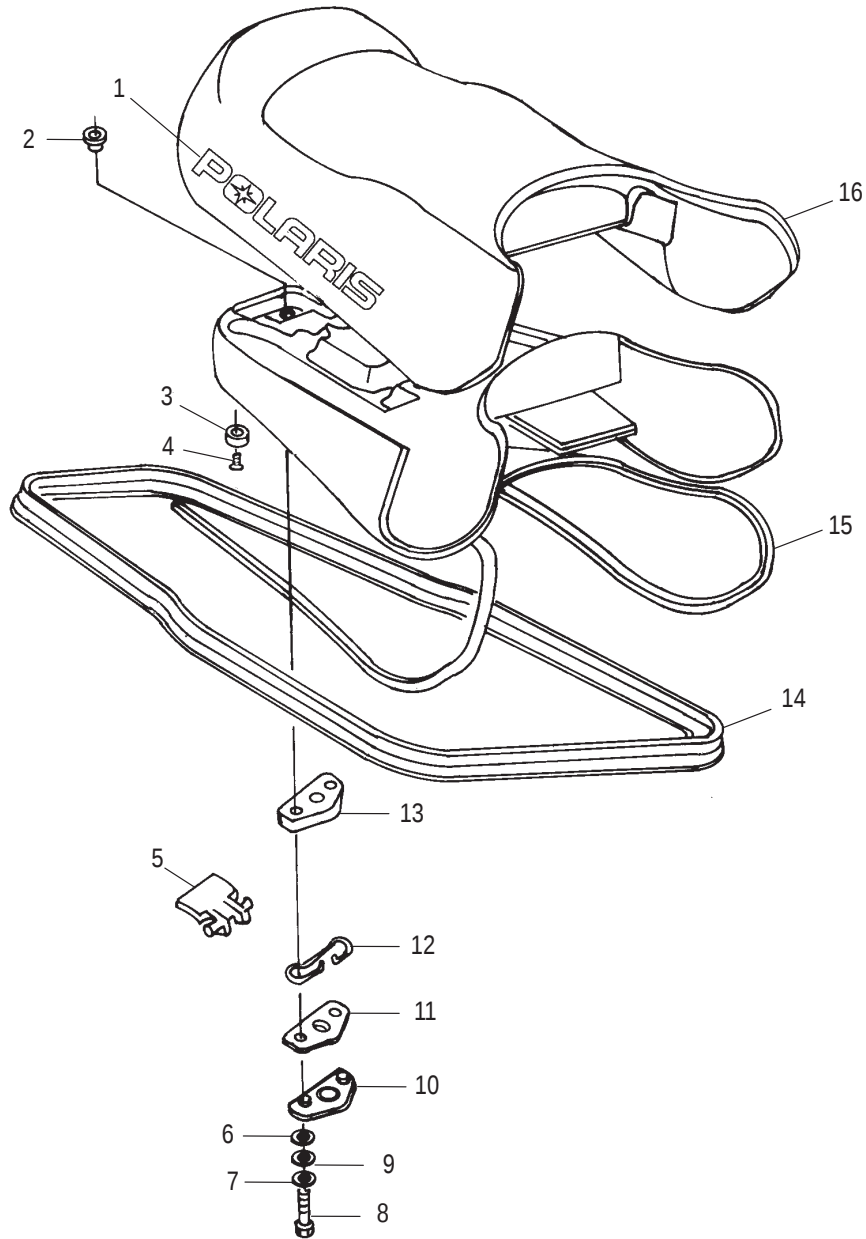


Ref.	Part No.	Qty.	Description
1	7516302	1	Screw
2	7555840	1	Washer, Flat
3	5432836-070	1	Knob, Fuel Valve
4	5431451	1	Nut
5	7052159	1	Valve, Fuel On/Off
6	7080476	12	Clamp, Hose
7	8450046-1525	AR	Line, Fuel
8	7080482	2	T-Clip
9	_____	1	Separator, Fuel/Water (See Fuel/Water Separator Pg. C9, Ref. 4)

Ref.	Part No.	Qty.	Description
10	7052111	1	Fitting, Tee
11	5410682	2	Grommet, Vent
12	7080483	1	Cable Tie
13	7051015	1	Valve, Check
14	7080138	2	Cable Tie
15	7052118	1	Valve, Vacuum Check
16	_____	1	Sender/Pick-Up, Fuel (See Fuel Tank Pg. A10, Ref. 3)
17	7052075	1	Fitting, Tee

SEAT

SLX W004699D and INT'L SLX W004699I



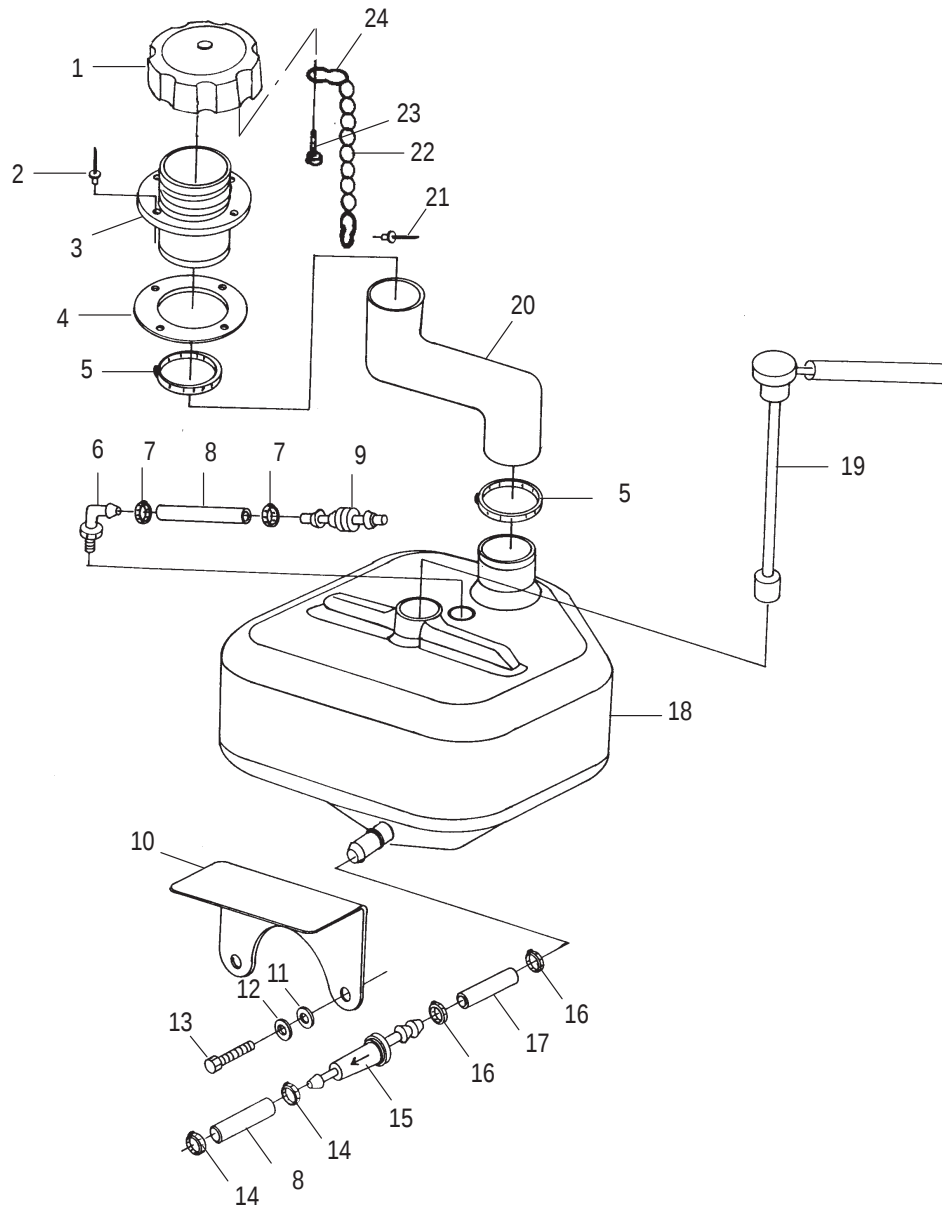
Ref.	Part No.	Qty.	Description
	2200891	1	Kit - Vinyl Decal Application (For Seat Decal)
1	_____	1	Decal - Seat, "POLARIS" (See Decals Pg. A9, Ref. 3)
2	7547105	2	Insert, Double Threaded
3	5521457	6	Bumper, Seat
4	7621403	6	Rivet
5	5431358	1	Handle, Latch
6	7555836	2	Washer, Flat
7	7555838	2	Washer, Lock

Ref.	Part No.	Qty.	Description
8	7515123	2	Screw
9	7555839	2	Washer, Flat
10	5431357	1	Plate, Latch, Bottom
11	5211314	1	Plate, Latch
12	7042036	1	Spring, Latch
13	5431359	1	Plate, Latch, Top
14	5521429	1	Seal, Seat
15	5521424	1	Trim, Seat
16	2682544-303	1	Asm., Seat
	2682333-303	1	Cover, Seat

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OIL TANK

SLX W004699D and INT'L SLX W004699I

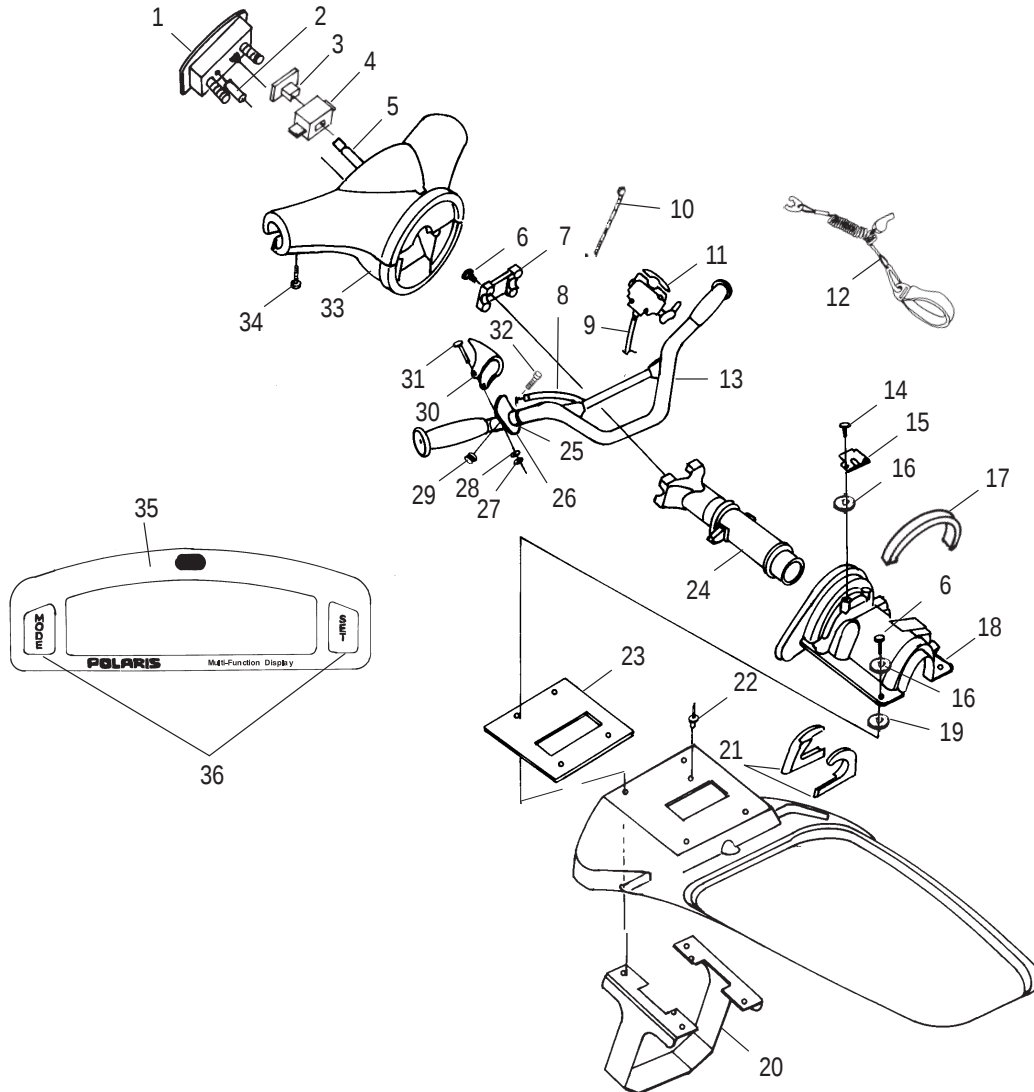


Ref.	Part No.	Qty.	Description
1	5432843	1	Cap, Oil Tank
2	7621511	4	Rivet
3	5433601	1	Inlet, Oil
4	5811554	1	Gasket, Oil Inlet
5	7080772	2	Clamp, Hose
6	7052130	1	Elbow, 90 Degree
7	7080476	2	Clamp, Hose
8	8450003-1525	AR	Line, Fuel
9	7052118	1	Valve, Vacuum Check
10	5211866	1	Plate, Mount, Oil Tank
11	7555961	2	Washer, Interlock
12	7555836	2	Washer, Flat

Ref.	Part No.	Qty.	Description
13	7515143	2	Screw
14	7080307	2	Clamp, Hose
15	2530015	1	Filter
16	7080474	2	Clamp, Hose
17	8450059-150	AR	Line, Fuel
18	5432768	1	Tank, Oil
19	2410079	1	Sender, Oil Level
20	5433636	1	Hose, Oil Fill
21	7621229	1	Rivet
22	7080710	1	Chain, Beaded
23	7517241	1	Screw
24	7080442	2	Coupling, End

