

35 & 40 2 Cylinder

Serial # 2736807-G053313

50, 60, 65 3 Cylinder

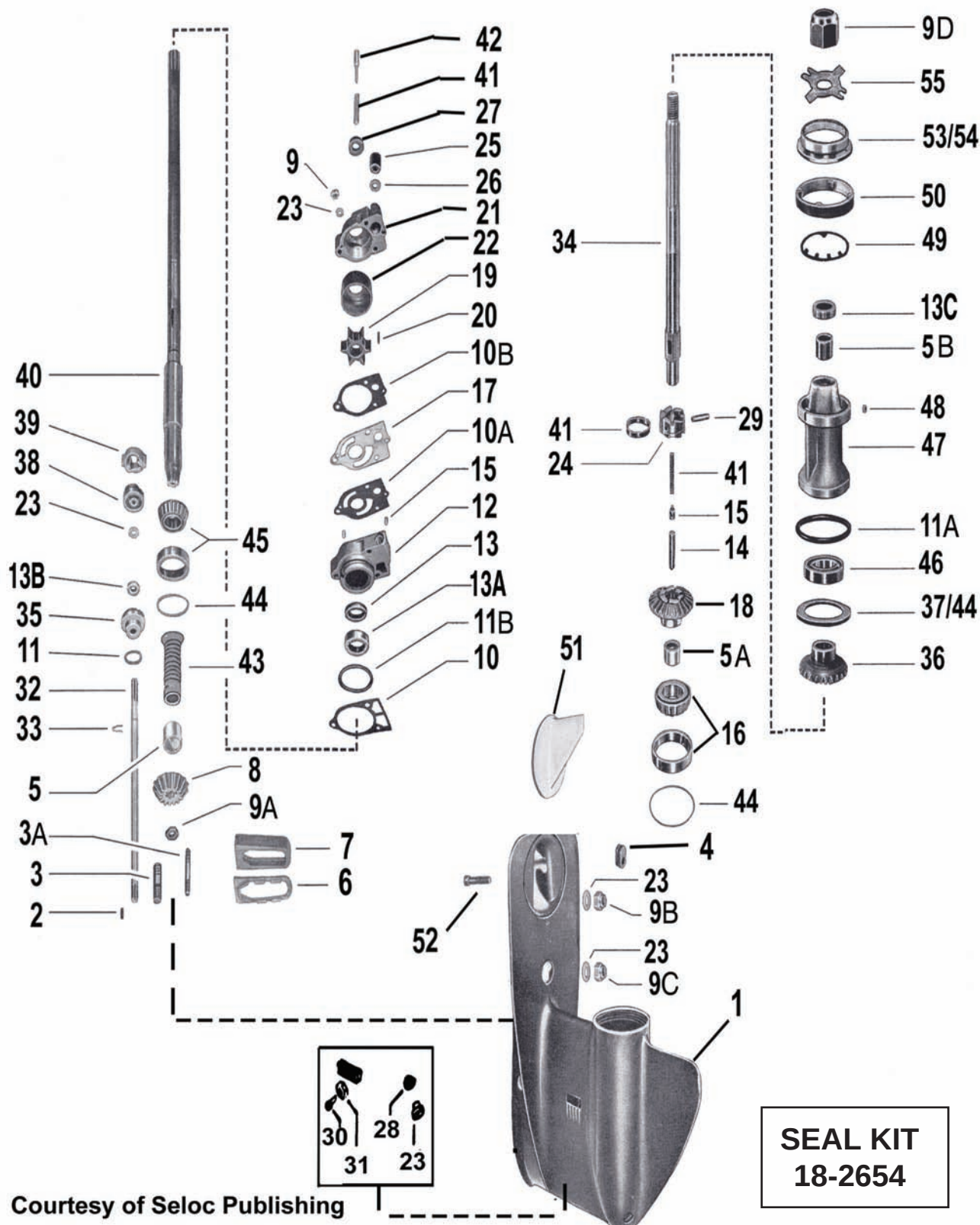
Serial # 3293184-D000749

70 3 Cylinder

Serial # 4571652-6428680

40, 45, 50 4 Cylinder

Serial # 4357640 & later



Courtesy of Seloc Publishing

SEAL KIT
18-2654

Figure #	Description	Part #	O.E.M. #	Qty.	Figure #	Description	Part #	O.E.M. #	Qty.
1.	Gear Housing	—	1643-9539A1	1	23A.	Washer	18-4275	12-29245	3
2.	Dowel Pin	—	17-85500	2	23B.	Washer	—	12-45175	1
3.	Stud	—	16-33778	3	23C.	Washer	—	12-65791	1
3A.	Stud	—	16-57933	2	24.	Clutch	—	52-92911	1
4.	Shift Cam	—	76039	1	25.	Seal	— ① ②	26-38452	1
5.	Roller Bearing	—	31-62091	1	26.	Nylon Washer	— ① ②	12-38453	1
5A.	Roller Bearing	18-1096	31-21739	1	27.	Slinger	— ① ②	25-20273	1
5B.	Roller Bearing	18-1095	31-21700	1	28.	Drain Plug	18-2244	10-79953	2
6.	Support Plate	—	92815	1	29.	Cross Pin	—	17-38113	1
7.	Exhaust Tube Seal	18-0539 ②	37721	1	30.	Flush Plug	—	19-48750	1
8.	Pinion Gear	—	43-98097	1	31.	Flush Plug Washer	18-2948 ①	12-492211	1
9.	Nut	—	11-13438	3	32.	Shift Shaft	—	76163A1	1
9A.	Pinion Nut	—	11-55910	1	33.	E-Clip	18-4295	53-29641	1
9B.	Nut	—	11-34863	1	34.	Prop Shaft	—	44-75365	1
9C.	Nut	18-2362	11-34933	1	35.	Shift Shaft Bushing	18-2155 ①	23-77631A2	1
9D.	Nut	18-3702 ③	11-69578A 1	1	36.	Reverse Gear	—	43-79158	1
10.	Gasket	18-2841 ① ②	27-19552	1	37.	Thrust Washer	—	12-32004	1
10A.	Gasket	18-2823 ① ②	27-19553	1	38.	Reverse Lock Base	—	78036	1
10B.	Gasket	18-2824 ① ②	27-19551	1	39.	Reverse Lock Cam	—	433081	1
11.	O-Ring	18-7153 ①	25-21836	1	40.	Drive Shaft	—	45-981801	1
11A.	O-Ring	18-7160 ①	2531986	1	41.	Spring	—	24-38114	1
11B.	O-Ring	18-7115 ① ②	25-26722	1	41A.	Spring	—	24-39845	1
12.	Water Pump Base	18-3424 ②	46-77177A1	1	42.	Pin	—	17-30545	1
13.	Seal	18-2011 ① ②	26-90562	1	43.	Sleeve	—	88181	1
13A.	Seal	18-2055 ① ②	26-79831	1	44.	Shim Set	—	15-92881A1	AR
13B.	Seal	18-2054 ①	26-816461	1	44A.	Shim Set	—	15-38374A1	AR
13C.	Seals (2)	18-2051/ 18-2052 ①	26-69188/ 26-69189	1	44B.	Shim Set	—	15-20927A1	AR
14.	Cam Follower	—	38441	1	45.	Tapered Bearing	—	31-77420A1	1
15.	Slide	—	20843	1	46.	Ball Bearing	18-1190	30-20839T	1
16.	Tapered Roller Bearing	18-1162	31-38356A1	1	47.	Bearing Carrier	—	69386A1	1
17.	Face Plate	18-3107 ②	54705	1	48.	Key	—	28-30281	1
18.	Forward Gear	—	43-55608A4	1	49.	Tab Washer	—	14-53012	1
19.	Impeller	18-3007 ②	47-89983	1	50.	Cover Nut	—	11-87763	1
20.	Key	—	28-56662	1	51.	Trim Tab	18-6011	31640A1	1
21.	Water Pump Body	18-3118 ②	46-77822A1	1	52.	Screw	—	10-66024	1
22.	Insert	18-3115 ②	48753	1	53.	Thrust Hub	18-4233	73345A1	1
23.	Washer	18-2316 ①	12-77674	1	54.	Thrust Hub	18-3204	14-76281	1
					55.	Washer	18-2945 ① ②	12-19183	2
① Indicates contents of seal kit 18-2654					③ Prop Nut Kit (includes tab washer)				
② Indicates contents of water pump kit (Refer to application chart for correct kit)					AR As required				

70, 75, 80, 90

Serial # A996142 & later

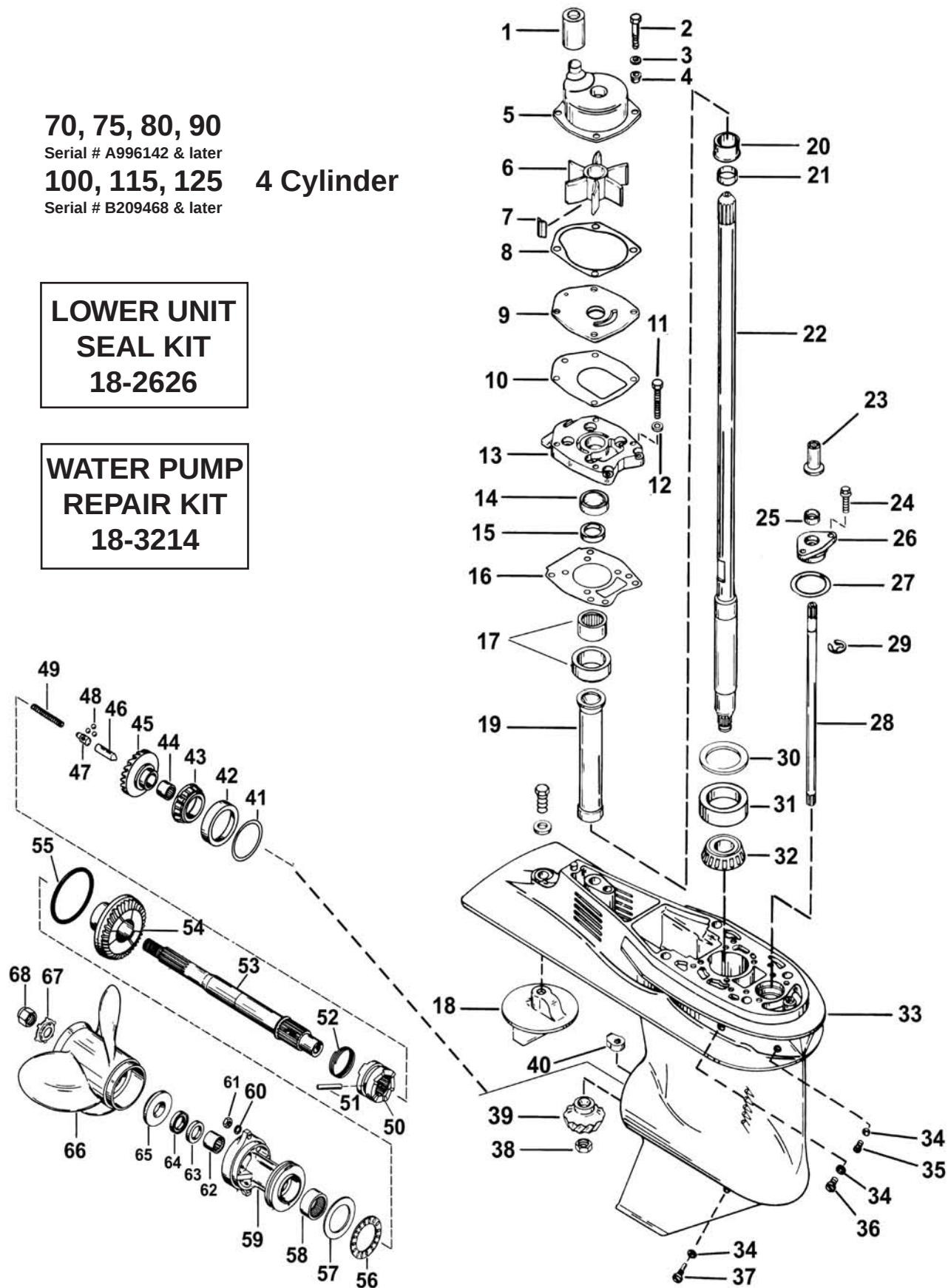
100, 115, 125

Serial # B209468 & later

4 Cylinder

**LOWER UNIT
SEAL KIT
18-2626**

**WATER PUMP
REPAIR KIT
18-3214**



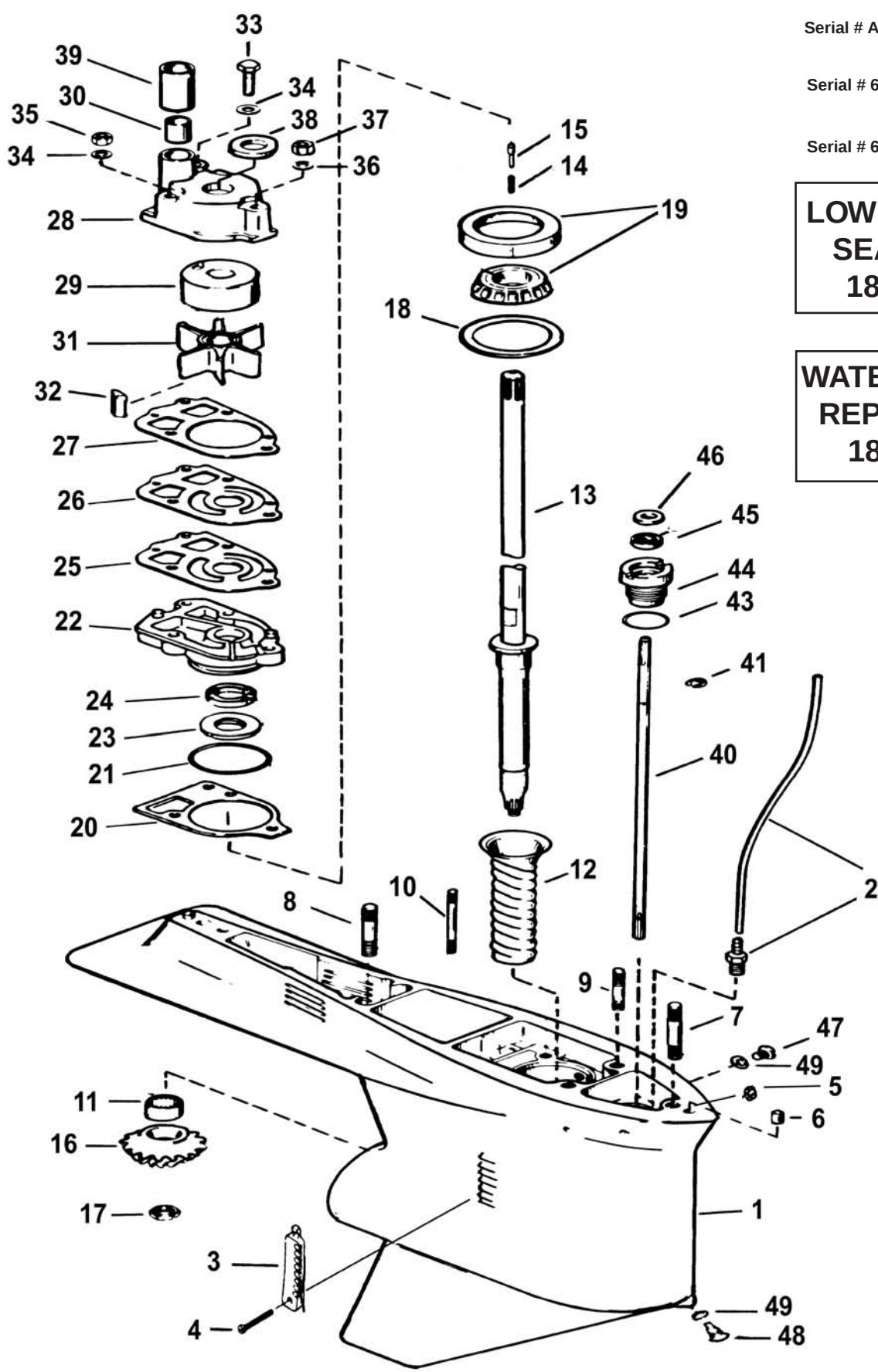
Courtesy of Seloc Publishing

Figure #	Description	Part #	O.E.M. #	Qty.	Figure #	Description	Part #	O.E.M. #	Qty.
1.	Water Tube Seal	—	430232	1	35.	Plug	—	10-28653	1
2.	Screw	—	10-8248327	4	36.	Plug	18-2244	10-79953	1
3.	Washer	18-4275	12-29245	4	37.	Plug	18-2375	22-67892A1	1
4.	Insulator	18-0568	23-43045	4	38.	Pinion Nut	18-3719	11-35921	1
5.	Water Pump Housing	18-3572	817275A2	1	39.	Pinion Gear	—	43-44484	1
6.	Impeller	18-3056 ②	47-430262	1	40.	Shim Cam	—	76039	1
7.	Impeller Key	18-3293	28-43037	1	41.	Shim Assembly	—	15-44491A1	AR
8.	Gasket	18-2566 ① ②	27-817277	1	42&				
9.	Face Plate	18-3122 ②	817276	1	43.	Bearing & Race	18-1156	31-30894A1	1
10.	Gasket	18-2564 ① ②	27-430331	1	44.	Roller Bearing	18-1157	31-30895	1
11.	Screw	—	10-824832-6	6	45.	Forward Gear	—	43-12634A2	1
12.	Washer	18-4275	12-29245	6	46&				
13.	Pump Base	—	43055A4	1	47.	Cam Follower Assembly	—	12239A1	1
14.	Seal	18-0583 ①	26-43035	1	48.	Ball Bearing	—	30-44530	3
15.	Seal	18-0522 ①	26-43036	1	49.	Spring	—	24-30622	1
16.	Gasket	18-2565 ① ②	27-430472	1	50.	Clutch	18-2236	52-822539	1
17.	Carrier w/Bearing	—	43040A1	1	51.	Cross Pin	18-2357	17-30632	1
18.	Trim Tab	18-6011	31640A1	1	52.	Spring	18-2348	24-30893	1
19.	Sleeve	—	43046	1	53.	Prop Shaft	—	44-12238T	1
20.	Wear Sleeve Assembly	—	42461A1	1	54.	Reverse Gear	—	43-12635	1
21.	Screw	—	10-825427	1	55.	O-Ring	18-7961 ①	25-97386	1
22.	Drive Shaft	—	45-43031A1	1	56.	Thrust Bearing	18-1112	31-12576	1
23.	Shift Shaft Coupler	—	43585	1	57.	Thrust Washer	18-1191	12-12577	1
24.	Screw	—	10-824832-6	2	58.	Roller Bearing	18-1113	31-12578	1
25.	Seal	18-2054 ①	26-8164641	1	59.	Bearing Carrier	—	12596A2	1
26.	Bushing Assembly	—	23-43052A4	1	60.	Washer	—	12-70132	2
27.	O-Ring	18-7198 ①	25-45710	1	61.	Nut	—	11-401198	2
28.	Shift Shaft Coupler	—	43048A1	1	62.	Roller Bearing	18-1158	31-30956	1
29.	E-Ring	18-4295	53-29641	1	63.	Seal	18-2002 ①	26-76868	1
30.	Shim Assembly	—	15-44492A1	AR	64.	Seal	18-2053 ①	26-70081	1
31&					65.	Thrust Washer	18-4221	13191A1	1
32.	Bearing & Race	18-1118	31-42677A1	1	66.	Prop	—	Various	AR
33.	Gear Housing	—	1667-9011A73	1	67.	Tab Washer	18-3200	14-31210	1
34.	Gasket	18-2945 ①	12-19183	1	68.	Prop Nut	18-3700	11-52707	1

① Indicates contents of seal kit 18-2626

AR As required

② Indicates contents of water pump kit 18-3214



V-150
Serial # A904645 & earlier

V-175
Serial # 6648750 & earlier

V-200
Serial # 6625220 & earlier

**LOWER UNIT
SEAL KIT
18-2653**

**WATER PUMP
REPAIR KIT
18-3217**

Courtesy of Seloc Publishing

Gear Housing

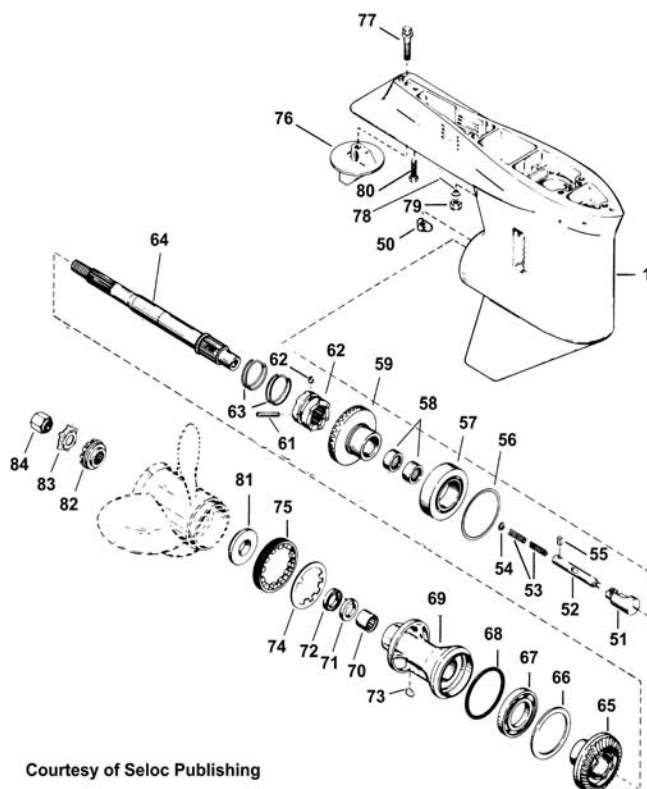


Figure #	Description	Part #	O.E.M. #	Qty.
1.	Gear Housing	—	1647-9148S65	1
2.	Speedometer Tube	—	22-85822A10	1
3.	Water Insert (Star)	—	66885	1
3A.	Water Insert (Port)	—	66884	1
4.	Screw	18-3197	10-76156	1
5.	Nut	18-2344	11-45812	1
6.	Dowel Pin	—	17-43044	2
7.	Stud	—	16-78638	1
8.	Stud	—	16-579201	2
9.	Stud	—	16-56297	1
10.	Stud	—	16-30667	2
11.	Roller Bearing	—	31-35934A1	1
12.	Sleeve	—	23-98621	1
13.	Drive Shaft Assembly	—	45-98682A1	1
14.	Spring	— ①	24-34576	1
15.	Pin	— ①	17-30545	1
16.	Pinion Gear	—	43-780811	1
17.	Pinion Nut	18-3719	11-35921	1
18.	Shim Assembly	18-2295	15-57007A1	AR
19.	Roller Bearing	18-1164	31-53079A1	1
20.	Gasket	18-2826 ② ③	27-856101	1
21.	O-Ring	18-7162 ② ③	25-33145	1
22.	Water Pump Base	18-3416 ④	46-96146A6	1
23.	Seal	18-2014 ② ④	26-89238	1
24.	Seal	18-2013 ② ④	26-16977	1
25.	Gasket	18-2914 ② ③	27-856081	1
26.	Face Plate	18-3117 ③	32435	1
27.	Gasket	18-2915 ② ③	27-856091	1
28.	Water Pump Body	18-3116 ③	43-96148A1	1

Figure #	Description	Part #	O.E.M. #	Qty.
29.	Insert	18-3114 ③	48752	1
30.	Seal	18-3110 ② ③	26-38970	1
31.	Impeller	18-3017 ③	47-899842	1
32.	Key	—	28-56654	1
33.	Screw	—	10-96411	1
34.	Washer	18-4275	12-29245	3
35.	Nut	18-3722	11-20361	2
36.	Washer	18-4270	12-36001	1
37.	Nut	18-3722	11-45592	1
38.	Slinger	18-7426 ② ③	25-30271	1
39.	Guide Sleeve	18-3109 ③	23-29804	1
40.	Shift Shaft	—	78902 2	1
41.	E-Clip	18-4295	53-29641	1
42.	Retaining Ring	—	53-78907	1
43.	O-Ring	18-7153	25-21836	1
44.	Shift Shaft Bushing	18-2155	23-77631A2	1
45.	Seal	18-2054 ②	26-816461	1
46.	Rubber Washer	18-2316 ②	12-77674	1
47.	Vent Screw	18-2244 ②	10-79953	1
48.	Drain Screw	18-2375	22-67892A1	1
49.	Washer	18-2945 ② ③	12-19183	2
50.	Shift Cam	—	78956	1
51.	Cam Follower	—	89594A1	1
52.	Actuator Rod	—	79911 1	1
53.	Spring	—	24-749910	2
54.	Washer	—	12-78910	1
55.	Locating Pin	—	17-78906	1
56.	Shim Assembly	18-2285	15-47397A1	AR
57.	Bearing	18-1166	31-78172A1	1
58.	Forward Gear	—	43-78082A3	1
59.	Roller Bearing	18-1122	31-73363	2
60.	Clutch	—	52-823174	1
61.	Cross Pin	—	17-78905	1
62.	Detent Pin	—	17-78909	2
63.	Retaining Spring	—	24-78962	2
64.	Prop Shaft	18-2239	44-94148	1
65.	Reverse Gear	—	43-85462	1
66.	Thrust Ring	—	68100 1	1
67.	Ball Bearing	18-1155	30-88957	1
68.	O-Ring	18-7159 ②	25-31534	1
69.	Bearing Carrier	18-1567	43567T1	1
70.	Roller Bearing	18-1158	31-30956	1
71.	Seal (Inner)	18-2002 ②	26-76868	1
72.	Seal (Outer)	18-2053 ②	26-70081	1
73.	Key	—	28-30281	1
74.	Tab Washer	18-2299	14-79447	1
75.	Cover Nut	18-3751	79448	1
76.	Trim Tab	18-6011	31640A1	1
77.	Screw	—	10-66024	1
78.	Washer	—	12-45176	2
79.	Nut	18-3721	11-34933	2
80.	Screw	—	10-65210	1
81.	Thrust Hub	18-4220	13171	1
82.	Spline Washer	18-3714	12-31211A2	1
83.	Tab Washer	18-3200	14-31210	1
84.	Prop Nut	18-3700	11-52707	1
	Not Pictured Prop Nut Kit	18-3701	11-52707A	1