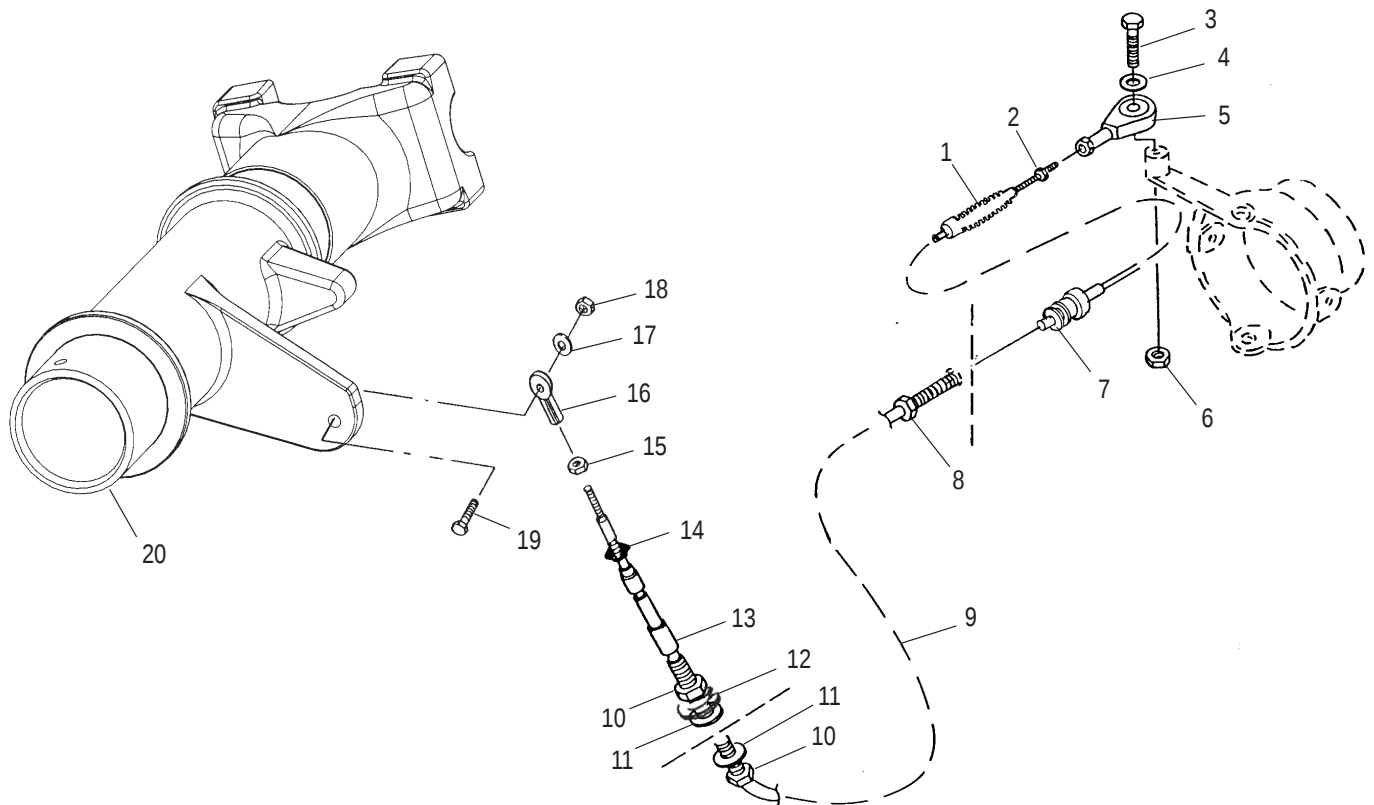
STEERING

SLX W004699D and INT'L SLX W004699I



Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3280307	1	Gauge, Multi-Function	19	7556081	8	Washer, Shim
2	8450070-235	1	Pitot Line, Formed End	20	1820569	1	Support, Steering
3	4010245	1	Deutsch, 12 Pin Wedgelock	21	5433135	4	Bearing, Steering
4	4010243	1	Connect, Deutsch, 12 Pin	22	7661042	2	Rivet
5	2460752	1	Harness, Wire	23	5811551	1	Gasket, Steering Housing
6	7517660	8	Screw	24	5132317	1	Column, Steering
7	5631017	1	Clamp, Handlebar	25	5432728	1	Clamp, Throttle Block
8	7080608	1	Cable, Throttle	26	5432729	1	Block, Split Throttle
9	7080670	1	Cable, Choke	27	7710426	1	Ring, Retaining
10	7080138	2	Cable Tie	28	7555840	1	Washer, Flat
11	4110221	1	Switch, ST/SP/TR/BG/CK/PEB	29	7541931	2	Nut
12	7080675	1	Lanyard w/Whistle	30	5432372	1	Lever, Throttle Control
13	1820819-070	1	Handlebar w/Grip	31	7661628	1	Pin, Retaining
14	7517550	2	Screw	32	7517520	2	Screw
15	5243534	1	Plate, Door Latch Receiver	33	5432795-070	1	Pad, Handlebar, MFD/Trim
16	7555836	6	Washer, Flat	34	7512047	4	Screw
17	5811686	1	Bumper, Door Collar	35	3280318	1	Bezel, MFD w/Overlay
18	5433136	1	Housing, Steering	36	2201481	1	Kit - MFD Button Replacement

SLX W004699D and INT'L SLX W004699I

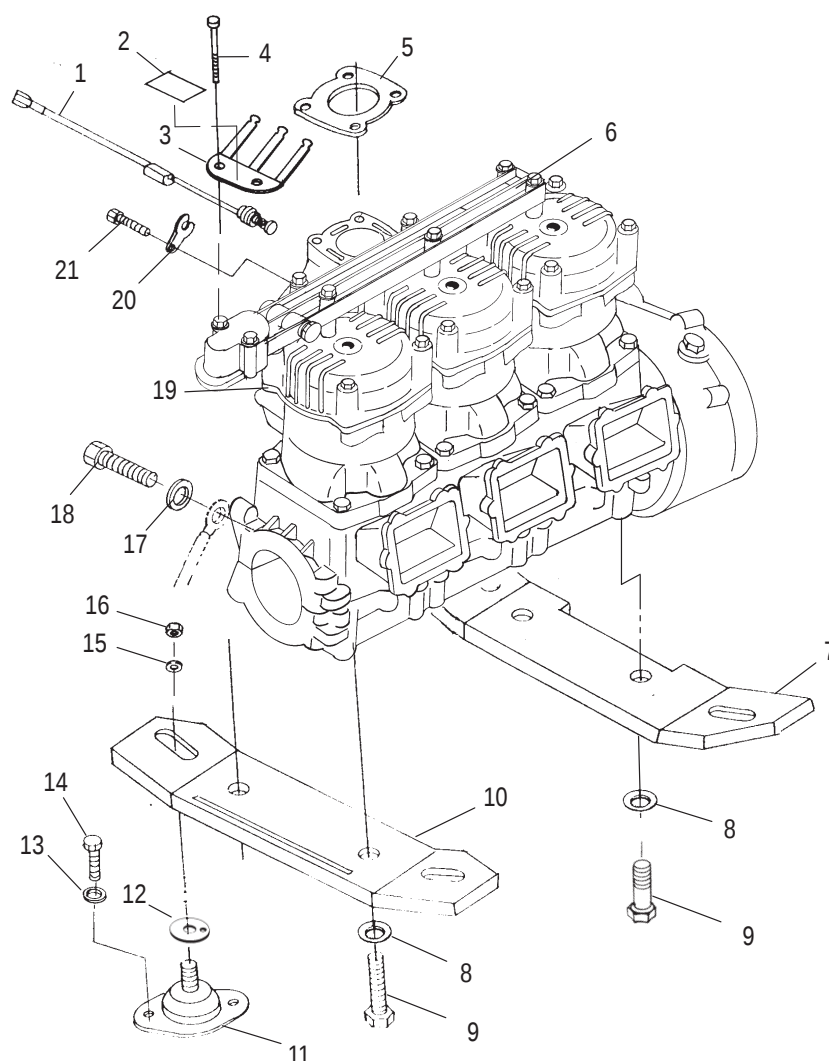


Ref.	Part No.	Qty.	Description
1	1860116	1	Boot, Steering
2	7542150	1	Nut
3	7515120	1	Screw
4	7555839	1	Washer, Flat
5	7060170	1	Rod End
6	7542133	1	Nut, Nylok
7	1860115	1	Washer
8	1860114	1	Nut, Steering Cable (Special)
9	7080752	1	Cable, Steering
10	7542528	2	Nut, Jam

Ref.	Part No.	Qty.	Description
11	1860103	2	Washer
12	7571625	1	Washer, Lock
13	1860101	1	Seal, Rod
14	1860105	1	Cover
15	1860102	1	Nut
16	7060154	1	Rod End
17	7555837	1	Washer, Flat
18	7541931	1	Nut
19	7512041	1	Screw
20	_____	1	Column, Steering (See Steering Pg. A14, Ref. 24)

ENGINE MOUNTING

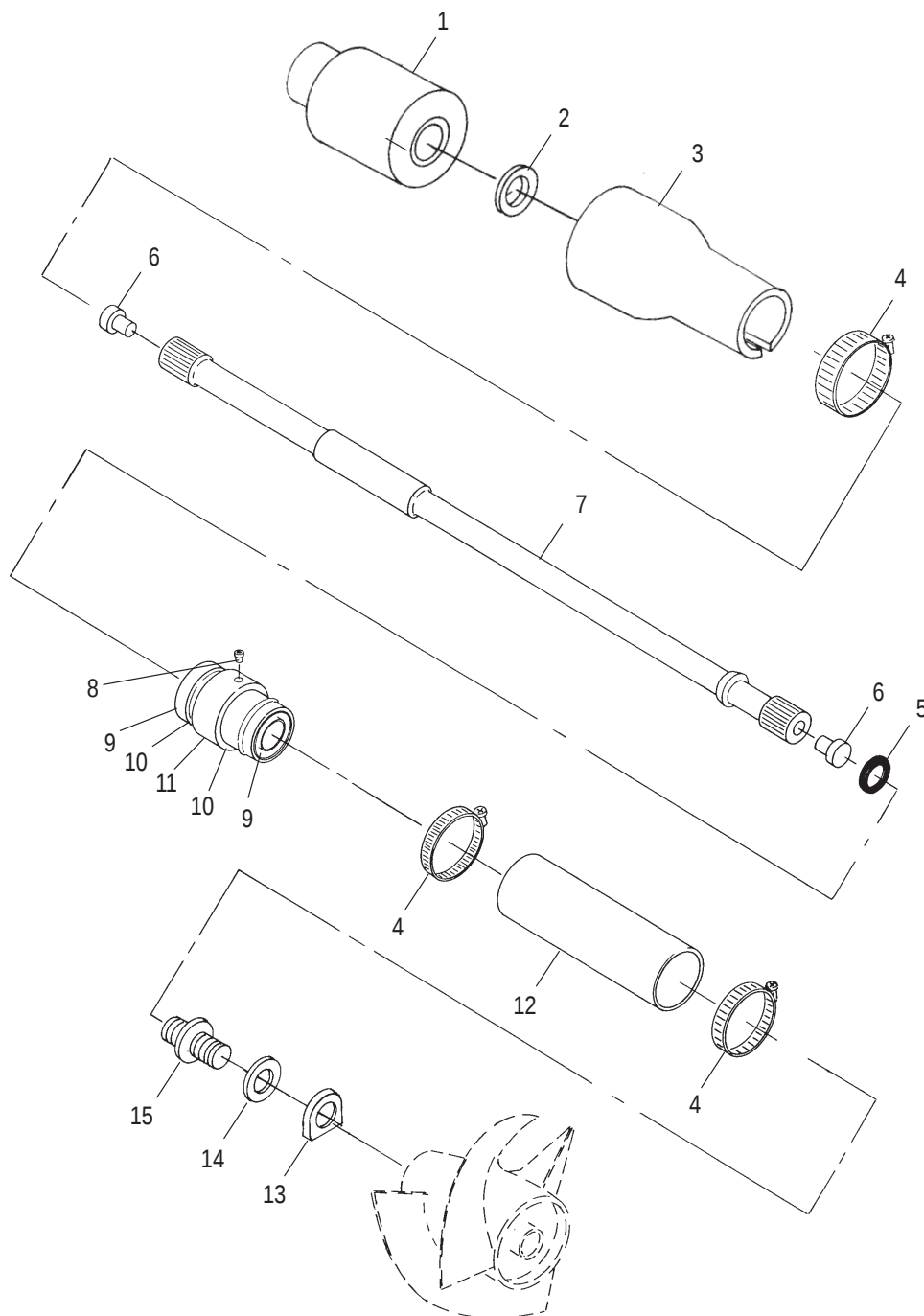
SLX W004699D and INT'L SLX W004699I



Ref.	Part No.	Qty.	Description
1	2410188	1	Switch, Temperature
2	7077026	1	Decal - Spark Plug
3	5242476	1	Ground, Spark Plug
4	7515149	2	Screw
5	5830051	1	Gasket, Exhaust Pipe
6	—	1	Decal - Warning (See Cylinder and Manifold Pg. C2, Ref. 2)
7	5630585	1	Plate, Front Mount
8	7552609	4	Washer, Lock
9	7517330	4	Screw
10	5630584	1	Plate, Rear Mount
11	3021103	4	Mount, Engine
12	5211727	AR	Shim, Engine Mount

Ref.	Part No.	Qty.	Description
13	7552610	8	Washer, Lock
14	7517627	8	Screw
15	7555848	4	Washer, Flat
16	7542725	4	Nut, Nylok
17	7556055	1	Washer, Lock
18	7517497	1	Screw
19	2201704	1	Kit - Short Block, Triple NOTE: The Short Block assembly contains a crankcase assembly, cylinder and cylinder head assembly, and a piston & crankshaft assembly.
20	5240876	1	Clip, Retainer
21	7516603	1	Bolt

DRIVE SYSTEM **SLX W004699D and INT'L SLX W004699I**

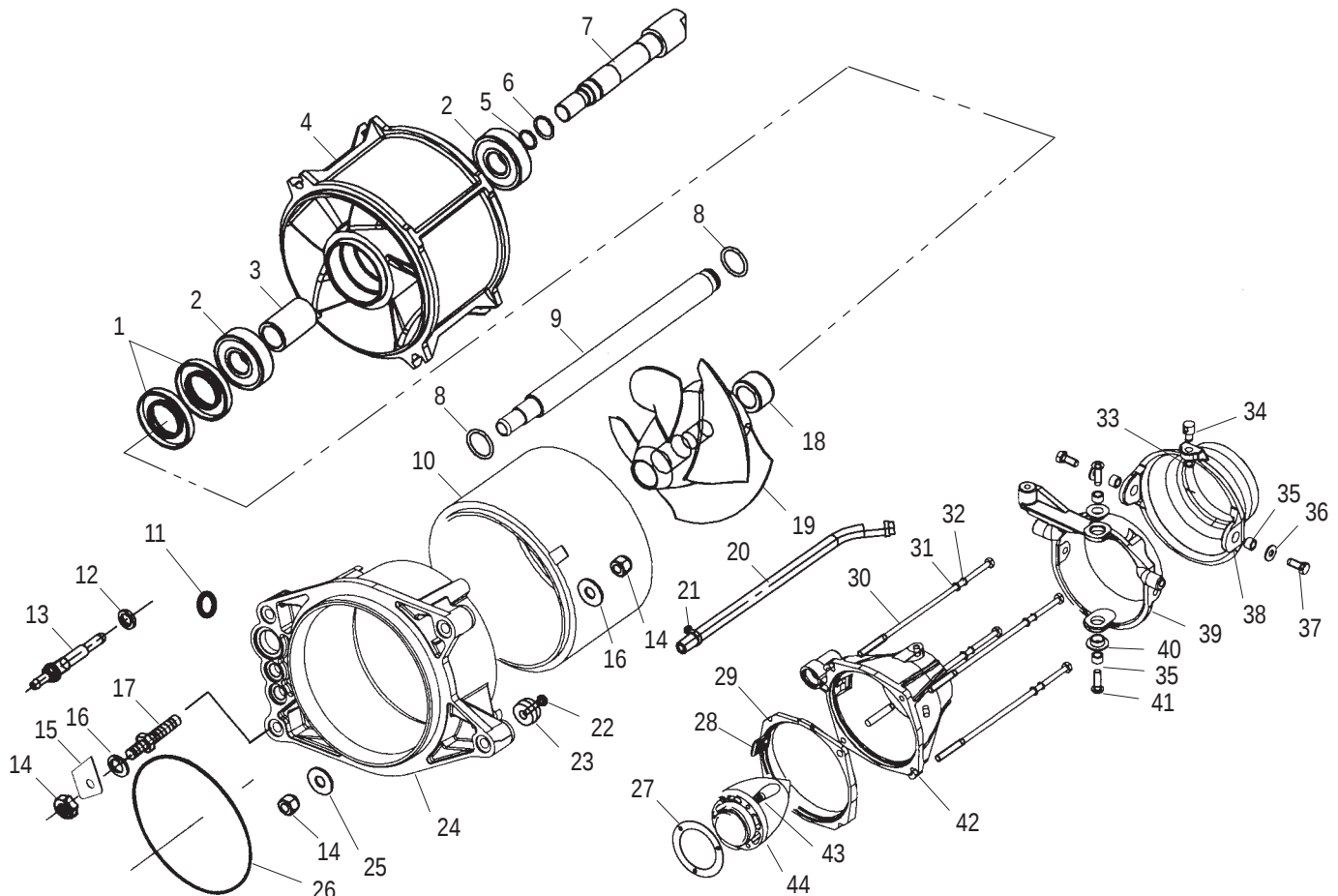


Ref.	Part No.	Qty.	Description
1	1060119	1	Coupler, Drive
2	5410735	1	O-Ring
3	5432129	1	Shroud, Coupler
4	7080481	3	Clamp, Hose
5	5410731	1	O-Ring
6	5410663	2	Bumper, Drive Shaft
7	6230103	1	Shaft, Drive
8	7080629	1	Fitting, Lubrication