- ① Included with drive shaft
 ② Indicates contents of seal kit 18-2653
 ③ Indicates contents of water pump kit 18-3217

- ④ Indicates contents of water pump base 18-3421
 AR As required



**18-1190
BALL BEARING**
Replaces: 30-20839T
Reverse gear for Force, Mercury, Mariner
from 25-60HP (2, 3 cylinders, & 4-stroke)
including 30Jet - 45Jet



**18-1191
THRUST WASHER**
Replaces: 12-12577
30-125HP



**18-1112
REVERSE GEAR
THRUST BEARING**
Replaces: 31-12576



**18-1113
REVERSE GEAR BEARING**
Replaces: 31-12578,
31-12578T



**18-1115
PINION BEARING**
Replaces: 31-32898,
31-32898T



**18-1117
PINION BEARING**
Replaces: 31-42647A1



**18-1118
DRIVE SHAFT
BEARING**
Replaces: 31-42677A1



**18-1121
DRIVE SHAFT
BEARING**
Replaces: 31-69220, 31-69220T



**18-1122
INSIDE FORWARD
GEAR BEARING**
Replaces: 31-73363, 31-73363T



**18-1143
TAPERED
ROLLER BEARING**
Replaces: 31-36387A1



**18-1144
BEARING ASSEMBLY**
Replaces: 31-48939A2



**18-1153
BALL BEARING**
Replaces: 30-63326,
30-63326T



**18-1154
BALL BEARING**
Replaces: 30-63742,
30-63742T



**18-1155
BALL BEARING**
Replaces: 30-88957A1,
30-88957T



**18-1197
TAPERED ROLLER
BEARING**
Replaces: 31-828439A2
Fits: Mercury/Mariner 200 (3.0L DFI),
225 (3.0L Carb), 225/250 (3.0L EFI)
S/N G437999 & Below



**18-1156
FORWARD GEAR BEARING**
Replaces: 31-30894A1



**18-1095
NEEDLE BEARING**
Replaces: 31-21700
For: Forward gear-25 to 70HP,
2 & 3 cylinders & 4 Stroke models



**18-1157
FORWARD GEAR
INNER BEARING**
Replaces: 31-30895, 31-30895T



**18-1158
CARRIER BEARING**
Replaces: 31-30956, 31-30956T



**18-1159
TAPERED ROLLER
BEARING**
Replaces: 31-35928A1,
31-35928T1

APPLICATION BEGINS ON NEXT PAGE

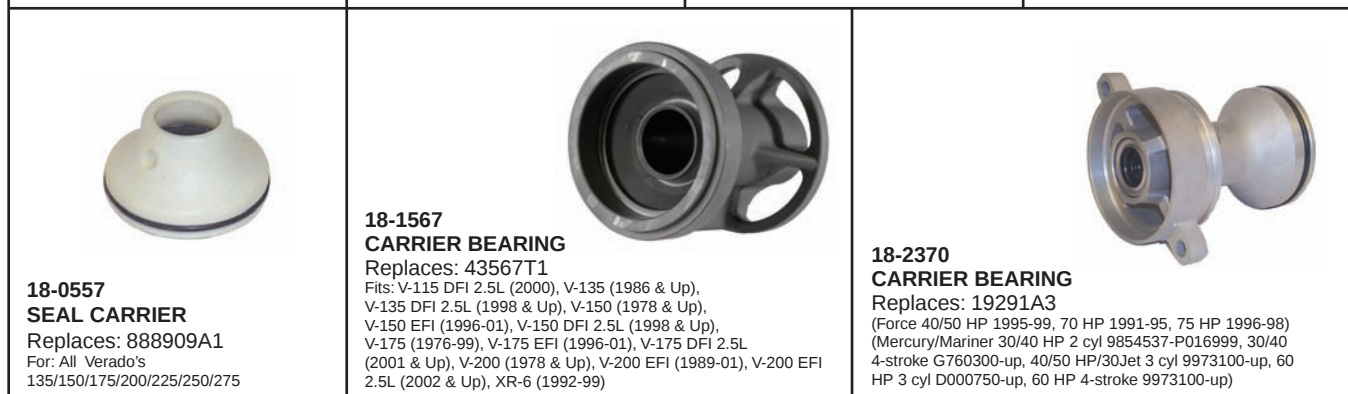


**18-1162
TAPERED ROLLER
BEARING**
Replaces: 31-38356A1

**18-1164
TAPERED ROLLER
BEARING**
Replaces: 31-53079A1

**18-1166
TAPERED ROLLER
BEARING**
Replaces: 31-78172A1

**18-1170
LOWER PINION BEARING**
Replaces: 31-812767A1



**18-0557
SEAL CARRIER**
Replaces: 888909A1
For: All Verado's
135/150/175/200/225/250/275

**18-1567
CARRIER BEARING**
Replaces: 43567T1
Fits: V-115 DFI 2.5L (2000), V-135 (1986 & Up),
V-135 DFI 2.5L (1998 & Up), V-150 (1978 & Up),
V-150 EFI (1996-01), V-150 DFI 2.5L (1998 & Up),
V-175 (1976-99), V-175 EFI (1996-01), V-175 DFI 2.5L
(2001 & Up), V-200 (1978 & Up), V-200 EFI (1989-01), V-200 EFI
2.5L (2002 & Up), XR-6 (1992-99)

**18-2370
CARRIER BEARING**
Replaces: 19291A3
(Force 40/50 HP 1995-99, 70 HP 1991-95, 75 HP 1996-98)
(Mercury/Mariner 30/40 HP 2 cyl 9854537-P016999, 30/40
4-stroke G760300-up, 40/50 HP/30Jet 3 cyl 9973100-up, 60
HP 3 cyl D000750-up, 60 HP 4-stroke 9973100-up)

Model	Serial Number	Bearing (Drive Shaft)	Bearing Pinion	Inside Bearing Forward Gear	Outside Bearing Forward Gear	Bearing Reverse Gear	Thrust Bearing Reverse Gear	Bearing Model Carrier
30 (4-stroke, Bigfoot)	G760300 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
30 (4-stroke, non-Bigfoot)	G760300 & Up	—	—	—	18-1107	—	—	—
30 EFI (4-stroke, Bigfoot)	T409000 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
30 EFI (4-stroke, non-Bigfoot)	T409000 & Up	—	—	—	18-1107	—	—	—
35 (2 cyl.)	6445653 & Up	—	—	—	18-1162	—	N/A	—
350	1960827 - 2874703	—	—	18-1162	—	N/A	—	—
400 (2 cyl.)	2874704 - 3336257	—	—	—	18-1162	—	N/A	—
402	3336258 - 4117709	—	—	—	18-1162	—	N/A	—
402	4117710 - 4860102	—	—	—	18-1162	—	N/A	—
402/40 (2 cyl.)	4860103 - 5556229	—	—	—	18-1162	—	N/A	—
40 (2 cyl.)	5556230 - G053313	—	—	—	18-1162	—	N/A	—
40 (4 cyl.)	C159200 & Up	—	—	—	18-1162	—	N/A	—
40 (4-stroke, Bigfoot)	G231123 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
40 (4-stroke, non-Bigfoot)	G231123 & Up	—	—	—	18-1107	—	—	—
40 (4-stroke, 4 cyl. Bigfoot)	T228405 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
40 (4-stroke, 4 cyl. non-Bigfoot)	T228405 & Up	—	—	—	18-1170	—	—	—
40 EFI (4-stroke, 3 cyl. non-Bigfoot)	T409000 & Up	—	—	—	18-1103	18-1190	—	—
40 EFI (4-stroke, 3 cyl. Bigfoot)	T409000 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
40 EFI (4-stroke, 4 cyl. non-Bigfoot)	T409000 & Up	—	—	—	18-1170	—	—	—
45 (4 cyl.)	5531630 & Up	—	—	—	18-1162	—	N/A	—
45 (Bodensee 4-stroke, Bigfoot)	G231123 - T178499	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
45 (Bodensee 4-stroke, non-Bigfoot)	G231123 - T178499	—	—	—	18-1103	—	—	—
500	2305101 - 2858813	—	—	—	18-1162	—	N/A	—
500	2858814 - 4140999	—	—	—	18-1162	—	N/A	—
500	4141000 - 4357639	—	—	—	18-1162	—	N/A	—
500 / 50	4357640 - 4962055	—	—	—	18-1162	—	N/A	—
500 / 50	4962056 - 5531629	—	—	—	18-1162	—	N/A	—
50 (4 cyl.)	5531630 & Up	—	—	—	18-1162	—	N/A	—
50 (3 cyl.)	6428681 - D000749	—	—	—	18-1162	—	N/A	—
50 (3 cyl.)	D000750 - G589999	—	—	—	18-1170	—	N/A	—
50 (4-stroke, Bigfoot)	G231123 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
50 (4-stroke, non-Bigfoot)	G231123 & Up	—	—	—	18-1107	—	—	—

① Standard Rotation Only.

③ For Units With A Casting Number Of 1655-9572C Only.

④ For Units With A Casting Number Of 1674-814247C Only.

⑤ Two Bearings Required.

⑥ For 5/8 Dual Bearing Application.

⑦ Use 18-1155 For Counter Rotation Applications.

Model	Serial Number	Bearing (Drive Shaft)	Bearing Pinion	Inside Bearing Forward Gear	Outside Bearing Forward Gear	Bearing Reverse Gear	Thrust Bearing Reverse Gear	Bearing Model Carrier
30 (4-stroke, Bigfoot)	G760300 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
30 (4-stroke, non-Bigfoot)	G760300 & Up	—	—	—	18-1107	—	—	—
30 EFI (4-stroke, Bigfoot)	T409000 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
30 EFI (4-stroke, non-Bigfoot)	T409000 & Up	—	—	—	18-1107	—	—	—
35 (2 cyl.)	6445653 & Up	—	—	—	18-1162	—	N/A	—
350	1960827 - 2874703	—	—	18-1162	—	N/A	—	—
400 (2 cyl.)	2874704 - 3336257	—	—	—	18-1162	—	N/A	—
402	3336258 - 4117709	—	—	—	18-1162	—	N/A	—
402	4117710 - 4860102	—	—	—	18-1162	—	N/A	—
402/40 (2 cyl.)	4860103 - 5556229	—	—	—	18-1162	—	N/A	—
40 (2 cyl.)	5556230 - G053313	—	—	—	18-1162	—	N/A	—
40 (4 cyl.)	C159200 & Up	—	—	—	18-1162	—	N/A	—
40 (4-stroke, Bigfoot)	G231123 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
40 (4-stroke, non-Bigfoot)	G231123 & Up	—	—	—	18-1107	—	—	—
40 (4-stroke, 4 cyl. Bigfoot)	T228405 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
40 (4-stroke, 4 cyl. non-Bigfoot)	T228405 & Up	—	—	—	18-1170	—	—	—
40 EFI (4-stroke, 3 cyl. non-Bigfoot)	T409000 & Up	—	—	—	18-1103	18-1190	—	—
40 EFI (4-stroke, 3 cyl. Bigfoot)	T409000 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
40 EFI (4-stroke, 4 cyl. non-Bigfoot)	T409000 & Up	—	—	—	18-1170	—	—	—
45 (4 cyl.)	5531630 & Up	—	—	—	18-1162	—	N/A	—
45 (Bodensee 4-stroke, Bigfoot)	G231123 - T178499	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
45 (Bodensee 4-stroke, non-Bigfoot)	G231123 - T178499	—	—	—	18-1103	—	—	—
500	2305101 - 2858813	—	—	—	18-1162	—	N/A	—
500	2858814 - 4140999	—	—	—	18-1162	—	N/A	—
500	4141000 - 4357639	—	—	—	18-1162	—	N/A	—
500 / 50	4357640 - 4962055	—	—	—	18-1162	—	N/A	—
500 / 50	4962056 - 5531629	—	—	—	18-1162	—	N/A	—
50 (4 cyl.)	5531630 & Up	—	—	—	18-1162	—	N/A	—
50 (3 cyl.)	6428681 - D000749	—	—	—	18-1162	—	N/A	—
50 (3 cyl.)	D000750 - G589999	—	—	—	18-1170	—	N/A	—
50 (4-stroke, Bigfoot)	G231123 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
50 (4-stroke, non-Bigfoot)	G231123 & Up	—	—	—	18-1107	—	—	—
50 EFI (4-stroke, non-Bigfoot)	T409000 & Up	—	—	—	18-1107	—	—	—
50 EFI (4-stroke, Bigfoot)	T409000 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
55 (3 cyl.)	D000750 - G589999	—	—	—	18-1170	—	N/A	—
55 Seapro, Marathon, Pontoon	D000750 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
60 (3 cyl.)	6428681 - D000749	—	—	—	18-1162	—	N/A	—
60 (3 cyl.)	D000750 - G589999	—	—	—	18-1170	—	N/A	—
60 EFI (4-stroke, non-Bigfoot)	T409000 & Up	—	—	—	18-1103	—	—	—
60 EFI (4-stroke, Bigfoot)	T409000 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
650 (4 cyl.)	1542745 - 1765403	18-1153	—	18-1157	18-1156	—	N/A	18-1158
650 (4 cyl.)	2119749 - 2309310	18-1153	—	18-1157	18-1156	—	N/A	18-1158
650 (4 cyl.)	2309311 - 2452709	18-1153	—	18-1157	18-1156	—	N/A	18-1158
650 (4 cyl.)	2503991 - 2803561	18-1153	—	18-1157	18-1156	—	N/A	18-1158
650 (4 cyl.)	2803562 - 2874263	—	—	18-1157	18-1156	—	N/A	18-1158
650 (4 cyl.)	2997339 & Up	—	—	18-1157	18-1156	—	N/A	18-1158
650 (3 cyl.)	3293184 - 3525440	—	—	—	18-1162	—	N/A	—
650 (3 cyl.)	3547987 - 4571651	—	—	—	18-1162	—	N/A	—
70 (3 cyl.)	4571652 - 4977156	—	—	—	18-1162	—	N/A	—
70 (3 cyl.)	4977157 - 5579016	—	—	—	18-1162	—	N/A	—
70 (3 cyl.)	5579017 - 6428680	—	—	—	18-1162	—	N/A	—
70 (3 cyl.)	A996142 - & Up	18-1118	N/A	18-1157	18-1156	18-1113	18-1112	18-1158
75 (4 cyl.)	6432901 & Up	18-1121	—	18-1157	18-1156	N/A	N/A	18-1158
75 (3 cyl.)	A996142 - & Up	18-1118	N/A	18-1157	18-1156	18-1113	18-1112	18-1158
800 (4 cyl.)	2559001 - 3144218	18-1153	—	18-1157	18-1156	—	N/A	18-1158
800 (4 cyl.)	3144219 - 3493912	—	—	18-1157	18-1156	—	N/A	18-1158
80 (4 cyl.)	4831999 - 6432900	18-1121	—	18-1157	18-1156	N/A	N/A	18-1158
80 (3 cyl.)	A996142 & Up	18-1118	N/A	18-1157	18-1156	18-1113	18-1112	18-1158
850 (4 cyl.)	3493913 - 4831998	—	—	18-1157	18-1156	—	N/A	18-1158
900 (6 cyl.)	1766824 - 1869775	18-1153	—	18-1157	18-1156	—	N/A	18-1158
900/90 (6 cyl.)	4845301 - & Up	18-1121	—	18-1157	18-1156	N/A	N/A	18-1158
90 (3 cyl.)	A996142 & Up	18-1118	N/A	18-1157	18-1156	18-1113	18-1112	18-1158

- ① Standard Rotation Only.
 ③ For Units With A Casting Number Of 1655-9572C Only.
 ④ For Units With A Casting Number Of 1674-814247C Only.
 ⑤ Two Bearings Required.

- ⑥ For 5/8 Dual Bearing Application.
 ⑦ Use 18-1155 For Counter Rotation Applications.
 ⑧ Using pinion stamped 43-19672.

Model	Serial Number	Bearing (Drive Shaft)	Bearing Pinion	Inside Bearing Forward Gear	Outside Bearing Forward Gear	Bearing Reverse Gear	Thrust Bearing Reverse Gear	Bearing Model Carrier
100 (4 cyl.)	B209468 - & Up	18-1118	N/A	18-1157	18-1156	18-1113	18-1112	18-1158
1150	2836019 - 2933900	18-1153	—	18-1157	18-1156	—	N/A	18-1158
1150	2933901 - 3525440	18-1153	—	18-1157	18-1156	—	N/A	18-1158
1150	3525441 - 4112634	18-1153	—	18-1157	18-1156	—	N/A	18-1158
1150	4112635 - 4855152	18-1121	—	18-1157	18-1156	—	N/A	18-1158
1150 / 115	4855153 - 5314655	18-1121	—	18-1157	18-1156	N/A	N/A	18-1158
115 (6 cyl.)	5314656 - 5600966	18-1121	—	18-1157	18-1156	N/A	N/A	18-1158
115 (6 cyl.)	5600967 - 6436122	18-1121	—	18-1157	18-1156	N/A	N/A	18-1158
115 (6 cyl.)	6436123 & Up	18-1121	—	18-1157	18-1156	N/A	N/A	18-1158
115 (4 cyl.)	C100000 & Up	18-1118	N/A	18-1157	18-1156	18-1113	18-1112	18-1158
125 (4 cyl.)	0T627234 & Below ⑧	18-1118	N/A	18-1157	18-1156	18-1113	18-1112	18-1158
1250	2314956 - 2839368	18-1153	—	18-1157	18-1156	—	N/A	18-1158
1350	2839369 - 2940020	18-1153	—	18-1157	18-1156	—	N/A	18-1158
1350	2940021 - 3293233	18-1153	—	18-1157	18-1156	—	N/A	18-1158
1400	3293234 - 3502805	18-1153	—	18-1157	18-1156	—	N/A	18-1158
140	4865687 & Up	18-1121	—	18-1157	18-1156	N/A	N/A	18-1158
1500	3502806 - 4121434	18-1153	—	18-1157	18-1156	—	N/A	18-1158
1500	4121435 - 4865677	18-1121	—	18-1157	18-1156	—	N/A	18-1158
V-135	A904646 & Up	18-1143	18-1117	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-135	C100861 & Up	18-1143	18-1117	18-1122 ⑤ ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-135	C239553 & Up	18-1143	18-1117	18-1122 ⑥ ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-135	D082000 & Up	18-1143	18-1117	18-1115 ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-150	4868998 - 5432021	18-1164	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-150	5432022 - 6042945	18-1164	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-150	6042946 - 6443212	18-1164	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-150	6443213 - 6616990	18-1164	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-150	6616991 - A904645	18-1164	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-150	A904646 & Up	18-1143	18-1117	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-150	C100861 & Up	18-1143	18-1117	18-1122 ⑤ ①	18-1166 ①	18-1155	N/A	18-1158
V-150	C239553 & Up	18-1143	18-1117	18-1122 ⑤ ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-150	D082000 & Up	18-1143	18-1117	18-1115 ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-150XRI (EFI)	D082000 & Up	18-1143	—	18-1157	18-1156 ①	N/A	N/A	18-1158
V-150XRI (EFI)	D082000 & Up	18-1143	18-1117	18-1115 ⑤ ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-150XRI (EFI)	D082000 & Up	18-1143	18-1117	18-1115 ⑤ ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-175	4301235 - 5393736	18-1164	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-175	5393737 - 6618750	18-1164	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-175	6618751 & Up	18-1143	18-1117	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-175	C100861 & Up	18-1143	18-1117	18-1122 ⑤ ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-175	C239553 & Up	18-1143	18-1117	18-1122 ⑥ ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-175	D082000 & Up	18-1143	18-1117	18-1115 ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-175XRI (EFI)	D000750 & Up	18-1143	18-1117	18-1122 ⑤ ⑥	18-1166	18-1155	N/A	18-1158
V-175XRI (EFI)	D000750 & Up	18-1143	18-1117	18-1122 ⑤ ⑥	18-1166	18-1155	N/A	18-1158
V-175XRI (EFI)	D082000 & Up	18-1143	—	18-1157	18-1156 ①	N/A	N/A	18-1158
V-175XRI (EFI)	D082000 & Up	18-1143	18-1117	18-1115 ⑤ ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-175XRI (EFI)	D082000 & Up	18-1143	18-1117	18-1115 ⑤ ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-200	4839034 - 5363917	18-1164	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-200	5363918 - 6073191	18-1164	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-200	6073192 - 6203990	18-1164	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-200	6203991 - 6435502	18-1164	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-200	6435503 - 6625220	18-1164	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-200	6625221 - C100860	18-1143	18-1117	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-200/								
V-200 (EFI)	C100861 - C291519	18-1143	18-1117	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-200 (2.5L)	C291520 - D081999	18-1143	18-1117	18-1122 ⑥ ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-200	D082000 & Up	18-1143	18-1117	18-1115 ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-200XRI (EFI)	C291520 & Up	18-1143	18-1117	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-200XRI (EFI)	D082000 & Up	18-1143	—	18-1157	18-1156 ①	N/A	N/A	18-1158
V-200XRI (EFI)	D082000 & Up	18-1143	18-1117	18-1115 ⑤ ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-200XRI (EFI)	D082000 & Up	18-1143	18-1117	18-1115 ⑤ ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-220	B117316 & Up	18-1143	18-1117	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-225	5628028 & Up	18-1164	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
225	D280813 & Up	18-1143	18-1117	18-1157 ①	18-1159 ①	18-1155 ①	N/A	18-1158
XR-4 ③	B242885 & Up	18-1143	—	18-1157	18-1156	N/A	N/A	18-1158
XR-4	B242885 & Up	18-1143	—	18-1157	18-1156	N/A	N/A	18-1158
XR-4 ③	C100861 & Up	18-1143	—	18-1157	18-1156	N/A	N/A	18-1158
XR-4 ④	C100861 & Up	18-1143	—	18-1157	18-1156	N/A	N/A	18-1158
XR-4	C239553 & Up	18-1143	—	18-1157	18-1156	N/A	N/A	18-1158
XR-6	D082000 & Up	18-1143	—	18-1157	18-1156	N/A	N/A	18-1158

① Standard Rotation Only.

③ For Units With A Casting Number Of 1655-9572C Only.

④ For Units With A Casting Number Of 1674-814247C Only.

⑤ Two Bearings Required.

⑥ For 5/8 Dual Bearing Application.

⑦ Use 18-1155 For Counter Rotation Applications.

⑧ Using pinion stamped 43-19672.

 18-2244 18-22441-9① (PKG. OF 50 WITHOUT GASKET) DRAIN PLUG Replaces: 10-79953A2,Q2	 ② 18-2375D 18-2375 18-23751-9① (PKG. OF 50 WITHOUT GASKET) DRAIN PLUG Replaces: 10-14834A1, 22-67892A1	 18-2164 CONTROL BOX LEVER Replaces: 34682	 18-2165 CONTROL BOX CAM Replaces: 59369	 18-2155 SHIFT SHAFT HOUSING BUSHING Replaces: 23-77631A2 35-200 HP
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① Priced per Package

② Items ending in "D" are Display Packaged - Regular number is Non-Display



**18-3719
PINION NUT**
Replaces: 11-35921



**18-2359
DRIVE SHAFT NUT SET**
— INCLUDES —

Sierra #	Description	Replaces:
18-3719	Pinion Nut	11-35921
18-2343	Pinion Nut Washer	12-92721



**18-1736
DRIVESHAFT ASSEMBLY**
Replaces: 45-43031A1
Fits: 100 4 cyl (1988 & Up), 115 4 cyl (1989 & Up),
125 4 cyl (1994 & Up)



**18-1737
DRIVESHAFT**
Replace: 45-440001
Fits: V-115 DFI 2.5L (2000), V-135 (1986 & Up), V-135 DFI 2.5L (1998 & Up), V-150 (1978 & Up), V-150 EFI (1996-01), V-150 Mag/EFI (1993-95), V-150 DFI 2.5L (1998 & Up), V-150 Mag (1980-85), V-175 (1976-99), V-175 EFI (1996 & Up), V-175 Mag/EFI (1991-95), V-175 DFI 2.5L (2001 & Up), V-175 XRI EFI (1991-95), V-200 (1978 & Up), V-200 EFI (1989-01), V-200 Mag/EFI (1992-95), V-200 DFI 2.5L (2002 & Up), V-200 XRI/EFI (1991-95), XR-4 (1988-91), XR-6 (1992 & Up)



**18-2254
PROP SHAFT**
Replaces: 44-850308



**18-2239
PROP SHAFT**
Replaces: 44-94148



**18-2260
PROP SHAFT**
Replaces: 44-17915



**18-2236
SLIDING CLUTCH**
Replaces: 52-822539, 52-822539T



**18-1550
COMPLETE GEAR SET**
Replaces: 43-850036T+
43-881260A3+52-850048T
Forward, Pinion, Reverse and Clutch for 4 cyl.: Fits: 100 4 cyl with 6 JAW reverse clutch(1988-98), 115 4 cyl with 6 JAW reverse clutch(1989-98), 125 4 cyl with 6 JAW reverse clutch(1994-98) **(2.07:1 Ratio)**



**18-1551
COMPLETE GEAR SET**
Replaces: 43-803615T2+
52-859340T+43-828175A1
Forward, Pinion, Reverse and Clutch for V-6:
Fits: V-150 (XR6, Mag III)(1997 & Up), V-150 EFI (1997 & Up), V150 DFI (1998 & Up), V-175 (1997 & Up), V-175 EFI (1997 & Up), V-175 DFI (2001 & Up), V-200 (1997 & Up), V-200EFI 2.5L (1997 & Up) **(1.87:1 Ratio)**