Ref.	Part No.	Qty.	Description
9	3610040	2	Seal, Bearing
10	3576514	2	Bearing, DU
11	1341145	1	Asm., Bearing Housing (Incl. 8-10)
12	5411027	1	Hose, Bearing Housing
13	5431985	1	Nut
14	5411174	1	O-Ring
15	5432298	1	Housing, Shaft, Thru-Hull

PROPULSION

SLX W004699D and INT'L SLX W004699I

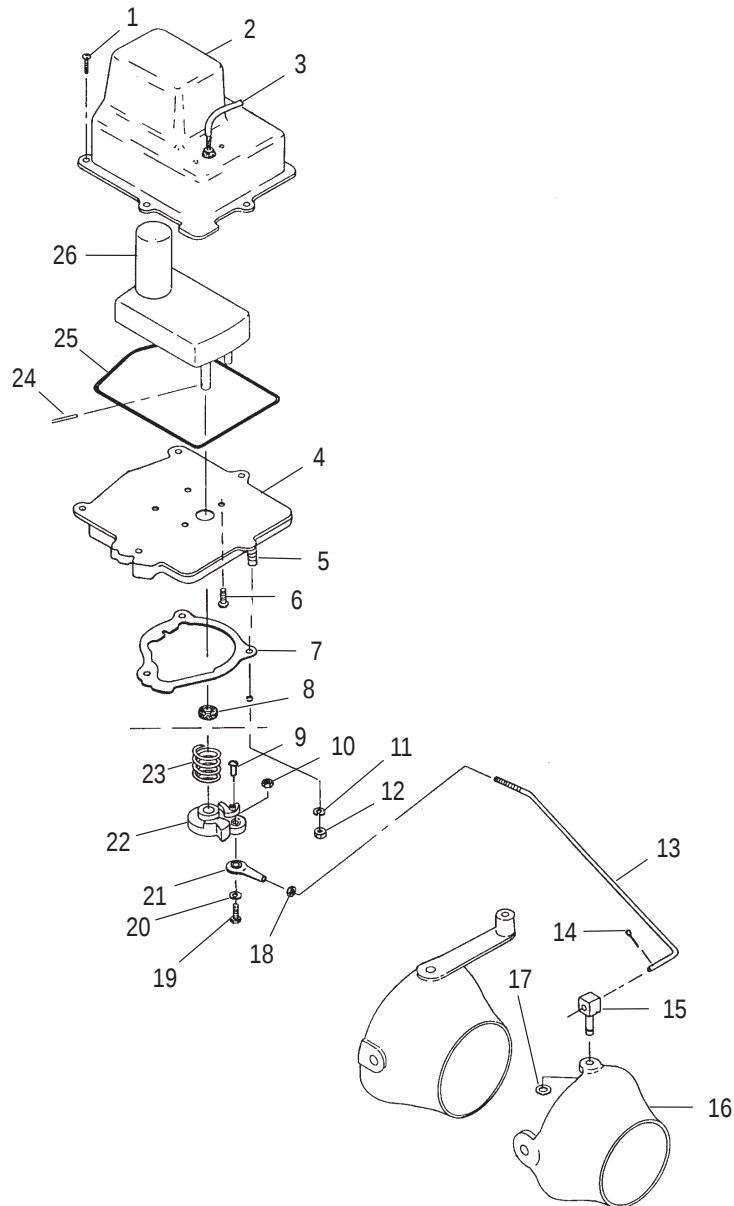


Ref.	Part No.	Qty.	Description
1	3610043	2	Seal, Stator Bearing
2	3514008	2	Bearing
3	5010294	1	Spacer, Bearing
4	5132088	1	Stator
5	5410817	1	O-Ring
6	5410818	1	O-Ring
7	5020697	1	Shaft, Stub
8	5410735	2	O-Ring
9	5432269	1	Pipe, Water, Engine
10	5131196	1	Extension, Pump
11	5411107	1	Seal, Water Pipe
12	5411016	1	Seal, Siphon Tube
13	5431990	1	Pipe, Water
14	7542455	4	Nut, Nylok
15	5241741	1	Bracket, Steering Cable
16	7555941	4	Washer, Stud Seal
17	5132111	4	Stud, Pump Mounting
18	5010295	1	Spacer, Impeller
19	5132202	1	Impeller
20	8450054-100	1	Hose, Water
21	7080138	2	Cable Tie
22	7522019	1	Screw
23	5630598	1	Anode, Zinc

Ref.	Part No.	Qty.	Description
24	5131573	1	Housing, Pump
25	7555966	2	Washer, Flat
26	5410652	1	O-Ring
27	5811984	1	Seal, Tail Cone
28	5431523	1	Screen, Engine Inlet
29	5432841	1	Wedge, Pump
30	7515389	4	Bolt
31	7555835	4	Washer, Flat
32	7552610	4	Washer, Lock
33	7555866	1	Washer
34		1	Swivel, Rod End (See Trim Package Pg. B5, Ref. 15)
35	5130938	4	Collar
36	7555874	2	Washer, Flat
37	7515361	2	Screw
38	5431765	1	Nozzle, Trim
39	5130960	1	Nozzle, Steering, Reverse
40	5431518	2	Bearing, Steering Nozzle
41	7515366	2	Screw
42	1350038	1	Nozzle
43	7512064	3	Screw
44	5431519	1	Cone, Pump

TRIM PACKAGE

SLX W004699D and INT'L SLX W004699I

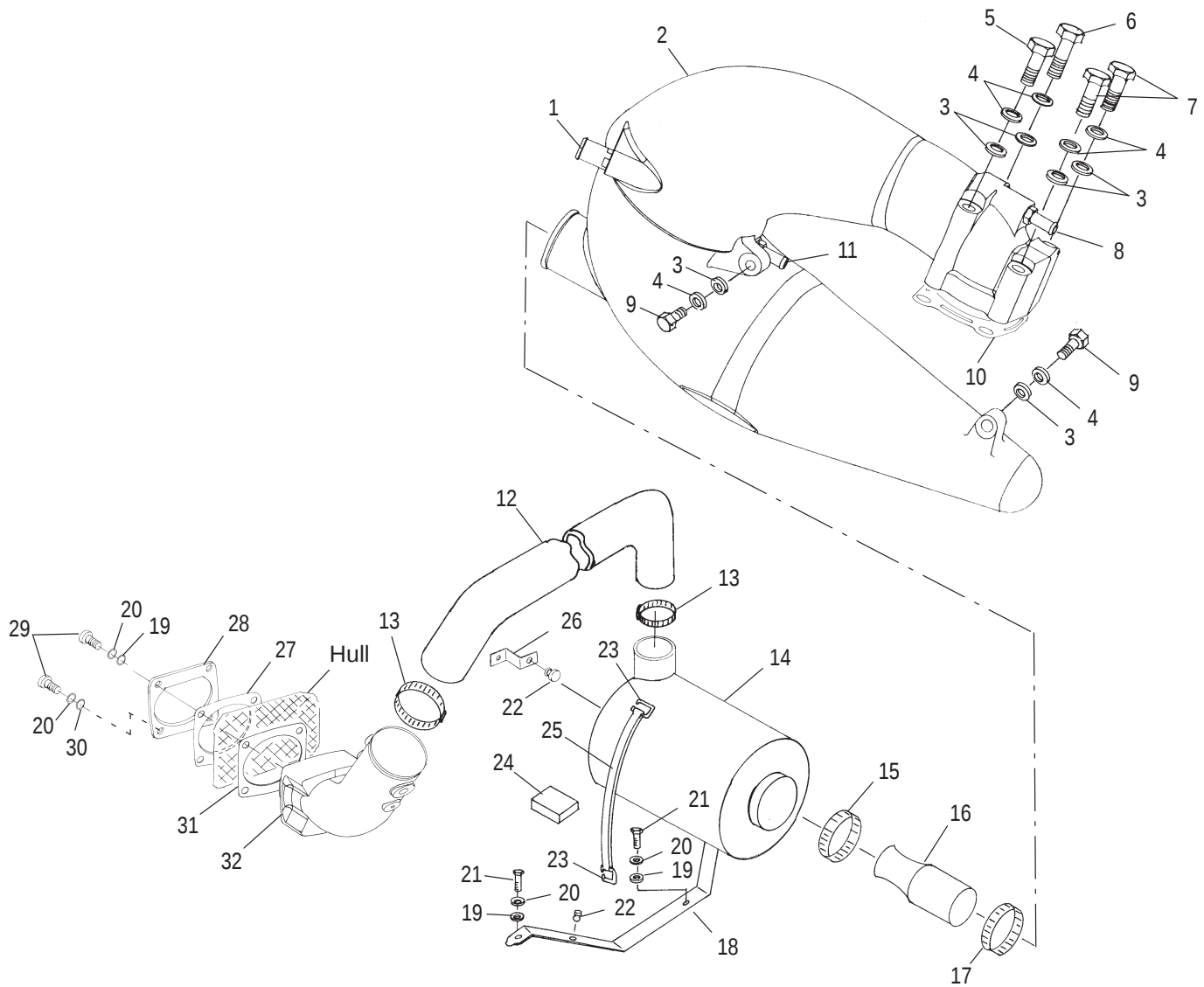


Ref.	Part No.	Qty.	Description
1	7512052	5	Screw
2	5431551	1	Cover, Motor
3	2460635	1	Harness, Trim
4	5630798	1	Base, Motor
5	5131050	3	Stud
6	7511872	4	Screw
7	5810818	1	Gasket, Motor Base
8	3610042	1	Seal, Oil
9	7511873	2	Screw
10	7541931	1	Nut
11	7555839	3	Washer, Flat
12	7542133	3	Nut, Nylok
13	5224670	1	Linkage, Threaded
14	7661010	1	Pin, Cotter

Ref.	Part No.	Qty.	Description
15	5131463	1	Swivel, Rod End
16	—	1	Nozzle, Trim (See Propulsion Pg. B4, Ref. 38)
17	7555866	1	Washer
18	1860102	1	Nut
19	7512041	1	Screw
20	7555837	1	Washer, Flat
21	7060154	1	Rod End
22	5432551	1	Lever, Trim
23	7041469	1	Spring, Trim, Heavy
24	7661646	1	Pin, Drive
25	5410756	1	O-Ring, Motor Cover
26	4170018	1	Motor, Gear

EXHAUST SYSTEM

SLX W004699D and INT'L SLX W004699I

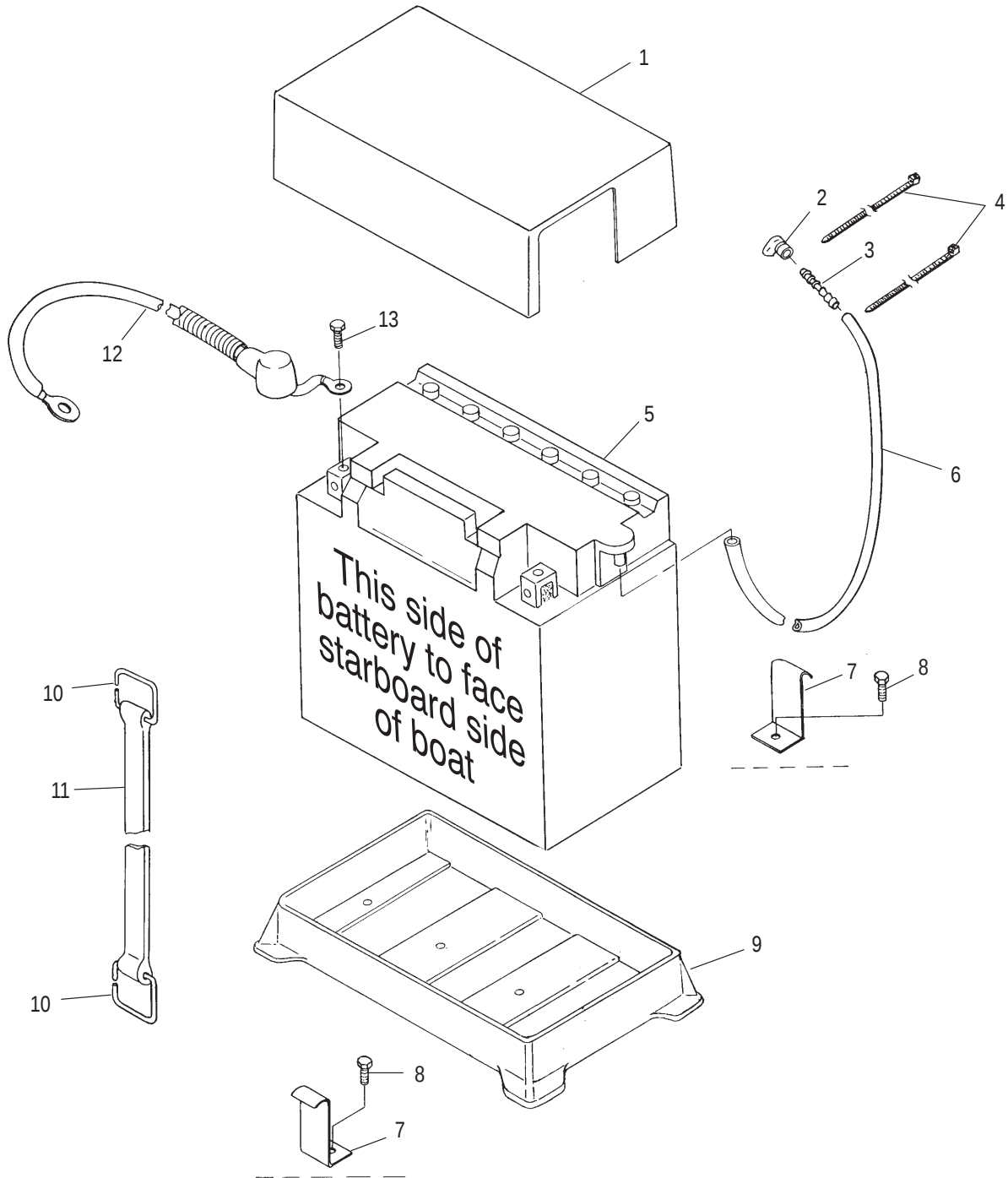


Ref.	Part No.	Qty.	Description
1	5020668	1	Fitting, Inlet, Water
2	1261063-093	1	Pipe, Exhaust, Triple, Fire Red
3	7555856	6	Washer, Flat
4	7552611	6	Washer, Lock
5	7517005	1	Screw
6	7517209	1	Screw
7	7517004	2	Screw
8	7052162	1	Fitting, Exhaust Screen
9	7517309	2	Screw
10	—	1	Gasket, Exhaust (See Engine Mounting Pg.B2, Ref. 5)
11	5020747	1	Fitting, Exhaust Injector
12	5411376	1	Hose, Crossover
13	7080445	2	Clamp, Hose
14	1260746-093	1	Silencer, Exhaust, Fire Red
15	7080766	1	Clamp, Hose
16	5411117	1	Hose, Pipe/Silencer

Ref.	Part No.	Qty.	Description
17	7080446	1	Clamp, Hose
18	5241732	1	Cradle, Silencer
19	7555839	2	Washer, Flat
20	7555838	6	Washer, Lock
21	7515127	2	Screw
22	5410414	3	Bumper, Rubber
23	5224472	2	D-Hook
24	5811442	1	Pad, Foam
25	5410853	1	Strap, Rubber
26	5243742	1	Bracket, Silencer, Short
27	5411227	1	Seal, External
28	5432518	1	Plate, Seal
29	7517321	4	Screw
30	7555836	4	Washer, Flat
31	5811444	1	Seal, Internal
32	5630812	1	Fitting, Exhaust

BATTERY BOX

SLX W004699D and INT'L SLX W004699I

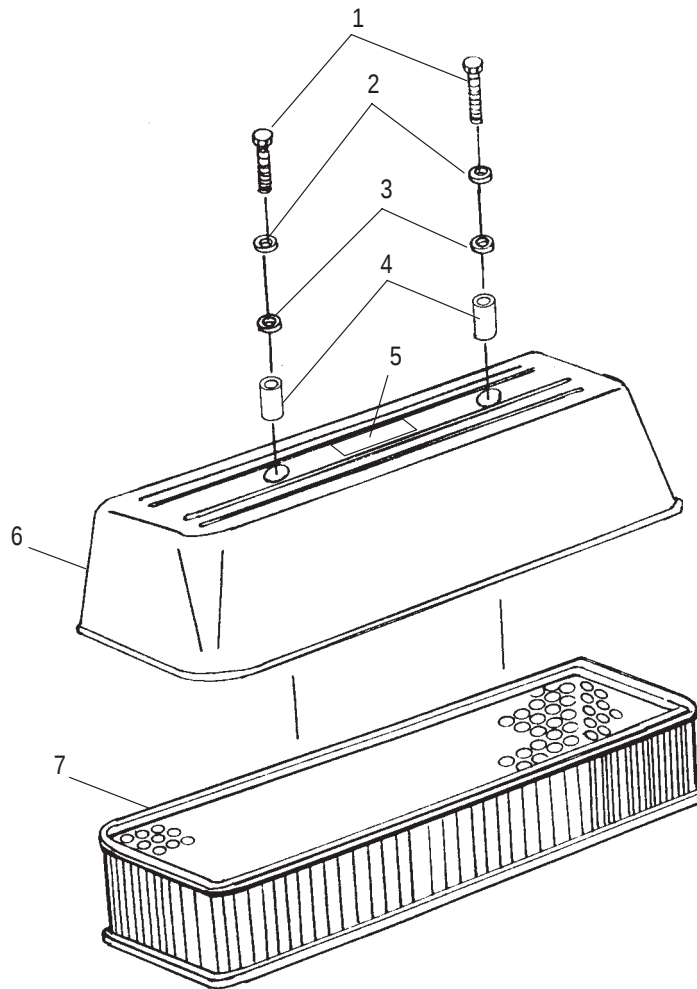


Ref.	Part No.	Qty.	Description
1	5710037	1	Cover, Battery
2	5410682	1	Grommet, Vent
3	7052078	1	Connector
4	7080483	2	Cable Tie
5	4140009	1	Battery, 19 Amp
6	5432121	1	Tube, Vent
7	5222739	2	Bracket, Strap

Ref.	Part No.	Qty.	Description
8	7512043	4	Screw
9	5433404	1	Tray, Battery
10	5224472	4	D-Hook
11	5410853	2	Strap, Rubber
12	4010118	1	Cable, Ground, Battery/Engine
13	2200619	2	Kit - Battery Bolt

AIR VENT

SLX W004699D and INT'L SLX W004699I

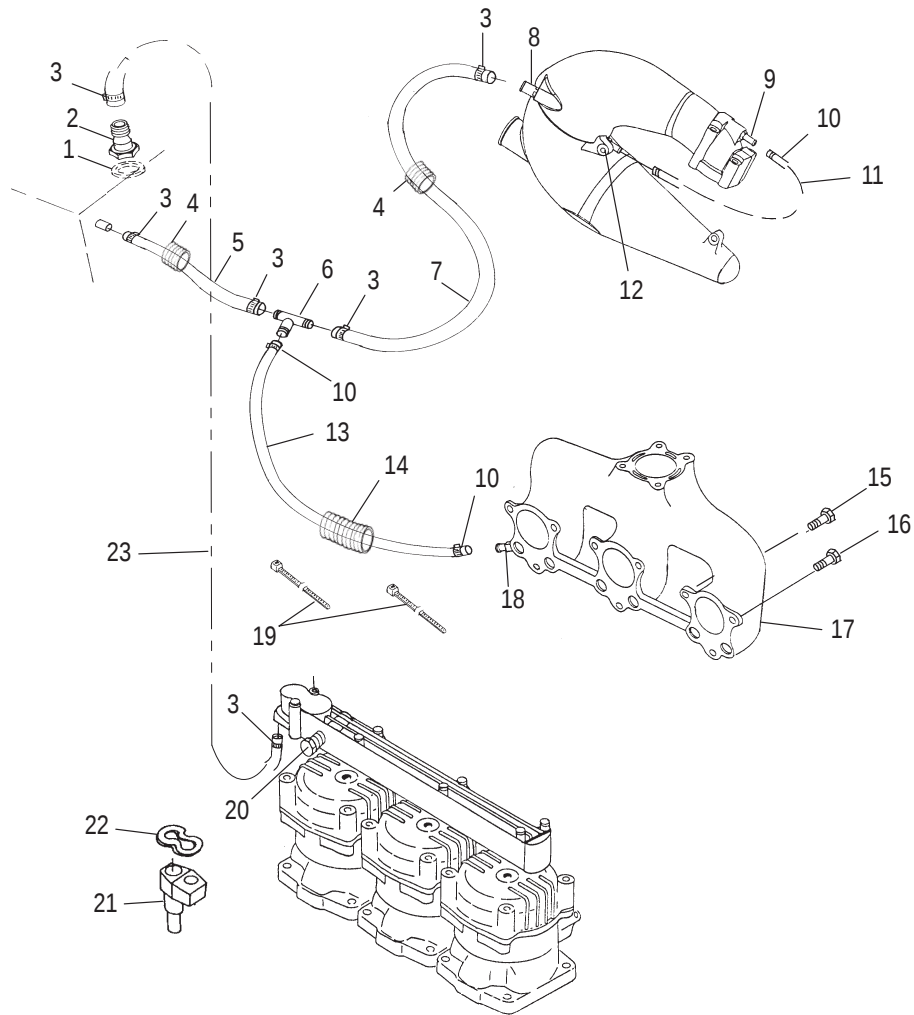


Ref.	Part No.	Qty.	Description
1	7516725	2	Screw
2	7552610	2	Washer, Lock
3	7555831	2	Washer, Flat
4	5333474	2	Spacer

Ref.	Part No.	Qty.	Description
5	7078101	1	Decal - "1200", Intake Silencer
6	5432161-093	1	Silencer, Intake, Top, Triple
7	7080601	1	Filter, Intake Silencer, Triple

COOLING SYSTEM

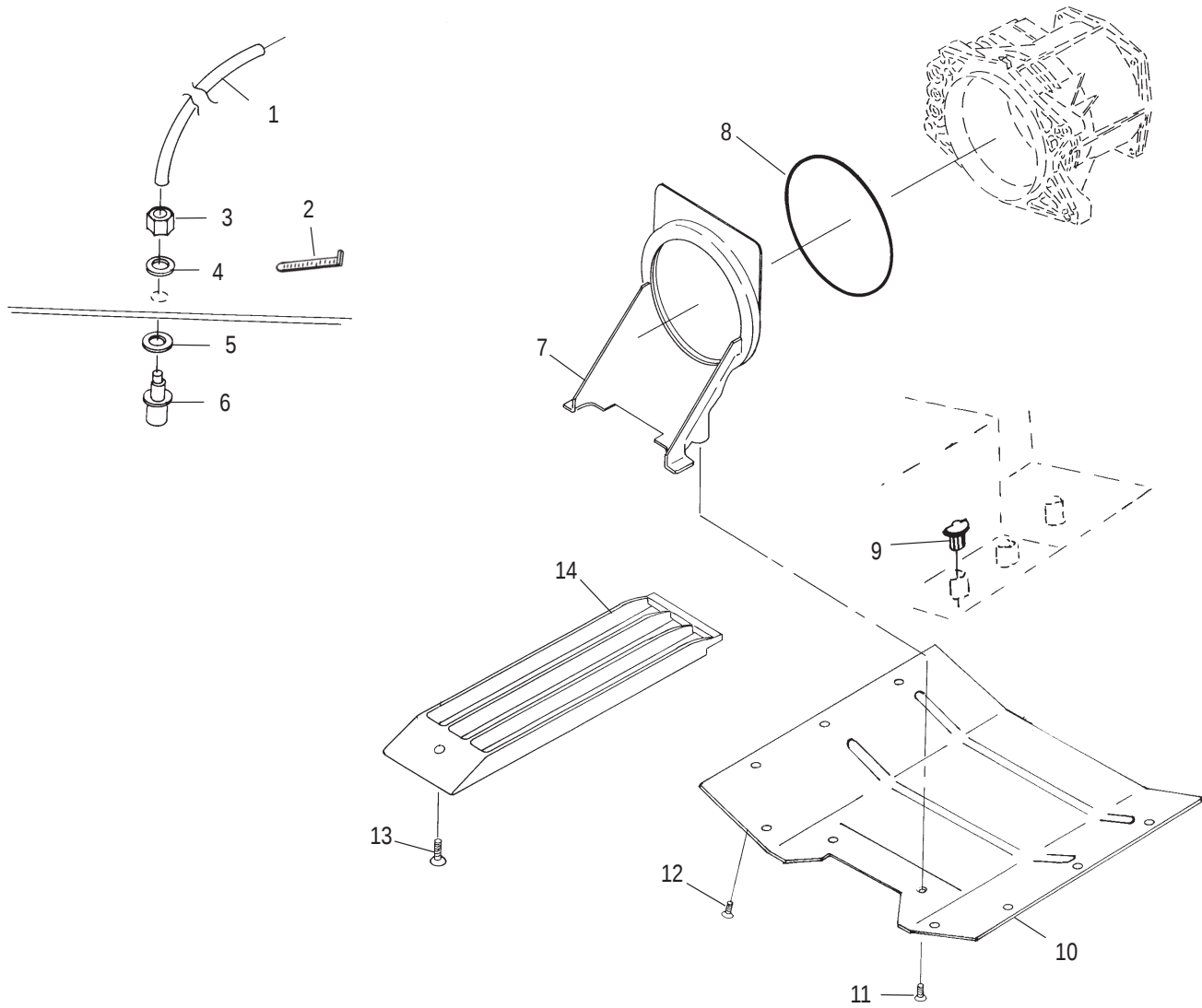
SLX W004699D and INT'L SLX W004699I



Ref.	Part No.	Qty.	Description
1	5811317	1	Gasket
2	5431444	1	Fitting, Thru-Hull
3	7080475	6	Clamp, Hose
4	5521287-20	2	Conduit, Flex
5	5411335	1	Hose, Water Inlet
6	5431784	1	Fitting, Tee
7	5411793	1	Hose, Water In, Exhaust Pipe
8	—	1	Fitting, Inlet, Water (See Exhaust System Pg. B6, Ref. 1)
9	—	1	Fitting, Exhaust Screen (See Exhaust System Pg. B6, Ref. 8)
10	7080476	4	Clamp, Hose
11	5411153	1	Hose, Stinger

Ref.	Part No.	Qty.	Description
12	—	1	Fitting, Exhaust Injector (See Exhaust System Pg. B6, Ref.11)
13	8450054-50	1	Hose, Water
14	5521398-42	1	Conduit, Flex
15	7516727	4	Screw
16	7516725	5	Screw
17	1260809	1	Manifold, Exhaust
18	5020746	1	Fitting, Drain, Exhaust Manifold
19	7080138	6	Cable Tie
20	7051527	1	Plug, Pipe
21	5131008	1	Cover, Thermostat
22	5410860	1	Seal, Thermostat Housing
23	5411310	1	Hose, Water Outlet

WATER INLET **SLX W004699D and INT'L SLX W004699I**



Ref.	Part No.	Qty.	Description
1	8450070-235	1	Pitot Line, Formed End
2	7080483	2	Cable Tie
3	7547003	1	Nut, Nylon
4	7555873	1	Washer, Flat
5	5810879	1	Gasket, Pitot
6	5431634	1	Fitting, Pitot, Molded
7	5131602	1	Scoop, Inlet

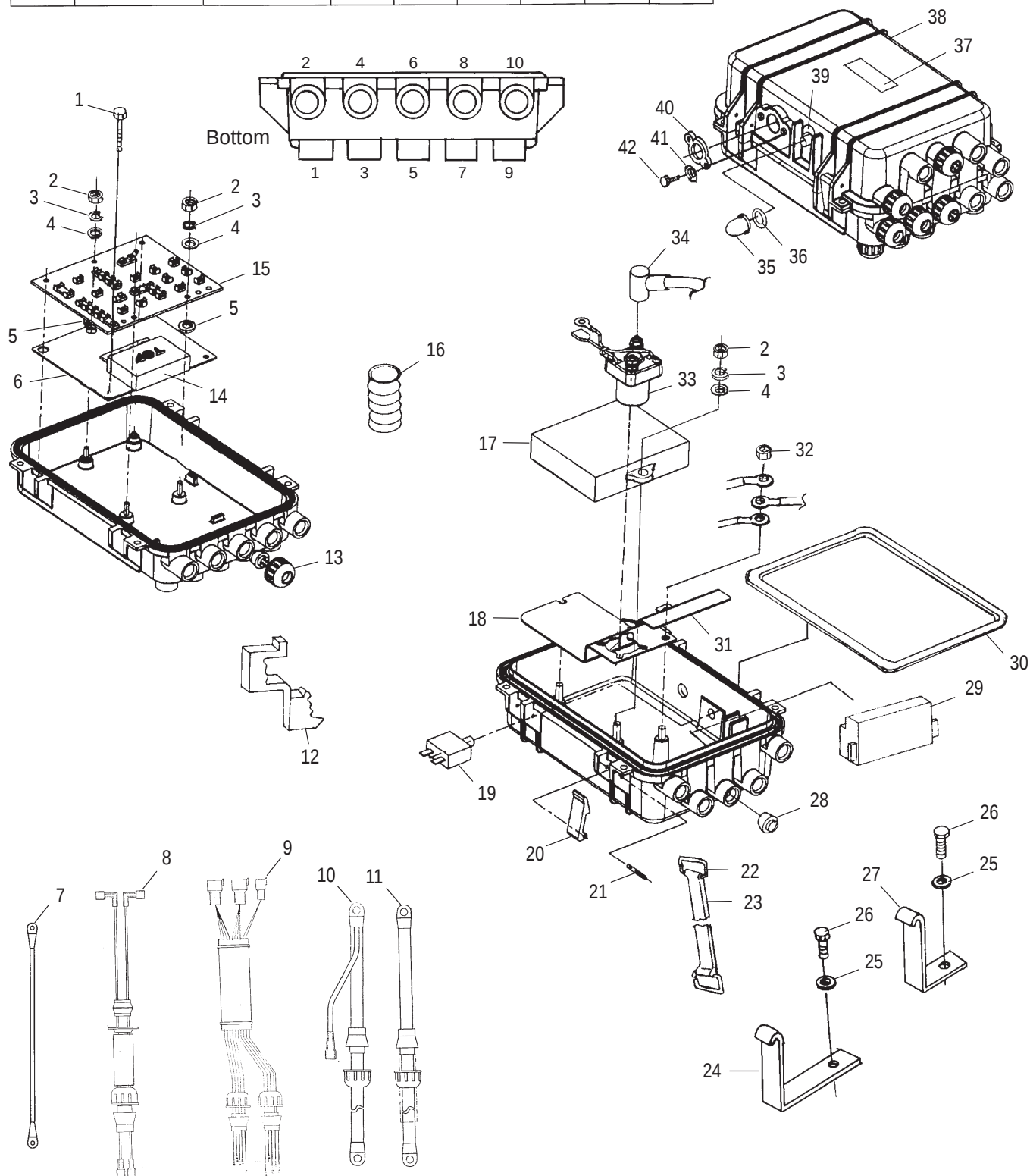
Ref.	Part No.	Qty.	Description
8	5410652	1	O-Ring
9	7010083	6	Insert, Sponson/Ride Plate
10	5630737	1	Plate, Ride
11	7515126	2	Screw
12	7517267	8	Screw
13	7515155	1	Screw
14	5630542-067	1	Grate, Inlet