**18-1560
REVERSE GEAR**
Replaces: 43-850036T
Fits: 75 4-Stroke (2000-02), 90 4-Stroke (2000-02), 100 4 cyl with 6 JAW Rev Clutch (1988 & Up), 115 4 cyl with 6 JAW Rev Clutch (1989 & Up), 115 4-Stroke EFI (2001 & Up), 125 4 cyl with 6 JAW Rev Clutch (1994 & Up) **(2.07:1 Ratio)**



**18-1562
CLUTCH**
Replaces: 52-850048T
Fits: 40 4-Stroke 4cyl Bigfoot(2001 & Up), 50 4-Stroke Bigfoot (1995 & Up), 60 3 cyl with 6 JAW Rev (1998 & Up), 60 4-Stroke Bigfoot (2001 & Up), 70 3 cyl with 6 JAW Rev Clutch (1987 & Up), 75 3 cyl with 6 JAW Clutch (1990-98), 75 3 cyl (1999 & Up), 75 4-Stroke 1596cc (2000-03), 80 3 cyl with 6 JAW Rev Clutch (1987 & Up), 90 3 cyl with 6 JAW Rev Clutch (1987-98), 90 3 cyl (1999 & Up), 90 4-Stroke 1596cc (2000-03), 100 4 cyl w 6 JAW Rev Clutch (1988-98), 100 4 cyl (1999 & Up), 115 4 cyl with 6 JAW Rev Clutch (1989-98), 115 4 cyl (1999 & Up), 115 4-Stroke 1741cc (2001-03), 125 4 cyl with 6 JAW Rev Clutch (1994-98), 125 4 cyl (1999 & Up)



**18-1564
GEAR SET**
Replaces: 43-803615T2
Fits: V-150 (1978 & Up), V-150 EFI (1996-01), V-150 DFI 2.5L (1998 & Up), V-150 EFI 2.5L (2002 & Up), V-175 EFI (1996-01), V-175 DFI 2.5L (2001 & Up), V-175 EFI 2.5L (2002-03), V-200 (1978 & Up), V-200 EFI (1989-01), V-200 EFI 2.5L (2002 & Up) **(1.87:1 Ratio)**



18-1565

CLUTCH

Replaces: 52-859340T

Fits: V-115 DFI 2.5L (2000), V-135 (1986 & Up), V-135 DFI 2.5L (1998 & Up), V-150 (1978 & Up), V-150 EFI (1996-01), V-150 Mag/EFI (1993-95), V-150 DFI 2.5L (1998 & Up), V-150 Mag (1980-85), V-175 (1976-99), V-175 EFI (1996 & Up), V-175 Mag/EFI (1991-95), V-175



18-1566

REVERSE GEAR

Replaces: 43-828175A1

Fits: V-150 (1978 & Up), V-150 EFI (1996-01), V-150 DFI 2.5L (1998 & Up), V-175 (1976-99), V-175 EFI (1996-01), V-175 DFI 2.5L (2001 & Up), V-200 (1978 & Up), V-200 EFI (1989-01), V-200 EFI 2.5L (2002 & Up), XR-6 (1992-99) **(1.87:1 Ratio)**



18-4830

GEAR HOUSING ASSEMBLY

Replaces: 1667-9011G59

Fits: 100 4cyl (1988-99), 115 4cyl (1989 & Up), 115 3cyl DFI (2004 & Up), 115 EFI 4-Stroke (2001 & Up), 125 4cyl (1994 & Up), 30 4-Stroke (1999-01), 30 Carb 3cyl 4-Stroke (2002 & Up), 40 4-Stroke (1998-01), 40 4-Stroke 4cyl (2001-02), 40 Carb 3cyl 4-Stroke (2002 & Up), 40 EFI 4cyl 4-Stroke (2002 & Up), 40 Jet (2001 & Up), 45 Jet (1994-98), 50 4-Stroke (1995-00), 50 4cyl 4-Stroke (2001-02), 50 Bigfoot 4-Stroke (1995-00), 50 EFI 4cyl 4-Stroke (2002 & Up), 55 3cyl (1996 & Up), 60 3cyl (1984 & Up), 60 3cyl Bigfoot (1998), 60 4cyl 4-Stroke (2001-02), 60 EFI 4cyl 4-Stroke (2002 & Up), 65 Jet (1994 & Up), 75 3cyl (1987 & Up), 75 4-Stroke (2000 & Up), 75 3cyl 1.5L DFI (1995 & Up), 80 Jet (1994 & Up), 90 3cyl (1987 & Up), 90 4-Stroke (2000 & Up), 90 3cyl 1.5L DFI (2004 & Up) with 6 Jaw Clutch (Design II)



18-4832

GEAR HOUSING ASSEMBLY

Replaces: 1647-9148T93

Fits: 140 Jet (All), Magnum III (1992-99), V-115 DFI 2.5L (2000), V-135 (1986 & Up), V-135 DFI 2.5L (1998 & Up), V-150 (1978 & Up), V-150 EFI (1996-01), V-150 DFI 2.5L (1998 & Up), V-175 (1976-99), V-175 EFI (1996-01), V-175 DFI 2.5L (2001 & Up), V-200 (1978 & Up), V-200 EFI (1989-01), V-200 EFI 2.5L (2002 & Up), XR6 (1992 & Up)



18-4850

COMPLETE GEARCASE

Replaces: 1667-9011G77, 1667-9011G78, 1667-9011G10, 1667-9011G11, 1667-9011G51, 1667-9011J6, 1667-9011R6,

Fits: 100/115/125 4-cyl with 6 Jaw Clutch (Design II) **(2.07:1 Ratio)**



18-4851

COMPLETE GEARCASE

Replaces: 1647-6693A3, 1647-7350A5, 1647-7350A26, 1647-8688A1, 1647-9148A69, 1647-9148A8, 1647-9148A84, 1647-9148T84, 1647-9148R84,

Fits: 135/150/200/225 V6 **(1.87:1 Ratio)**

MERCURY OUTBOARD LOWER UNIT APPLICATIONS

Model	Serial Number	Drive Shaft	Pinion Nut	Propeller Shaft	Clutch
40 Four Stroke - BigFoot	0T178500 - 1B226999		18-3719	18-2254	18-1562
50 Four Stroke - BigFoot	0G231123 - 1B226999		18-3719	18-2254	18-1562
60 Sea Pro/Marathon/BigFoot	0G590000 & UP		18-3719	18-2254	18-1562 ④
60 Four Stroke - BigFoot	0T178500 - 1B226999		18-3719	18-2254	18-1562
650 (4 cyl.)	1542745 - 1765403	N.L.A.	—	—	18-2236
650 (4 cyl.)	2119749 - 2309310	—	—	—	18-2236
650 (4 cyl.)	2309311 - 2452709	—	18-3719	—	18-2236
650 (4 cyl.)	2503991 - 2803561	—	18-3719	—	18-2236
650 (4 cyl.)	2803562 - 2874263	—	18-3719	—	18-2236
650 (4 cyl.)	2997339 & Up	—	18-3719	—	18-2236
70 (3 cyl.)	A996142 - & Up	—	18-3719	—	18-2236 ⑤
70 (3 cyl.)	A996142 - & Up	—	18-3719	18-2254	18-1562
75 (4 cyl.)	6432901 & Up	—	18-3719	—	18-2236
75 (3 cyl.)	A996142 - & Up	—	18-3719	—	18-2236 ⑤
75 (3 cyl.)	A996142 - 0G760299	—	18-3719	18-2254	18-1562
75 (3 cyl.)	0G760300 & Up	—	18-3719	18-2254	18-1562
75 DFI	0T980000 & Up	—	18-3719	18-2254	18-1562
75 Four Stroke	0G960500 - 0T800999	—	18-3719	18-2254	18-1562
800 (4 cyl.)	2559001 - 3144218	—	18-3719	—	18-2236
800 (4 cyl.)	3144219 - 3493912	—	18-3719	—	18-2236
80 (4 cyl.)	4831999 - 6432900	—	18-3719	—	18-2236
80 (3 cyl.)	A996142 & Up	—	18-3719	—	18-2236 ⑤
80 (3 cyl.)	A996142 & Up	—	18-3719	18-2254	18-1562 ④
850 (4 cyl.)	3493913 - 4831998	—	18-3719	—	18-2236
900 (6 cyl.)	1766824 - 1869775	N.L.A.	—	—	18-2236
900/90 (6 cyl.)	4845301 - & Up	—	18-3719	—	18-2236
90 (3 cyl.)	A996142 - 0G760299	—	18-3719	—	18-2236 ⑤
90 (3 cyl.)	A996142 - 0G760299	—	18-3719	18-2254	18-1562 ④
90 (3 cyl.)	0G760300 & Up	—	18-3719	18-2254	18-1562
90 DFI	0T801000 & Up	—	18-3719	18-2254	18-1562
90 Four Stroke	0G960500 - 0T800999	—	18-3719	18-2254	18-1562

① Long shaft only

② Standard rotation only

③ Offshore only

④ 6 Jaw reverse clutch

⑤ 3 Jaw reverse clutch

⑥ Pre-load pin, w/o driveshaft nut

N.L.A. No longer available

APPLICATION CONTINUED ON NEXT PAGE

MERCURY OUTBOARD LOWER UNIT APPLICATIONS

Model	Serial Number	Drive Shaft	Pinion Nut	Propeller Shaft	Clutch
100 (4 cyl.)	B209468 - 0G760299	—	18-3719	—	18-2236 ⑤
100 (4 cyl.)	B209468 - 0G760299	—	18-3719	18-2254	18-1562 ④
100 (4 cyl.)	0G760300 & Up	—	18-3719	18-2254	18-1562
1150	2836019 - 2933900	—	18-3719	—	18-2236
1150	2933901 - 3525440	—	18-3719	—	18-2236
1150	3525441 - 4112634	—	18-3719	—	18-2236
1150	4112635 - 4855152	—	18-3719	—	18-2236
1150 / 115	4855153 - 5314655	—	18-3719	—	18-2236
115 (6 cyl.)	5314656 - 5600966	—	18-3719	—	18-2236
115 (6 cyl.)	5600967 - 6436122	—	18-3719	—	18-2236
115 (6 cyl.)	6436123 & Up	—	18-3719	—	18-2236
115 (4 cyl.)	C100000 - 0G760299	—	18-3719	—	18-2236 ⑤
115 (4 cyl.)	C100000 - 0G760299	—	18-3719	18-2254	18-1562 ④
115 (4 cyl.)	0G760300 & Up	—	18-3719	18-2254	18-1562
115 DFI	0T801000 & Up	—	18-3719	18-2254	18-1562
115 Four Stroke	0T178500 - 0T800999	—	18-3719	18-2254	18-1562
1250	2314956 - 2839368	—	18-3719	—	18-2236
125 (4 cyl.)	0D283222 - 0G760299	—	18-3719	—	18-2236 ⑤
125 (4 cyl.)	0D283222 - 0G760299	—	18-3719	18-2254	18-1562 ④
125 (4 cyl.)	0G760300 & Up	—	18-3719	18-2254	18-1562
1350	2839369 - 2940020	—	18-3719	—	18-2236
1350	2940021 - 3293233	—	18-3719	—	18-2236
1400	3293234 - 3502805	—	18-3719	—	18-2236
140	4865687 & Up	—	18-3719	—	18-2236
1500	3502806 - 4121434	—	18-3719	—	18-2236
1500	4121435 - 4865677	—	18-3719	—	18-2236
V-135	0A904646 - 0G437999	18-1737	18-3719	18-2239	—
V-135	0G438000 - 0T178499	18-1737	18-3719	18-2239 ②	—
V135 DFI	G590000 - 1B417701	18-1737	18-3719	18-2239	18-1565
V140	T178500 & Up	—	18-3719	18-2239	—
V-150 (Casting # 1647-6670C)	4868998 - 0A904645	—	18-3719	—	—
V-150 (Casting #1647-8675C)	4868998 - 0A904645	—	18-3719	18-2239	—
V-150	4868998 - 0A904645	18-1737	18-3719	18-2239	—
V-150	0A904646 - 0G437999	18-1737	18-3719	18-2239	—
V-150	0G438000 & Up	18-1737	18-3719	18-2239	18-1565
V-150 XR-4 (Casting #1655-9572C)	B242885 - 0D081999	—	18-3719	—	18-2236
V-150 XR-4 (Casting #1674-814247C)	B242885 - 0D081999	—	18-3719	—	18-2236
V-150 XR-6	D082000 - 0G303045	18-1737	18-3719	18-2239	18-2236
V-150 XR-6	0G438000 & Up	18-1737	18-3719	18-2239	18-1565
V-150XRI (EFI)	D082000-0G437999	18-1737	18-3719	— ②	18-2236 ②
V-150XRI (EFI)	0G438000 & Up	18-1737	18-3719	18-2239 ②	18-1565
V150 DFI	G590000 & Up	18-1737	18-3719	18-2239	—
V-175	4301235 - 5393736	— ⑥	18-3719	—	—
V-175	5393737 - 6618750	— ⑥	18-3719	18-2239	—
V-175	6618751 - 0G437999	18-1737	18-3719	18-2239	—
V-175	0G438000 & Up	18-1737	18-3719	18-2239	18-1565
V-175XRI (EFI)	D000750 - 0G437999	18-1737	18-3719	18-2239	—
V-175XRI (EFI)	0G438000 & Up	18-1737	18-3719	18-2239	18-1565
V-200	4839034 - 6625220	— ⑥	18-3719	18-2239	—
V-200	6625221 - 0G437999	18-1737	18-3719	18-2239	—
V-200	0G438000 & Up	18-1737	18-3719	18-2239	18-1565
V-200 (EFI)	C100861 - 0G437999	18-1737	18-3719	18-2239	—
V-200 (EFI)	0G438000 & Up	18-1737	18-3719	18-2239	18-1565
V-200 (2.5L)	C291520 - D081999	—	18-3719	18-2239 ②	—
V-200 DFI	0G438000 & Up	—	18-3719	—	18-1565
V-220	B117316 & Up	—	18-3719	18-2239	—
V-225	5628028 & Up	— ①	18-3719	18-2239	—
225	D280813 & Up	—	18-3719	—	—
HIGH PERFORMANCE MODELS					
2.4 EFI	B290010 & Up	—	18-3719	18-2260 ② ③	—
XR-2	B290314 - C276429	—	18-3719	18-2260 ②	—
MOD-VP	B290066 - C276379	—	18-3719	18-2260	—