ELECTRICAL BOX

SLX W004699D and INT'L SLX W004699I

Watercraft Electrical Box Routing

Model	HOLE NUMBERS									
	1	3	5	7	9	2	4	6	8	10
SLX	ON & OFF		MFD		BILGE	TEMP	FUEL SEND	OIL SEND	BLANK	TRIM



ELECTRICAL BOX

SLX W004699D and INT'L SLX W004699I

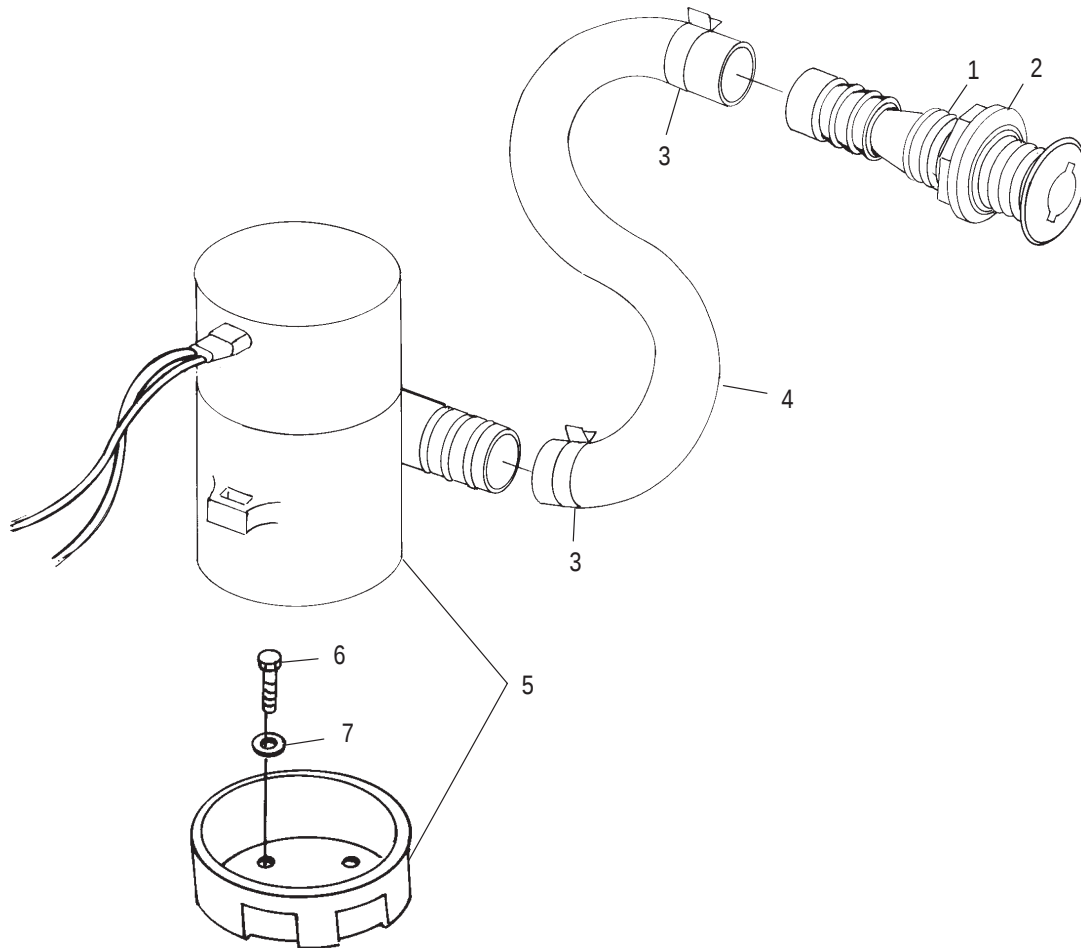
Ref.	Part No.	Qty.	Description
1	7512072	1	Screw
2	7547036	5	Nut
3	7552615	5	Washer, Lock
4	7555837	5	Washer, Flat
5	7555870	4	Washer, Rubber Dish
6	5211761	1	Plate, Bottom
7	2460831	1	Harness, Ground Wire, Jumper
8	2460635	1	Harness, Trim, 2-Hole Grommet
9	2460675	1	Harness, 60-inch, 10-wire
10	4010122	1	Cable, Battery/Solenoid, Red
11	4010123	1	Cable, Solenoid/Starter Cap, Red
12	7080471	1	Clip, Ignition Cable
13	5432502	1	Cap, Grommet
14	4010302	1	Regulator, Rectifier, Cut Off, LR31-2
15	2434014	1	Board, Terminal
16	4010051-05	1	Conduit, Convoluted
17	_____	1	Controller, Ignition (See Magneto Pg. C7, Ref. 12)
18	5211760	1	Plate, Top
19	2434011	1	Breaker, Circuit, 15 Amp
20	5432503	4	Latch, Box
21	5333544	4	Pin, Latch
22	5224472	4	D-Hook, SST

Ref.	Part No.	Qty.	Description
23	5410853	2	Strap, Rubber
24	5242994	1	Bracket, Battery Strap, Inboard
25	7552613	1	Washer, Lock
26	7512043	4	Screw
27	5242995	2	Bracket, Battery Strap, Outboard
28	5411235	1	Grommet
29	_____	3	Coil, Ignition (See Magneto Pg. C7, Ref. 13)
30	5432569	1	Seal, Electrical Box
31	5243538	1	Bracket, Coil/Solenoid
32	7547061	1	Nut, Nylok
33	_____	1	Solenoid, Starter (See Magneto Pg. C7, Ref. 14)
34	5410346	4	Insulator, Cable
35	7080461	1	Boot, Threaded
36	5411491	1	O-Ring
37	7073713	1	Decal - "High Voltage" Warning
38	2632136	1	Asm., Electrical Box (Incl. 20,21,30)
39	7077691	1	Decal - "Reset Electrical System"
40	5432574	1	Plate, Stator
41	7555836	2	Washer, Flat
42	7515113	2	Screw

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BILGE PUMP

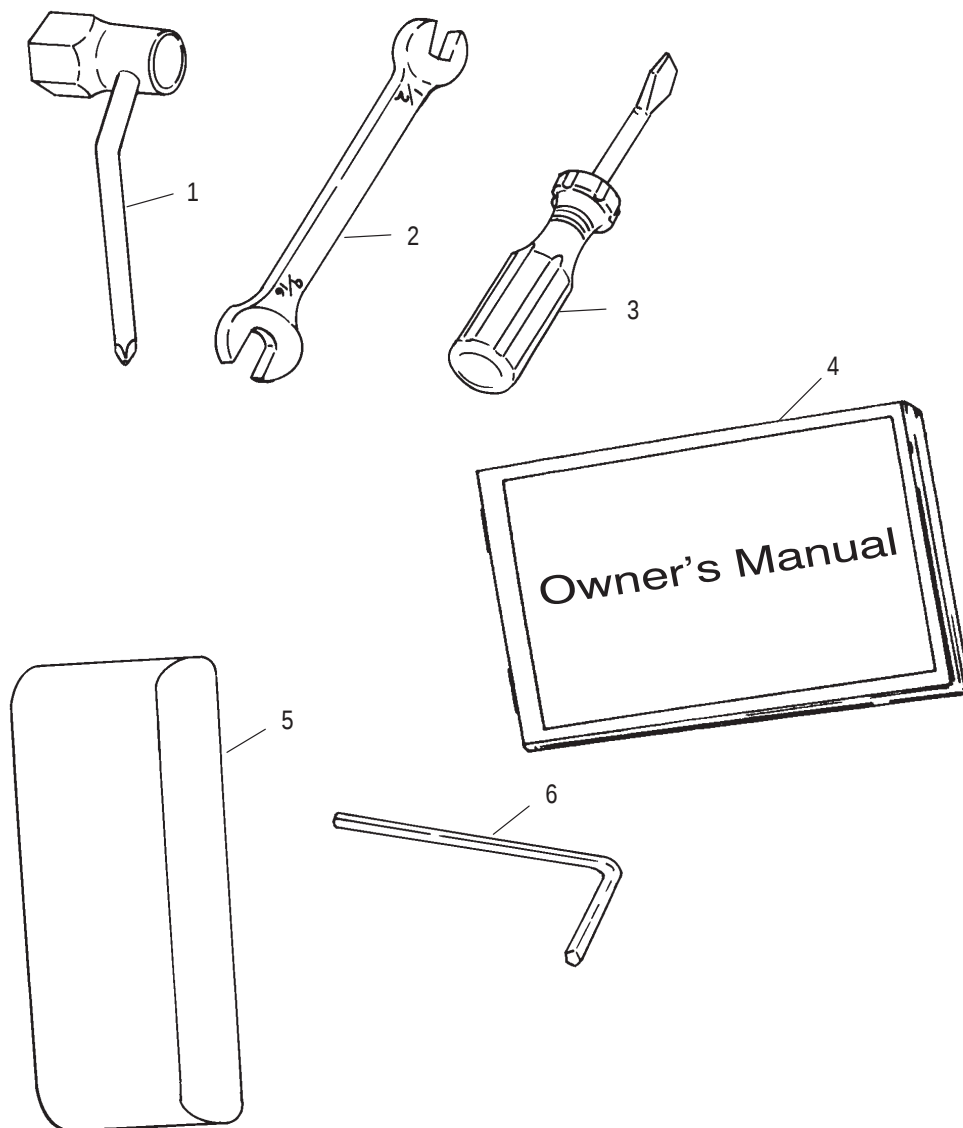
SLX W004699D and INT'L SLX W004699I



Ref.	Part No.	Qty.	Description
1	5431444	1	Fitting, Thru-Hull
2	5811317	1	Gasket
3	7080475	2	Clamp, Hose
4	5411466	1	Hose, Bilge

Ref.	Part No.	Qty.	Description
5	2410085	1	Pump, Bilge
6	7512043	2	Screw
7	7555837	2	Washer, Flat

TOOL KIT **SLX W004699D and INT'L SLX W004699I**

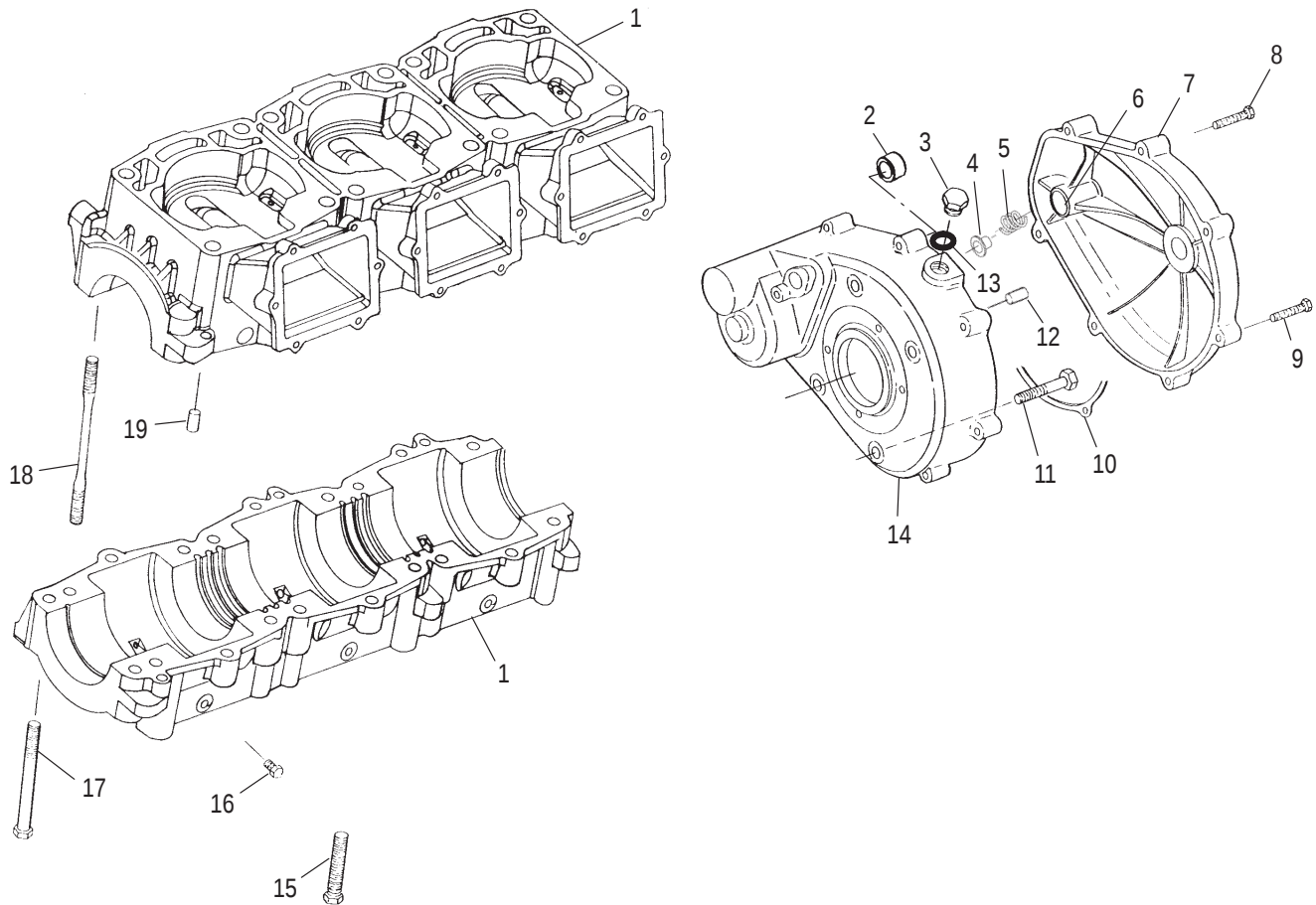


Ref.	Part No.	Qty.	Description
1	2871355	1	Kit - Tool(Incl. 1-3,5-6)
2	_____	1	Wrench, Spark Plug
3	_____	1	Wrench, 1/2 - 9/16
4	_____	1	Screwdriver

Ref.	Part No.	Qty.	Description
4	9915574	1	Manual, Owners, '00 Watercraft
5	_____	1	Pouch, Tool Kit
6	_____	1	Wrench, Allen, 3/16 Plated

CRANKCASE

SLX W004699D and INT'L SLX W004699I

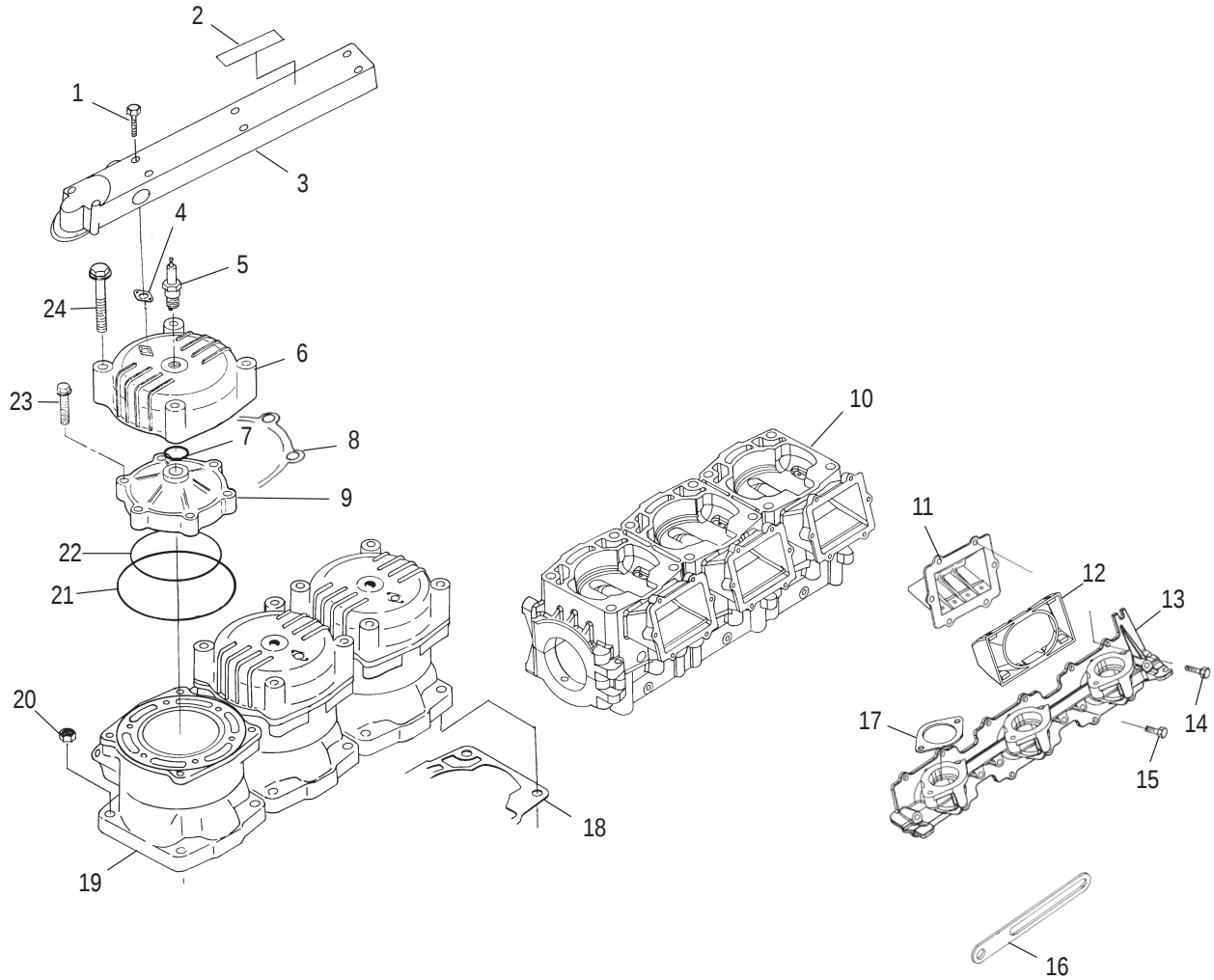


Ref.	Part No.	Qty.	Description
1	2201562	1	Kit - Crankcase, 1200 (Incl. 15-19)
2	3569805	1	Bushing
3	5433130	1	Plug, Timing Hole
4	3574214	1	Bushing
5	7041457	1	Spring
6	3569806	1	Bushing
7	1201923	1	Cover, Flywheel
8	7517676	6	Screw
9	7516806	7	Screw
10	5811550	1	Gasket, Flywheel Cover

Ref.	Part No.	Qty.	Description
11	7516723	4	Screw
12	7663002	3	Pin, Dowel
13	5411564	1	O-Ring
14	1201938	1	Asm., Flywheel Housing (Incl. 2,12)
15	7517628	6	Screw
16	7051529	3	Plug
17	7516913	2	Screw
18	5131677	12	Stud, Cylinder Flange
19	7663001	2	Pin, Dowel

CYLINDER and MANIFOLD

SLX W004699D and INT'L SLX W004699I

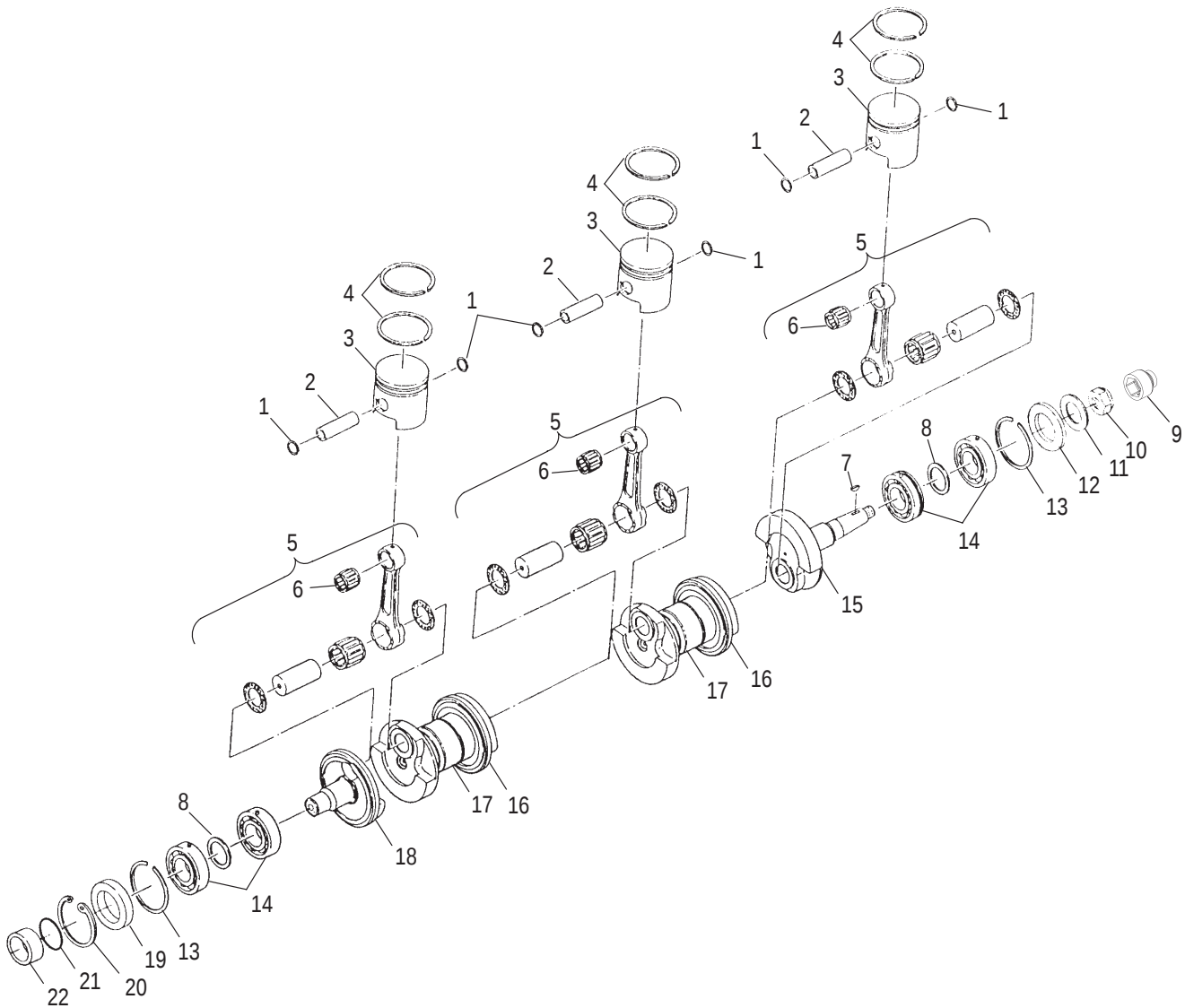


Ref.	Part No.	Qty.	Description
1	7516806	6	Screw
2	7075383	1	Decal - Warning
3	5630942-093	1	Manifold, Outlet, Water
4	5830061	3	Gasket, Water, Manifold
5	3070163	3	Spark Plug, NGK BR9ES
6	5630527-093	3	Cover, Head, Big Bore, Red
7	5410917	3	O-Ring
8	5241944	3	Ring, Head
9	3021122	3	Head, Cylinder
10	—	1	Kit - Asm., Triple Crankcase (See Crankcase Pg. C1, Ref.1)
11	1201595	3	Asm., Triple Reed Block
12	5432162	3	Stuffer, Reed Block

Ref.	Part No.	Qty.	Description
13	5630582	1	Adaptor, Carburetor, 3 Cylinder
14	7516807	12	Screw
15	7516814	6	Screw
16	7080654	1	Retainer
17	5830043	3	Gasket, Carburetor
18	5830123	3	Gasket, Cylinder Base
19	3021017	3	Cylinder, 84mm
20	7547021	12	Nut
21	5410931	3	O-Ring
22	5411573	3	O-Ring
23	7517352	18	Screw
24	7516722	12	Screw

CRANKSHAFT and PISTON

SLX W004699D and INT'L SLX W004699I

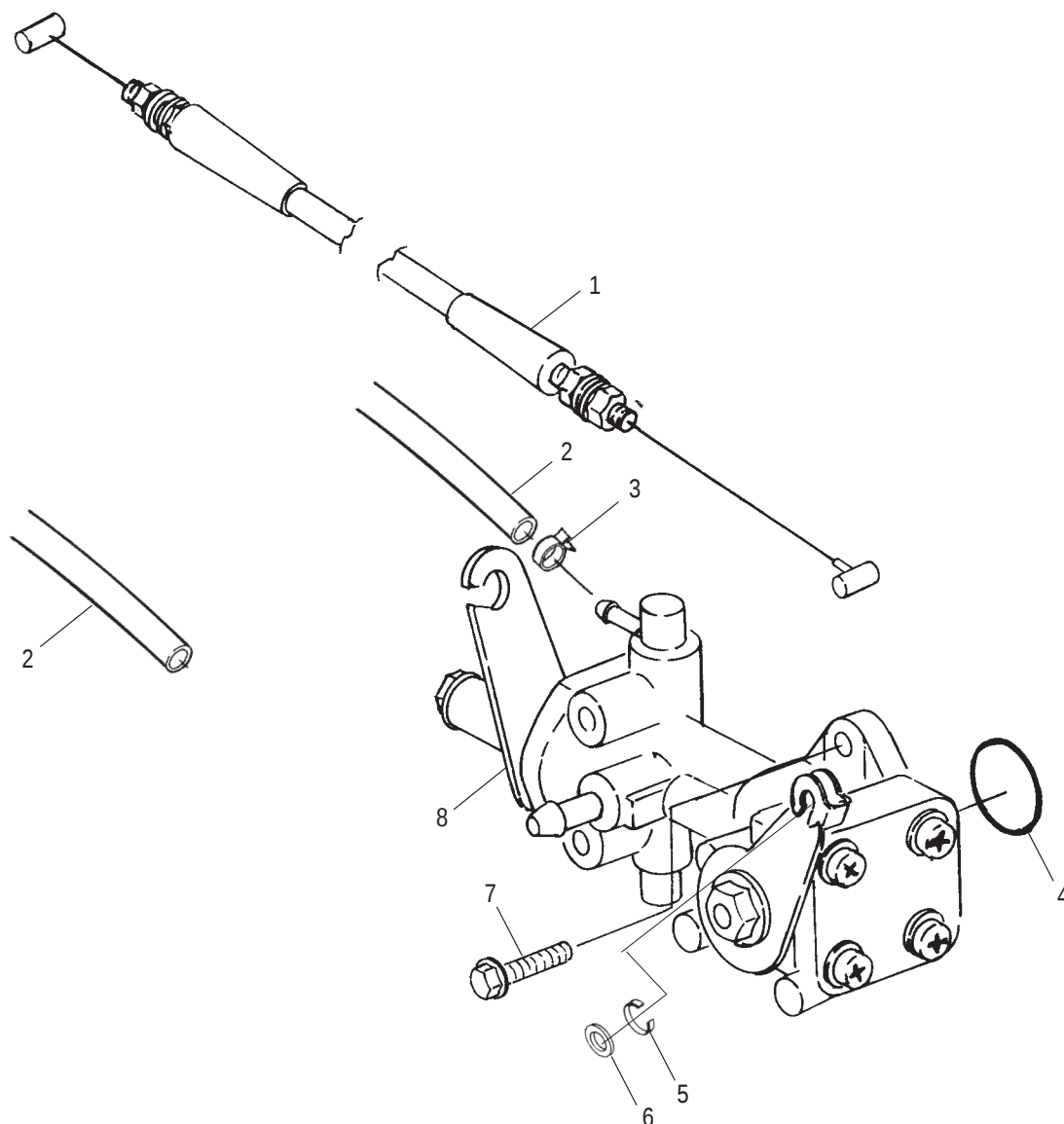


Ref.	Part No.	Qty.	Description
	2201444	1	Kit - Crankshaft, 1200 Triple (Incl. 6,8,14-18)
1	3021179	3	Circlip, Piston
2	3021164	3	Pin, Piston
3	2201706	1	Kit - Piston Asm. (Std.)(Incl.1,2,4)
	2201707	1	Kit - Piston Asm. (.25mm O/S) (Incl.1,2,4)
	2201708	1	Kit - Piston Asm. (.50mm O/S) (Incl. 1,2,4)
4	2201449	1	Kit - Piston Rings (Standard)
	2201450	1	Kit - Piston Rings (.25mm O/S)
	2201451	1	Kit - Piston Rings (.50mm O/S)
5	2201445	1	Kit - Connecting Rod Asm.
6	3552112	3	Bearing
7	7721117	1	Key, Woodruff
8	7555905	2	Bushing

Ref.	Part No.	Qty.	Description
9	5432576	1	Coupler, Pump Drive
10	_____	1	Nut (See Magneto Pg. C7, Ref. 10)
11	_____	1	Washer (See Magneto Pg. C7, Ref. 9)
12	3610044	1	Seal
13	7710441	2	Ring, Retaining
14	3585503	8	Bearing, Ball, Deep Groove
15	5131744	1	Crankweb, MAG, 70mm
16	5131745	4	Crankweb, Center, 70mm
17	5131086	2	Labyrinth
18	5131746	1	Crankweb, PTO, 70mm
19	5411524	1	Seal
20	7710435	1	Ring, Retaining, Internal
21	5410613	1	O-Ring
22	5131195	1	Collar, Crankshaft