- ① Long shaft only ③ Offshore only ⑤ 3 Jaw reverse clutch N.L.A. No longer available
 ② Standard rotation only ④ 6 Jaw reverse clutch ⑥ Pre-load pin, w/o driveshaft nut

PKG. OF 10

**18-0202-9⑧****INSERT**

Replaces: 8227731
 Fits: Mercury/Mariner
 25-125hp Outboards

**18-3750****SPANNER NUT**

Replaces: 52699
 For 4 & 6 Inline (75-150 HP)

**18-3751****SPANNER NUT**

Replaces: 79448
 For V-6

**18-2298****TAB WASHER**

Replaces: 14-18323

**18-2299****TAB WASHER**

Replaces: 14-79447


**STAINLESS STEEL
 LOCKNUTS**

Part #	O.E. #	Thread Size	Std. Pkg.
18-3720 ⑦	11-34932	$\frac{3}{8}$ " - 24	1
18-3721 ⑦	11-34933	$\frac{7}{16}$ " - 20	6
18-3722 ⑦	11-35888, 11-20361	$\frac{1}{4}$ " - 28	1
18-3723 ⑦	11-45592	$\frac{5}{16}$ " 24	1

⑦ This product is priced per piece. To order priced per package, please add -9 to the part number.

⑧ Priced per package



POWER TRIM HOSE
For all power trim equipped, inline engines except models with power trim pump mounted between the engine clamp brackets.

Part #	Replaces:	Description
18-2110	32-88005	Small Diameter 2 required per engine
18-2111	32-88006	Large Diameter 2 required per engine



18-3701D
PROP NUT KIT
Replaces: 11-52707A1, Q1
—CONTAINS—

Part #	O.E. #	Description
18-3200	14-31210, 14-816629	Tab Washer
18-3700	11-52707	Prop Nut



18-3702D
PROP NUT KIT
Replaces: 11-69578A1, T1, Q1
—CONTAINS—

Part #	O.E. #	Description
18-3204	14-76281	Tab Washer
18-3704	11-69578	Prop Nut



18-3200D
18-3200-9②
TAB WASHER
Replaces: 14-31210, 14-816629



18-3204D
18-3204-9②
TAB WASHER
Replaces: 14-76281



18-3700
PROP NUT
Replaces: 11-52707



18-3704
PROP NUT
Replaces: 11-69578



18-3703
PROP NUT
Replaces: 11-88228
For: 9.9-25 HP 1986-Up



18-3714
BRASS CASTLE WASHER
Replaces: 12-31211A2
For: 135-275 HP (V6 2 cycle)

TAB WASHER/PROP NUT/PROP NUT KIT APPLICATION

HP	Beg. S/N	End. S/N	Tab Washer	Prop Nut	Prop Nut Kit	HP	Beg. S/N	End. S/N	Tab Washer	Prop Nut	Prop Nut Kit
9.9 ④	G760300	& UP	—	18-3703	—	80	2559001	& UP	18-3200	18-3700	18-3701
15 ④	G590000	& UP	—	18-3703	—	85	1460999	3493912	18-3200	—	—
18	5837437	& UP	—	18-3703	—	85	3493913	4831998	18-3200	18-3700	18-3701
20	6443973	& UP	—	18-3703	—	90	1766824	4845300	18-3200	—	—
25	6416713	& UP	—	18-3703	—	90	4845301	& UP	18-3200	18-3700	18-3701
35	— ③	—	18-3204	18-3704	18-3702	95	1869776	2318585	18-3200	—	—
40	— ③	—	18-3204	18-3704	18-3702	100	1464949	2484632	18-3200	—	—
50	— ③	—	18-3204	18-3704	18-3702	100	2484633	2836018	18-3200	18-3700	18-3701
60	— ③	—	18-3204	18-3704	18-3702	100	B209468	& UP	18-3200	18-3700	18-3701
65	1542745	2503990	18-3200	—	—	110	1870204	2314955	18-3200	—	—
65	2503991	3293183	18-3200	18-3700	18-3701	115	2836019	& UP	18-3200	18-3700	18-3701
70	1482212	1566239	18-3200	—	—	125	2314956	2536209	18-3200	—	—
70	— ③	A996141	18-3204	18-3704	18-3702	125	2536210	2839368	18-3200	18-3700	18-3701
70	A996142	& UP	18-3200	18-3700	18-3701	135	2839369	3293233	18-3200	18-3700	18-3701
75	6432901	& UP	18-3200	18-3700	18-3701	140	3293234	& UP	18-3200	18-3700	18-3701
80	1405637	1566239	18-3200	—	—	150(Inline)	3502806	& UP	18-3200	18-3700	18-3701
③ Fits most applications ④ 4-Stroke Bigfoot						V-6	All	—	18-3200	18-3700	18-3701



18-4444
PROP WRENCH
Replaces: 91-95830A1



18-4446
PROP WRENCH KIT
— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3200	Tab Washer	14-31210, 14-816629	2
18-3700	Prop Nut	11-52707	1
18-4444	Prop Wrench	91-95830A1	1



18-4459
PROP WRENCH
Replaces: 91-821887A-1,
91-859046 Q4

① Items ending in "D" are Display Packaged - Regular number is Non-Display
② Priced per Package

335



**18-9075
SPACER**

Replaces: 23-888690
For: 2-Stroke: 115hp. - 300hp. (1993-Current)
4-Stroke: 115hp. - 225hp. (2002-Current)



**18-9076
COLLAR**

Replaces: 23-88690-1
For: 2-Stroke: 115hp. - 300hp. (1993-Current)
4-Stroke: 115hp. - 225hp. (2002-Current)



**18-9077
WAVE WASHER**

Replaces: 13-888363-2
For: 2-Stroke: 115hp. - 300hp. (1993-Current)
4-Stroke: 115hp. - 225hp. (2002-Current)



**18-9078
STAINLESS STEEL WASHER**

Replaces: 12-855682-2
For: 2-Stroke: 115hp. - 300hp. (1993-Current)
4-Stroke: 115hp. - 225hp. (2002-Current)



THRUST WASHER

Part #	Replaces
18-4220	13171, 77987, 12-835467-1 V-6 Outboards & Mercruiser Sterndrives
18-4221	13191A1, 75282A1 4 & 6 Inline - 75-150 HP

**18-4233
THRUST WASHER**
Replaces: 73345A1
(35-70 HP)



**18-9010
MOTOR FLUSHER**

Replaces: 73971A2, 44357A2, Q2
Heavy Duty



**18-3607
RETAINER BRACKET**

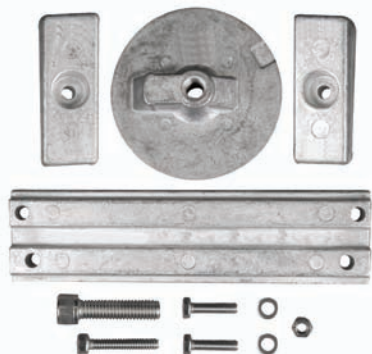
Replaces: 893409
For: 200/225 4-Stroke Verado (S/N OT980000 & Up),
250/275 4-Stroke Verado (S/N OT801000 & Up)



**18-2700
STEERING CYLINDER SEAL KIT**

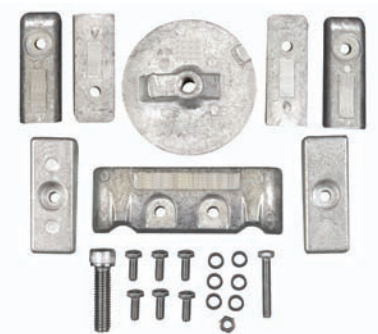
Replaces: 896173A01
For: 200/225 4-Stroke Verado (S/N OT980000 & Up),
250/275 4-Stroke Verado (S/N OT801000 & Up)

Zinc is for saltwater only applications.
Magnesium is for fresh water only applications.
Aluminum is for brackish water or salt water environments.



**18-6156A
18-6156M
ANODE KIT**

Verado 4 cyl. All Models



**18-6157A
18-6157M
ANODE KIT**

Verado 6 cyl. All Models



② **18-6241**
③ **18-6011**
① **18-6011A**
ANODE

Replaces:
31640, 31640A1, 31640Q4
Use on inline 3, 4 & 6 Cyl, V6



③ **18-6014**
① **18-6014A**
ANODE

Replaces:
46399A1, 822777A1, 822777Q1
For use with 225 (3.0L Carb.) models



③ **18-6016**
③④ **18-60161**
③⑤ **18-60161-9**
① **18-6016A**
② **18-6244**

ANODE
Replaces:
76214, 76214T3, 76214Q5
200, 225, 250HP, V-155-V-200, & All Bravos



③ **18-6068**
ANODE
Replaces: 826134, Q

① Aluminum ② Magnesium ③ Zinc
④ Standard package of 10 priced per piece ⑤ Standard package of 10 priced per package



③ 18-6249
① 18-6249A
ANODE

Replaces: 43396A2,
818298A1, Q1
For use on transom mount bracket:
175HP/150EFI/200EFI
(S/N OG303046 & Up)



**18-6245
ANODE
MOUNTING BOLT**

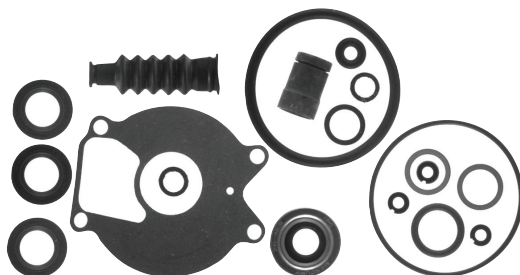
Replaces: 10-32470
For use with: 18-6011, 18-6014, 18-6016
7/16" X 1 3/4" Allen Head Cap Screw



**18-2599
FACE SEAL
AND TOOL**
Replaces: 26-816575A2



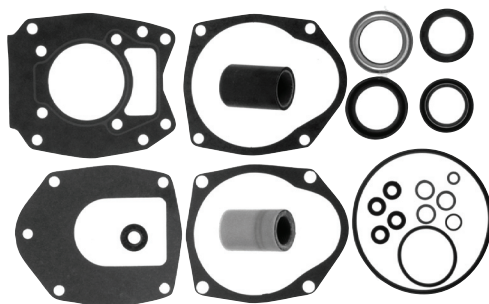
**18-2742
SHIFT SHAFT BOOT**
Replaces: 85552



**18-2624
LOWER UNIT SEAL KIT**
Replaces: 26-85090A2

— CONTAINS —

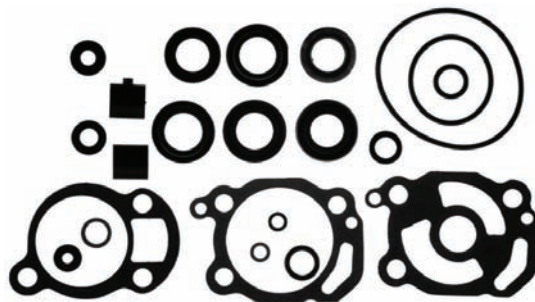
Part #	Desc.	O.E.#	Qty.
18-0579	Oil Seal	26-41131	1
18-0580	Oil Seal	26-41132	1
18-0586	Seal	26-99325	2
18-7419	O-Ring	25-69202	1
18-2562	Gear Hsg to Face Plate Gasket	27-99326-1	1
18-2945	Washer	12-20260	2
18-2742	Boot	85552	1
18-2560	Washer	12-86645	2
18-7135	O-Ring	25-35276	1
18-7188	O-Ring	25-805726	2
18-7956	O-Ring	25-85549	1
18-7100	O-Ring	25-85594	1
18-7959	O-Ring	25-99691	1
18-8348	Slinger	25-86203	1