OIL PUMP

SLX W004699D and INT'L SLX W004699I

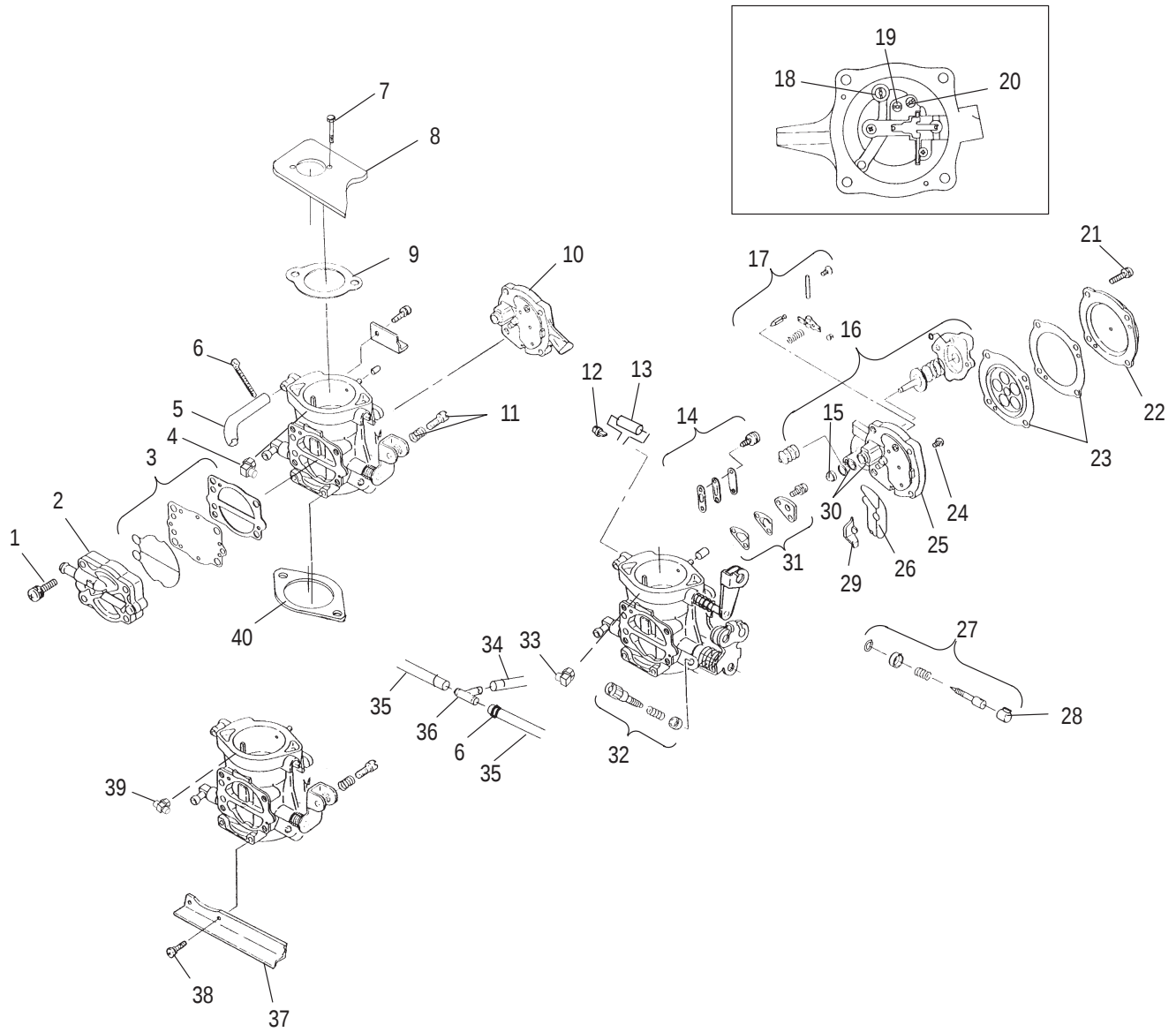


Ref.	Part No.	Qty.	Description
1	7080602	1	Cable, Oil Pump
2	8450061-600	2	Line, Fuel
3	7080603	6	Clamp
4	5411293	1	O-Ring

Ref.	Part No.	Qty.	Description
5	7710427	1	E-Ring, Retaining
6	7555944	1	Washer, Nylon
7	7516605	2	Screw
8	2540049	1	Asm., Oil Pump (Incl. 4)

CARBURETOR

SLX W004699D and INT'L SLX W004699I



CARBURETOR

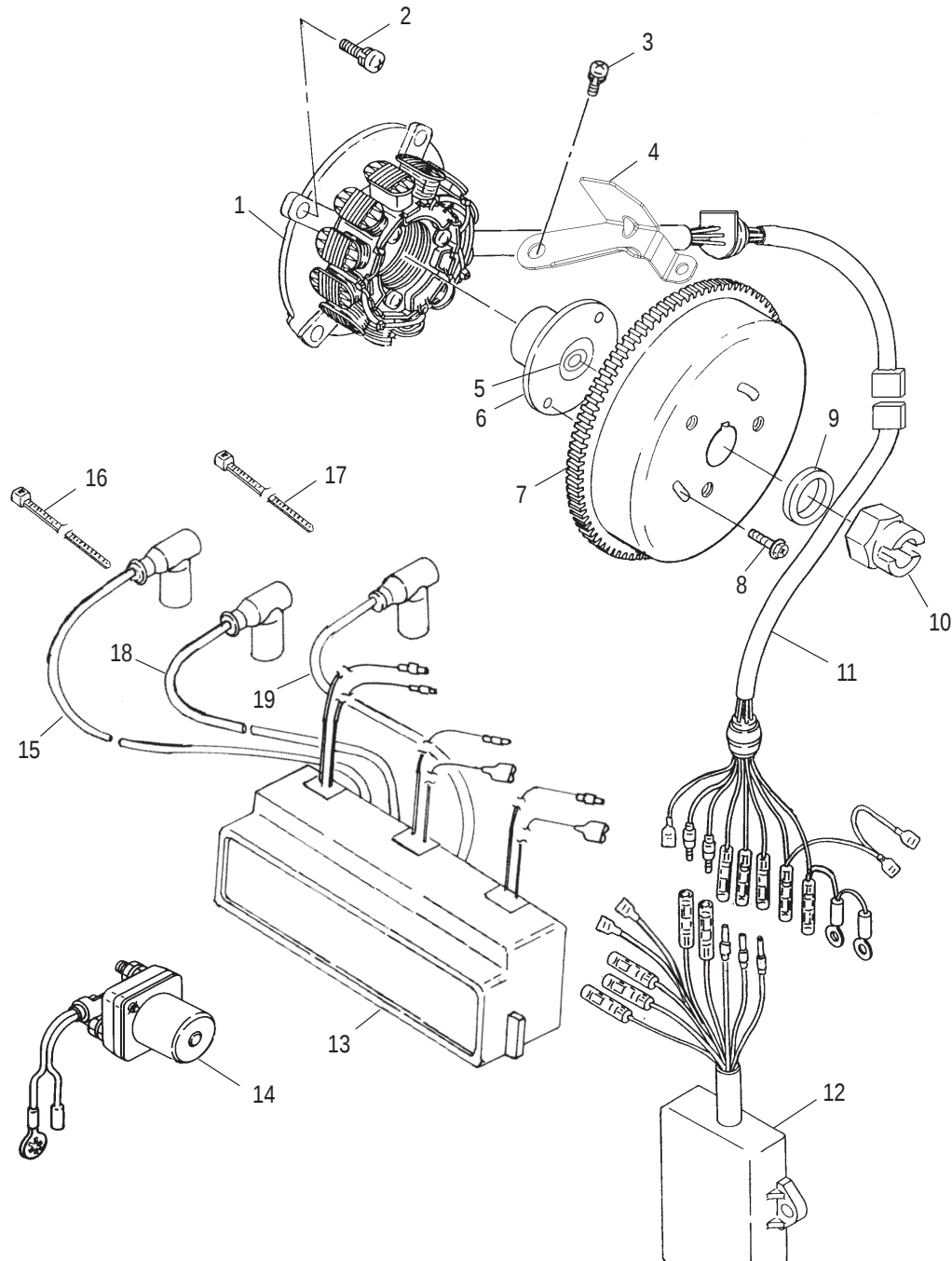
SLX W004699D and INT'L SLX W004699I

Ref. Part No. Qty. Description			Ref. Part No. Qty. Description				
	1253323	1	Asm., Carburetor, Keihin	19	3050130	1	Jet, Pilot (1 Per Carb)
	2200910	1	Kit - Carb Rebuild (Incl. 9,17,23,40)	20	3050119	1	Jet, Pilot (1 Per Carb)
1	3050136	8	Screw, Fuel Pump	21	3050135	12	Screw, Jet Block Cover
2	2200687	1	Kit - Fuel Pump Body	22	3050139	3	Cover, Jet Block
3	2200686	1	Kit - Gasket, Fuel Pump	23	2200730	1	Kit - Diaphragm, Jet Block (1 Per Carb)
4	3050254	1	Nozzle, PTO				
5	3050143	2	Hose, Fuel	24	3050137	1	Screw, Jet Block (1 Per Carb)
6	7080138	15	Cable Tie	25	3050259	1	Block, Jet
7	7516816	6	Screw	26	3050147	3	O-Ring, Jet Block
8	5630546	1	Base, Intake Silencer	27	2200689	3	Kit - Idler Mixture Screw (1 Per Carb)
9	5830062	3	Gasket, Carb, Upper	28	3050140	3	Cap, Limiter
10	3050258	2	Block, Jet (Rear & Center)	29	3050138	3	Collar
11	2200734	1	Kit - Synchronizing Screw	30	3050148	6	O-Ring, Valve Seat
12	3050156	2	Joint, Connecting	31	2200688	3	Kit - Check Valve, Main (1 Per Carb)
13	3050157	2	Tube, Rubber	32	2200731	1	Kit - Idle Stop Screw
14	2200685	3	Kit - Check Valve, Mid Range (1 Per Carb)	33	3050252	1	Nozzle, Magneto, Keihin
15	3050144	3	Screen, Fuel Strainer	34	3050261	1	Tube, Rubber
16	2201309	1	Kit - Accelerator Pump (1 Per Carb)	35	3050142	2	Hose, Fuel, Accelerator Pump
17	2200733	1	Kit - Needle Valve (1 Per Carb)	36	3050141	1	T-Fitting
18	3050186	1	Jet, Main (Per Carb) Mag	37	3050164	2	Plate, Connecting
	3050187	1	Jet, Main (Per Carb) Center	38	3050159	12	Screw, Connecting Plate
	3050184	1	Jet, Main (Per Carb) PTO	39	3050253	1	Nozzle, Center, Keihin
				40	5830043	3	Gasket, Carb

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MAGNETO

SLX W004699D and INT'L SLX W004699I

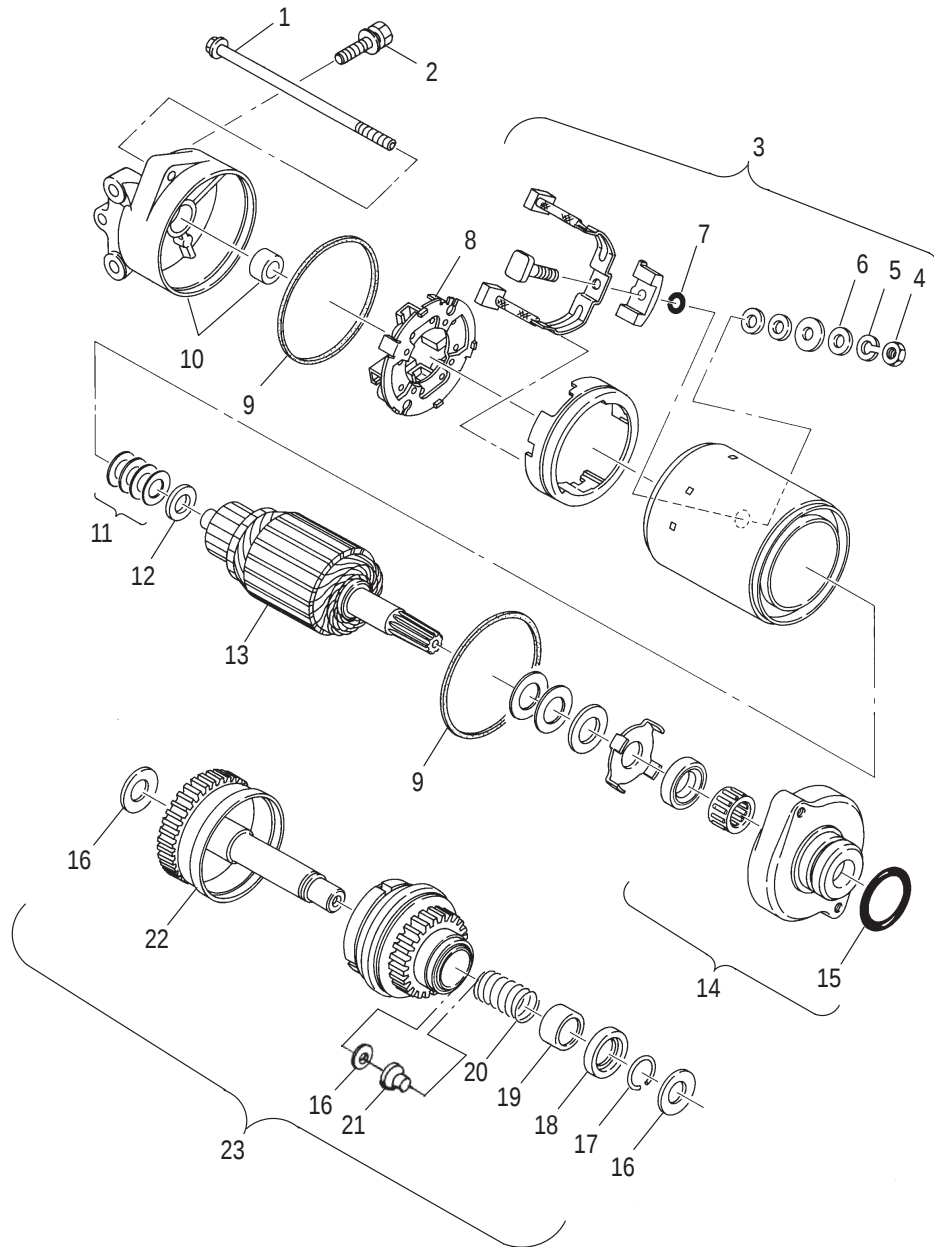


Ref.	Part No.	Qty.	Description
1	4010170	1	Stator
2	7517714	3	Screw
3	7516822	2	Screw
4	5243231	1	Clamp
5	5411320	1	O-Ring
6	5432282	1	Holder, Magnet
7	4010189	1	Asm., Flywheel (Incl. 5,6,8)
8	2201228	1	Kit - Timing Screws
9	7555907	1	Washer
10	7546909	1	Nut

Ref.	Part No.	Qty.	Description
11	2460717	1	Harness, 9 Wire Stator
12	4010171	1	Controller
13	4010174	1	Coil, Ignition
14	4010228	1	Solenoid, Starter
15	4010173-71	1	Wire, Spark Plug
16	7080138	6	Cable Tie
17	7080483	3	Cable Tie, 4"
18	4010173-56	1	Wire, Spark Plug
19	4010173-42	1	Wire, Spark Plug

STARTING MOTOR

SLX W004699D and INT'L SLX W004699I

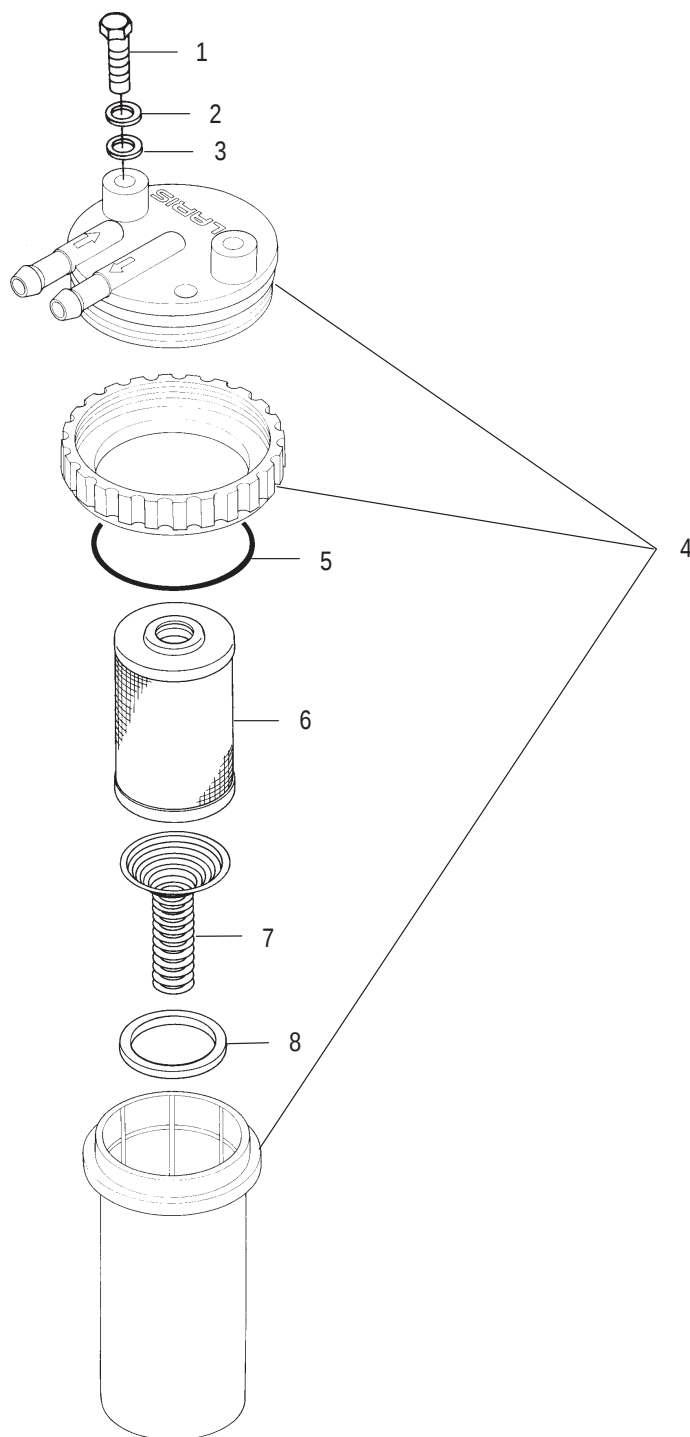


Ref.	Part No.	Qty.	Description
	4060118	1	Starter, Big Bore (Incl. 1,3-15)
1	3240113	2	Bolt, Through
2	7516807	2	Screw
3	3240115	1	Brush (Incl. 4-8)
4	3240116	1	Nut
5	3240117	1	Washer, Spring
6	3240119	1	Washer
7	3084408	1	O-Ring
8	3240111	4	Spring, Brush
9	3084405	2	Ring, Rubber
10	3240207	1	Asm., Rear Bracket
11	3240118	AR	Washer, Thrust

Ref.	Part No.	Qty.	Description
12	3240112	1	Washer, Thrust
13	3240205	1	Asm., Armature
14	3240206	1	Asm., Front Bracket
15	3240114	1	O-Ring
16	7555908	1	Washer, Thrust
17	3240126	1	Ring, Snap
18	3240125	1	Stopper
19	3240123	1	Cover
20	7041457	1	Spring
21	3574214	1	Bushing, Flange
22	3240120	1	Asm., Gear (Incl. 16-21)
23	4060119	1	Asm., Bendix (Incl. 16-22)

FUEL/WATER SEPARATOR

SLX W004699D and INT'L SLX W004699I

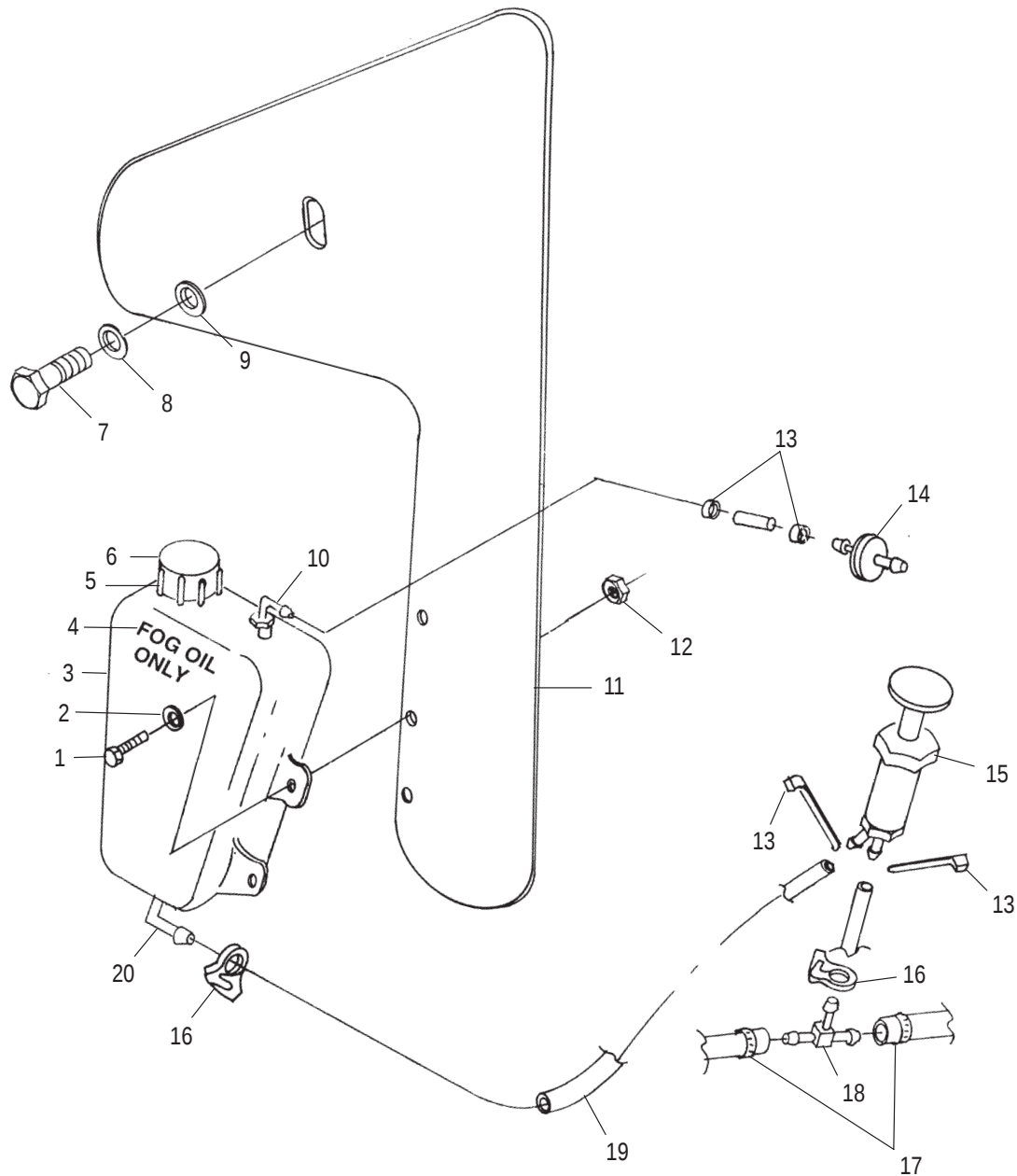


Ref.	Part No.	Qty.	Description
1	7517798	2	Screw
2	7552613	2	Washer, Lock
3	7555870	2	Washer, Rubber Dish
4	3240220	1	Separator, Fuel/Water (Incl. 5-8)

Ref.	Part No.	Qty.	Description
5	3240209	1	O-Ring
6	3240239	1	Element
7	3240238	1	Spring
8	3240240	1	Float

ENGINE FOGGING SYSTEM

INT'L SLX W004699I



Ref. Part No.	Qty.	Description
1 2871443	1	Kit - Flush Kit Quick Connect
2 7512045	2	Screw
3 7555837	2	Washer
4 5432362	1	Tank, Oil, Fog Kit
5 7075732	1	Decal - "Fogging Oil Only"
6 5810279	1	Gasket, Overflow Cap
7 5432359	1	Cap, Oil Bottle
8 7515129	4	Screw
9 7555838	4	Washer, Lock
10 7555839	4	Washer, Flat
11 7052077	1	Fitting

Ref. Part No.	Qty.	Description
11 5242941	1	Bracket, Oil Tank
12 7541931	2	Nut
13 7080483	4	Cable Tie
14 7052047	1	Valve, Check, Vent
15 3160114	1	Primer, Engine, Fog
16 7080484	2	Clamp, Hosemate
17 7080476	2	Clamp, Hose
18 7052139	1	Fitting, Tee
19 8450062	AR	Line, Oil
20 7052138	1	Fitting, 90 Degree

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1060119	 1	... B3		8	.. B12	3240117	 5	... C8
1060125	 1	... A6	2460675	 9	.. B12	3240118	 11	... C8
1060126	 3	... A6	2460717	 11	... C7	3240119	 6	... C8
1201595	 11	... C2	2460752	 5	.. A14	3240120	 22	... C8
1201923	 7	... C1	2460831	 7	.. B12	3240123	 19	... C8
1201938	 14	... C1	2520177	 16	.. A10	3240125	 18	... C8
1253323		C6	2530015	 15	.. A13	3240126	 17	... C8
1260746-093	.. 14	... B6	2540049	 8	... C4	3240205	 13	... C8
1260809	 17	... B9	2632136	 38	.. B12	3240206	 14	... C8
1261063-093	... 2	... B6	2653011	 17	... A6	3240207	 10	... C8
1341145	 11	... B3	2653012	 1	... A8	3240209	 5	... C9
1350038	 42	... B4	2670150	 30	... A6	3240220	 4	... C9
1500130	 16	... A8	2682333-303	.. 16	.. A12	3240238	 7	... C9
1820569	 20	.. A14	2682544-303	.. 16	.. A12	3240239	 6	... C9
1820819-070	.. 13	.. A14	2871443		C10	3240240	 8	... C9
1860101	 13	... B1	2871355		B14	3280307	 1	.. A14
1860102	 15	... B1	3021017	 19	... C2	3280318	 35	.. A14
	18	... B5	3021103	 11	... B2	3514008	 2	... B4
1860103	 11	... B1	3021122	 9	... C2	3552112	 6	... C3
1860105	 14	... B1	3021164	 2	... C3	3569805	 2	... C1
1860114	 8	... B1	3021179	 1	... C3	3569806	 6	... C1
1860115	 7	... B1	3050119	 20	... C6	3574214	 4	... C1
1860116	 1	... B1	3050130	 19	... C6		21	... C8
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2200685	 14	... C6	3050136	 1	... C6	3585503	 14	... C3
2200686	 3	... C6	3050137	 24	... C6	3610040	 9	... B3
2200687	 2	... C6	3050138	 29	... C6	3610042	 8	... B5
2200688	 31	... C6	3050139	 22	... C6	3610043	 1	... B4
2200689	 27	... C6	3050140	 28	... C6	3610044	 12	... C3
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2200731	 32	... C6	3050142	 35	... C6	4010118	 12	... B7
2200733	 17	... C6	3050143	 5	... C6	4010122	 10	.. B12
2200734	 11	... C2	3050144	 15	... C6	4010123	 11	.. B12
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		A12	3050148	 30	... C6	4010171	 12	... C7
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2201707	 3	... C3	3070163	 5	... C2	4170018	 26	... B5
2201708	 3	... C3	3084405	 9	... C8	5010294	 3	... B4
2410079	 19	.. A13	3084408	 7	... C8	5010295	 18	... B4
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2410188	 1	... B2	3240112	 12	... C8	5020746	 18	... B9
2434011	 19	.. B12	3240113	 1	... C8	5020747	 11	... B6
2434014	 15	.. B12	3240114	 15	... C8	5020753	 10	... A6
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5131196	10	B4	5410917	7	C2	5432503	20	B12
5131463	15	B5	5410931	21	C2	5432518	28	B6
5131573	24	B4	5411016	12	B4	5432551	22	B5
5131602	7	B10	5411027	12	B3	5432569	30	B12
5131677	18	C1	5411107	11	B4	5432574	40	B12
5131744	15	C3	5411117	16	B6	5432576	9	C3
5131745	16	C3	5411153	11	B9	5432645	20	A6
5131746	18	C3	5411174	14	B3	5432653-070	11	A7
5132088	4	B4	5411227	27	B6	5432660-1095	18	A6
5132111	17	B4	5411235	28	B12	5432661	24	A6
5132202	19	B4	5411293	4	C4	5432707	25	A8
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5211314	11	A12	5411305	15	A10	5432718	12	A6
5211727	12	B2	5411310	23	B9	5432728	25	A14
5211740	31	A8	5411320	5	C7	5432729	26	A14
5211760	18	B12	5411335	5	B9	5432768	18	A13
5211761	6	B12	5411376	12	B6	5432769	4	A10
5211865	15	A6	5411390	10	A10	5432786-070	2	A8
5211866	10	A13	5411391	15	A8	5432795-070	33	A14
5222739	7	B7	5411466	4	B13	5432829-133	25	A6
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5240876	20	B2	5411573	22	C2	5433130	3	C1
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5630737	10	B10	7052130	6	A13		2	B10
5630798	4	B5	7052138	20	C10		17	C7
5630812	32	B6	7052139	18	C10		13	C10
5630942-093	3	C2	7052159	5	A11	7080484	16	C10
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5810279	5	C10		21	B5	7080602	1	C4
5810818	7	B5	7060170	5	B1	7080603	3	C4
5810858	2	A10	7073713	37	B12	7080608	8	A14
5810879	5	B10	7073865	1	A9	7080629	8	B3
5811317	1	B9	7075383	2	C2	7080654	16	C2
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5811440	24	A7	7077026	2	B2	7080675	12	A14
5811442	24	B6	7077479	28	A6	7080710	18	A10
5811444	31	B6		9	A9		22	A13
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5811550	10	C1	7077691	39	B12	7080766	33	A6
5811551	23	A14	7077768	8	A9		15	B6
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5811554	4	A13	7077812	2	A9	7511872	6	B5
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5811556	26	A8	7078260	11	A9		9	B5
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7042036	12	A12	7080474	16	A13	7515174	4	A7
7051015	13	A11	7080475	3	B9	7515198	25	A7
7051527	20	B9		3	B13		5	A8
7051529	16	C1	7080476	6	A11	7515361	37	B4
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7516807	14	C2	7552609	8	B2	7555905	8	C3
	2	C8	7552610	11	A8	7555907	9	C7
7516814	15	C2		7	A10	7555908	16	C8
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7542528	10	B1		28	A14		1	B10
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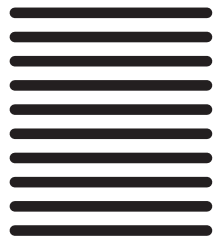
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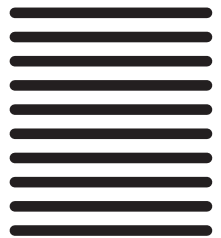
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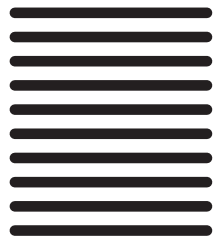
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