**18-2626
LOWER UNIT SEAL KIT**
Replaces: 26-43035A4

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-0522	Oil Seal	26-43036	1
18-0583	Oil Seal	26-43035	1
18-2002	Oil Seal	26-76868	1
18-2053	Oil Seal	26-70081	1
18-2054	Oil Seal	26-816464	1
18-2563	Face Plate to Water Pump Cover Gasket	27-43034-1	1
18-2564	Water Pump Base to Face Plate Gasket	27-43033-1	1
18-2565	Water Pump Base to Gear Housing Gasket	27-43047-2	1
18-2566	Face Plate to Water Pump Cover Gasket	27-817277	1
18-2945	Washer	12-19183	3
18-4261	Washer	19643	1
18-7188	O-Ring	25-805726	1
18-7198	O-Ring	25-45710	1



**18-2627
LOWER UNIT SEAL KIT**
Replaces: 26-66303A1

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-0595	Seal	26-66303	2
18-2004	Seal, Water Pump Base	26-20070	2
18-2006	Seal, Water Pump Base	26-33467	1
18-2019	Seal	26-26805	1
18-2827	Upper Face Plate to Water Pump Gasket	27-39623	1
18-2828	Lower Water Pump Base to Face Gasket	27-39625	1
18-2945	Washer	12-20260	1
18-4261	Washer	12-20262	1
18-7120	O-Ring	25-38933	1
18-7163	O-Ring	25-33465	1
18-7164	O-Ring	25-33466	1
18-7180	O-Ring	25-26802	2

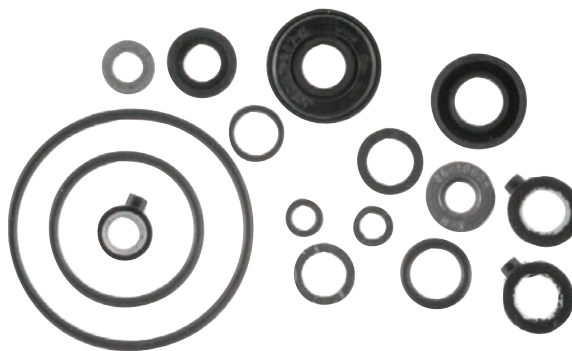
① Aluminum

③ Zinc

APPLICATION BEGINS ON PAGE 341

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-8346	Nylon Bushing	23-86214	1
18-0584	Oil Seal, Prop Shaft	26-66022	1
18-2010	Seal, Wtr Pump Base	26-96063	1
18-2945	Washer, Fill Screw	12-20260	1
18-4261	Washer, Fill Screw	12-20262	1
18-7116	O-Ring	25-62704	1
18-7120	O-Ring	25-38933	1
18-7156	O-Ring	25-29439	1
18-7168	O-Ring	25-48171	1
18-7171	O-Ring	25-30529	1
18-7180	O-Ring	25-26802	1
18-8308	Seal, Shift Shaft	26-30696	1
18-8310	Seal, Water Pump Base	26-30900	1



18-2628
LOWER UNIT SEAL KIT
Replaces: 26-77066A1

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-2006	Seal	26-33467	2
18-2560	Washer	12-86645	2
18-2562	Gear Housing to Face Plate Gasket	27-99326-1	1
18-2742	Boot	85552	1
18-2945	Washer	12-20260	2
18-7135	O-Ring	25-35276	1
18-7419	O-Ring	25-69202	1
18-7956	O-Ring	25-85549	1
18-7100	O-Ring	25-85594	1
18-8348	Slinger	25-86203	1



18-2629
LOWER UNIT SEAL KIT
Replaces: 26-85090A1

— CONTAINS —

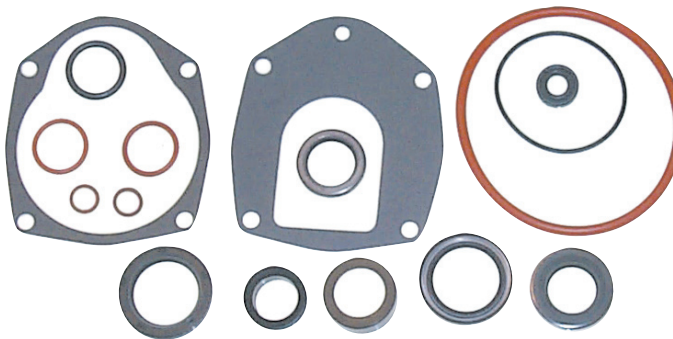
Part #	Desc.	O.E.#	Qty.
18-0500	Seal	26-817472	1
18-0622	Gasket, Lower Wear Plate	27-19701	1
18-2051	Seal	26-69188	1
18-2052	Seal	26-69189	1
18-2945	Washer	12-19183	3
18-7168	O-Ring	25-48171	2
18-7173	O-Ring	25-30224	1
18-7950	O-Ring	25-45258	1



18-2635
LOWER UNIT SEAL KIT
Replaces: 26-814669A2

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-2563	Face Plate to Water Pump Gasket	27-43034-1	1
18-2564	Water Pump Base to Face Plate Gasket	22-43033-1	1
18-2945	Drain Screw Gasket	12-19183,12-20260	2
18-2599	Face Seal & Tool	26-816575A2	1
18-2014	Oil Seal	26-89238	1
18-2013	Oil Seal	26-16977	1
18-7159	O-Ring	25-31534	1
18-7176	O-Ring	25-90011	1
18-7420	O-Ring	25-21836	2
18-7440-1	O-Ring	25-36318	2



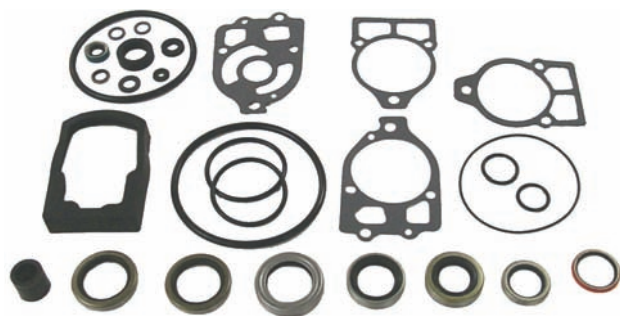
18-2642
LOWER UNIT SEAL KIT
Replaces: 26-816575A5

APPLICATION BEGINS ON PAGE 341



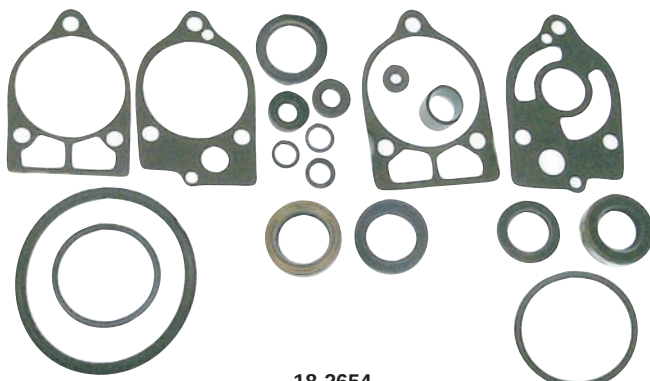
18-2646-1
LOWER UNIT SEAL KIT
Replaces: 26-816575A3

— CONTAINS —			
Part #	Desc.	O.E.#	Qty.
18-2599	Face Seal and Tool	26-818575A2	1
18-2564	Water Pump Base To Face Plate Gasket	27-43033-1	1
18-2566	Face Plate to Water Pump Cover Gasket	27-817277	1
18-2945	Sealing Washer	12-19183	1
18-2944	Seal	26-45577	1
18-2002	Oil Seal	26-76868	1
18-2013	Oil Seal	26-16977	1
18-2014	Oil Seal	26-89238	1
18-2054	Oil Seal	26-81646-1	1
18-2076	Oil Seal	26-12224	1
18-2077	Oil Seal	26-14077	1
18-7159	O-Ring	25-31534	1
18-7168	O-Ring	25-48171	2
18-7176	O-Ring	25-90011	1
18-7420	O-Ring	25-21836	2
18-7440-1	O-Ring	25-36318	2
18-2056	Oil Seal	26-66302	2
18-7413	O-Ring	25-62702	1



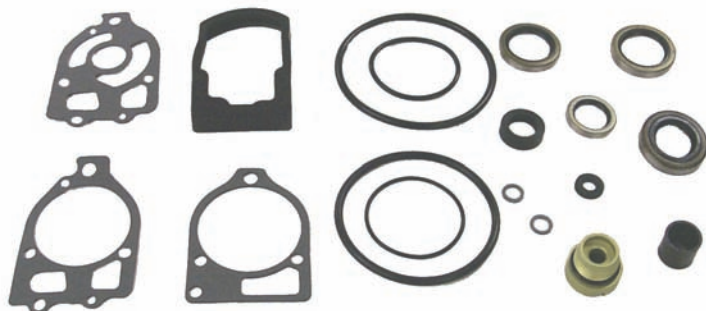
18-2653
LOWER UNIT SEAL KIT
Replaces: 26-55682A1

— CONTAINS —			
Part #	Desc.	O.E.#	Qty.
18-3110	Grommet	26-38970	1
18-2002	Oil Seal	26-76868	2
18-2007	Oil Seal	26-94038	1
18-2009	Oil Seal	26-89236	1
18-2013	Oil Seal	26-16977	1
18-2014	Oil Seal	26-89238	1
18-2048	Oil Seal	26-24590	1
18-2050	Oil Seal	26-55682	1
18-2053	Oil Seal	26-70081	1
18-2826	Water Pump Base to Gear Housing Gasket	27-85610-1	1
18-2914	Water Pump Gasket	27-85608-1	1
18-2915	Water Pump Gasket	27-85609-1	1
18-2948	Rubber Washer	12-49221-1	1
18-7153	O-Ring	25-25439	1
18-7157	O-Ring	25-29976	1
18-7158	O-Ring	25-30613	1
18-7159	O-Ring	25-31534	1
18-7161	O-Ring	25-32546	1
18-7162	O-Ring	25-33145	1
18-7173	O-Ring	25-30224	1
18-2801	Water Pump Gasket	27-32438	1
18-7426	O-Ring	25-30271	1
18-2945	Drain Screw Gasket	12-20260, 12-19183	2



18-2654
LOWER UNIT SEAL KIT
Replaces: 26-79831A1

— CONTAINS —			
Part #	Desc.	O.E.#	Qty.
18-2008	Oil Seal	26-56788	1
18-2011	Oil Seal	26-90562	1
18-2048	Oil Seal	26-24590	1
18-2051	Oil Seal	26-69188	1
18-2052	Oil Seal	26-69189	1
18-2054	Oil Seal	26-81646-1	1
18-2055	Oil Seal	26-79831	1
18-2823	Lower Water Pump Base to Face Plate Gasket	27-32769	1
18-2824	Upper Face Plate to Pump Body Gasket	27-19551	1
18-2825	Water Pump Base Gasket	27-32770	1
18-2841	Water Pump Base Gasket	27-19552, 27-77417	1
18-2948	Rubber Washer	12-49221-1	1
18-7153	O-Ring	25-25439	1
18-7155	O-Ring	25-26855	1
18-7160	O-Ring	25-31986	1
18-7115	O-Ring	25-26722	1
18-2945	Drain Screw Gasket	12-20260, 12-19183	2



18-2655
LOWER UNIT SEAL KIT
Replaces: 26-89238A2

— CONTAINS —			
Part #	Desc.	O.E.#	Qty.
18-2155	Bushing Gasket	23-77631A2	1
18-2919	Gasket	27-42631-1	1
18-2002	Oil Seal	26-76868	2
18-2013	Oil Seal	26-16977	1
18-2014	Oil Seal	26-89238	1
18-2914	Water Pump Gasket	27-85608-1	1
18-2915	Water Pump Gasket	27-85609-1	1
18-3110	Bushing	26-38970	1
18-7159	O-Ring	25-31534	1
18-7176	O-Ring	25-90011	1
18-7157	O-Ring	25-29976	1
18-7153	O-Ring	25-25439	1
18-2009	Oil Seal	26-89236	1
18-7426	O-Ring	25-30271	1
18-2945	Drain Screw Gasket	12-20260, 12-19183	2

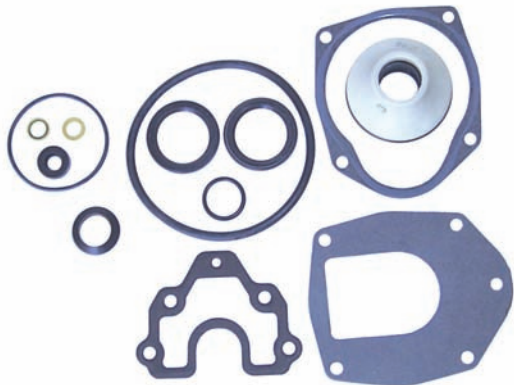
APPLICATION BEGINS ON PAGE 341

— CONTAINS —

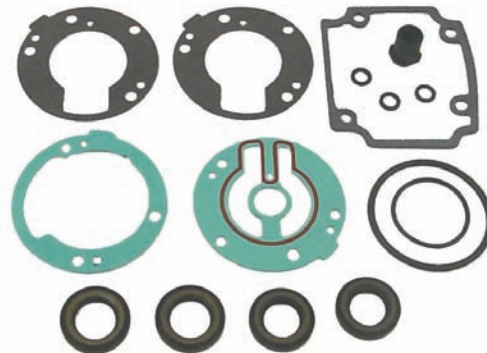
Part #	Desc.	O.E.#	Qty.
18-0581	Oil Seal	26-41365	2
18-0584	Oil Seal	26-66022	1
18-0585	Oil Seal	26-821928	1
18-0586	Oil Seal	26-99325	1
18-2728-1	Water Tube Seal	26-42102-1	1
18-2945	Washer	12-19183	2
18-3149-1	Water Pump Base	46-42040A5	1
18-4261	Washer	19643	1
18-7162	O-Ring	25-33145	1



18-2697-1
LOWER UNIT SEAL KIT
Replaces: 26-41365A3



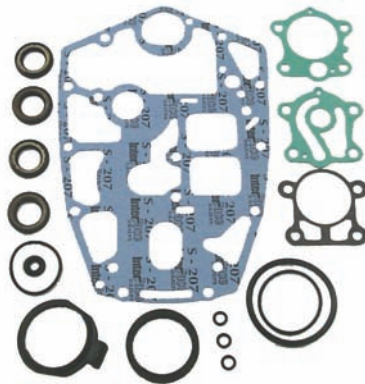
18-2725
LOWER UNIT SEAL KIT
Replaces: 26-830749A01
For: 135/150/175 4-Stroke Verado (S/N 1B227000 & Up), 200/225 4-Stroke Verado (S/N OT980000 & Up), 250/275 4-Stroke Verado (S/N OT801000 & Up)



18-2785
LOWER UNIT SEAL KIT
Replaces: 27-41899M

— CONTAINS —

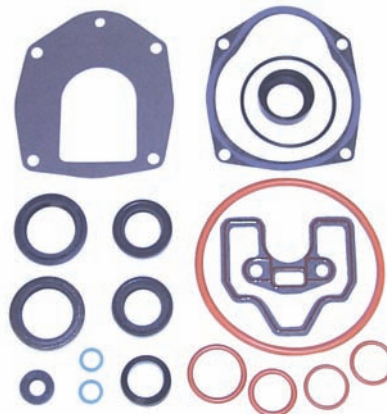
Part #	Desc.	O.E.#	Qty.
18-0776	Grommet	—	1
18-0552	Grommet	26-84818M	1
18-4698	Drain or Fill Washer Gasket	27-81987M	3
18-0554	Oil Seal	26-84813M	1
18-0296	Oil Seal	26-83406M, 26-82233M	2
18-7405	O-Ring	25-84054M	1
18-0773	Wear Plate Gasket	—	1



18-2787
LOWER UNIT SEAL KIT
Replaces: 27-92648M

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-4698	Drain or Fill Washer Gasket	27-81987M	3
18-0296	Oil Seal	26-83406M, 82233M	2
18-0297	Oil Seal	26-82234M	2
18-0298	O-Ring	25-82275M	1
18-0299	O-Ring	25-82289M	1
18-0292	Wear Plate to Pump Housing Gasket	27-81417M	1
18-0284	Grommet	27-81440M	1
18-0267	Oil Seal	26-82257M	1
18-0294	Wear Plate to Pump Base Gasket	27-81421M	1



18-8382
LOWER UNIT SEAL KIT
Replaces: 26-816575A4

For: 200 HP (T801000 & UP), 200 HP OPTIMAX DFI (G438000 & UP), 225 HP EFI (G438000 & UP), 225 HP OPTIMAX DFI (G590000-G960499), 250 HP EFI (G438000 & UP), MODELS WITH "C-3 CASTING": 200 HP OPTIMAX DFI (G386496-G437999), 225 HP (D280813-G437999), 225 HP EFI (G129222-G437999), 250 HP EFI (G129222-G437999)

APPLICATION ON NEXT PAGE

GEAR HOUSING SEAL KIT APPLICATION

HP	Beg. Serial #	End. Serial #	Part #	HP	Beg. Serial #	End. Serial #	Part #
4 (1cyl)	5595532	A809600	18-2628	60 (3 cyl)	6428681	D000749	18-2654
4.5 (1 cyl)	4107220	& UP	18-2628	60 (3 cyl)	D000750	& UP	18-2635
6	A197112	& UP	18-2697-1	non-Bigfoot			
7.5	4851693	& UP	18-2628	60 (3 cyl)	D000750	& UP	18-2626
8	A197112	& UP	18-2697-1	Bigfoot			
8 Bodensee (4-stroke)	G760300	T178499	18-2697-1	60 (4-stroke) Bigfoot	T178500	& UP	18-2626
9.8	4839254	& UP	18-2628	60 (4-stroke)	T178500	& UP	18-2635
9.9	A197112	& UP	18-2697-1	non-Bigfoot			
9.9 (4-stroke) non-Bigfoot	G760300	& UP	18-2697-1	60 Seapro/ Marathon/ Big Foot (3 cyl)	D000750	& UP	18-2626
9.9 (4-stroke) Bigfoot	G760300	& UP	18-2624	70	4571652	A996141	18-2654
Seapro/XR10	D038000	& UP	18-2697-1	70	A996142	& UP	18-2626
15	A197112	& UP	18-2697-1	75 (4 cyl)	6432901	& UP	18-2653
15 (4-stroke) non-Bigfoot	G760300	& UP	18-2697-1	75 (3 cyl)	A996142	& UP	18-2626
15 (4-stroke) Bigfoot	G760300	& UP	18-2624	75 (4-stroke)	G960500	& UP	18-2626
Magnum/ Marathon 15XD/ Super 15	ALL		18-2624	80 (4 cyl)	4831999	6432900	18-2653
18	5837437	6443972	18-2629	80 (3 cyl)	A966142	& UP	18-2626
18	6443973	& UP	18-2624	90 (6 cyl)	4845301	& UP	18-2653
20	4709593	6443972	18-2627	90 (3 cyl)	A996142	& UP	18-2626
20	6443973	& UP	18-2624	90 (4-stroke)	G960500	& UP	18-2626
25	5705532	6443972	18-2629	100 (4 cyl)	B209468	& UP	18-2626
25	6443973	& UP	18-2624	115 (6 cyl)	4855153	B209467	18-2653
25 Lightning (3 cyl)	E268781	& UP	18-2624	115 (4 cyl)	C100000	& UP	18-2626
30 (4-stroke) (3 cyl) Bigfoot	G760300	& UP	18-2626	115EFI (4-stroke)	T178500	& UP	18-2626
35	6445653	& UP	18-2654	125 (4 cyl)	D283222	& UP	18-2626
40 (2 cyl)	4860103	G053313	18-2654	V-135	A904646	& UP	18-2655
40 (4 cyl)	C159200	& UP	18-2654	V-135 DFI	G590000	& UP	18-2655
40 (4-stroke) (3 cyl) Bigfoot	G760300	& UP	18-2626	140 (6 cyl)	4865678	& UP	18-2653
45	5531630	& UP	18-2654	V-150	4868648	A904645	18-2653
50 (4 cyl)	4357640	& UP	18-2654	V-150 (carb)	A904646	& UP	18-2655
50 (3 cyl)	6428681	D000749	18-2654	V-150 XR4, XR6, MAGII, III	B242885	& UP	18-2655
50 (3 cyl)	D000750	G589999	18-2635	V-150 EFI	D820000	& UP	18-2655
50 (4-stroke) (4 cyl) Bigfoot	G760300	& UP	18-2626	V-150 DFI	G590000	& UP	18-2655
50 (4-stroke) Bigfoot	G231123	& UP	18-2626	V-175	4301235	6618750	18-2653
50 (4-stroke) non-Bigfoot	T178500	& UP	18-2635	V-175 (carb)	6618751	& UP	18-2655
55 (3 cyl)	D000750	& UP	18-2635	V-175 XRI(EFI)	D000750	& UP	18-2655
				V-200	4839034	6625220	18-2653
				V-200 (carb)	6625221	& UP	18-2655
				V-200 XRI(EFI)	C100861	& UP	18-2655
				V-200 DFI (3.0L)	G386496	G960499	18-2642
				V-220	B117316	& UP	18-2655
				V-225	5628028	& UP	18-2653
				V-225	D280813	& UP	18-2646-1
				V-225/225 DFI	G386496	& UP	18-2642
				V-250	G386496	& UP	18-2642

MARINER LOWER UNIT SEAL KITS (Japanese Models)

Model	Serial #	O.E. Kit #	Part #
20C	(6A9-) ALL	27-41899M/27-95660M	18-2785
25C	(695-) ALL	27-41899M/27-95660M	18-2785
30A	(689-) ALL	27-41899M/27-95660M	18-2785
W48	(670-) ALL	27-92648M	18-2787
55/W55	(663-) ALL	27-92648M	18-2787
60	(675-) ALL (6F0-) ALL	27-92648M	18-2787



OIL SEALS

Part #	O.E. #	Shaft Size (inches)	Dimensions	
			O.D. (inches)	Width (inches)
18-0172	26-97530	0.845	1.500	0.315
18-0267	26-82257M	0.354	0.748	0.197
18-0296	26-83406M, 26-82233M	0.866	1.417	0.236
18-0297	26-82234M	0.906	1.457	0.236
18-0515	26-30530	0.540	1.004	0.303
18-0516	26-30913	0.500	0.839	0.187
18-0517	26-32911	1.100	1.260	0.127
18-0518 ②	26-34217	0.282	0.394	0.083
18-0519	26-14240	3.792	4.536	0.482
18-0522	26-43036	1.045	1.474	0.187
18-0523	26-43993	1.640	2.132	0.282
18-0525	26-45587	0.390	0.628	0.124
18-0526	26-48443	0.750	1.379	0.256
18-0527	26-56397	0.750	1.127	0.343
18-0529	26-62818	1.640	2.256	0.319
18-0531	26-72785	0.790	1.880	0.248
18-0537	26-85107	1.020	1.507	0.251
18-0554	26-84813M	0.787	1.339	0.260
18-0560 ③	26-896600	1.250	1.690	0.256
18-0564 ④	26-888483	1.250	1.690	0.256
18-0579	26-41131	1.141	1.313	0.344
18-0580	26-41132	0.750	1.250	0.312
18-0581	26-41365	0.500	0.984	0.200

- ① Line Cutter Seal
③ Metal

- ② Pkg. of 4
④ Rubber

OIL SEALS

Part #	O.E. #	Shaft Size (inches)	Dimensions	
			O.D. (inches)	Width (inches)
18-0583	26-43035	1.063	1.496	0.197
18-0584	26-66022	0.056	1.000	0.312
18-0585	26-821928	0.687	1.125	0.312
18-0586	26-99325	0.675	1.125	0.250
18-0595	26-66303	0.688	1.125	0.250
18-2002	26-76868	1.188	1.692	0.250
18-2003	26-68493, 26-823894	2.250	3.000	0.437
18-2004	26-20070	0.625	1.000	0.250
18-2006	26-33467	0.625	1.125	0.312
18-2007	26-94038	1.000	1.500	0.312
18-2008	26-56788	0.875	1.250	0.375
18-2009	26-89236, 26-892361	0.375	0.750	0.250
18-2010	26-96063	0.437	0.875	0.250
18-2011	26-90562	0.750	1.250	0.312
18-2013	26-16977	0.875	1.250	0.188
18-2014	26-89238	0.875	1.500	0.312
18-2015	26-23517	0.750	1.250	0.250
18-2016	26-41953	1.187	1.875	0.250
18-2017	26-32121	0.750	1.000	0.125
18-2019	26-27163	0.688	1.124	0.250
18-2019	26-26805	0.688	1.124	0.250
18-2048	26-24590	0.400	0.566	0.094
18-2049	26-32511	1.250	2.005	0.388
18-2050	26-55682	1.000	1.253	0.125
18-2051	26-69188	0.875	1.253	0.278
18-2052	26-69189	0.875	1.314	0.322
18-2053	26-70081	1.185	1.754	0.360
18-2054	26-816464 26-76384	0.375	0.750	0.243
18-2055	26-79831	0.750	1.127	0.149
18-2056	26-66302 26-965031	0.875	1.375	0.250
18-2076 ①	26-12224	1.188	1.690	0.360
18-2077	26-14077	1.188	1.689	0.247
18-8308	26-30696	0.297	0.625	0.156
18-8310	26-30900	0.453	0.828	0.172

POWERHEAD SEALS APPLICATION

HP	Cyl.	Beginning Serial No.	Ending Serial No.	Upper Crankshaft	Qty.	Lower Crankshaft	Qty.
3.5	1	6202173	UP	—	—	18-0527	1
3.6	1	5404657	UP	—	—	18-0527	1
4	1	2771622	4107219	—	—	18-0527	1
4	1	5589202	UP	18-0515	1	—	—
4.5	1	4107220	UP	—	—	18-0527	1
7.5/9.8/110	2	2810637	3274633	—	—	18-0527	1
10/15/20/25	2	1290910	1499331	—	—	18-2013	1
20	2	1558310	2031773	—	—	18-2013	2
20	2	2031774	2827677	—	—	18-2013	2
18,20,25XD	2	6443973	UP	—	1	18-0537	1
20 JET	2	G053314	UP	—	1	18-0537	1
30	2	1271885	1356947	18-2016	1	18-2016	1
30JET	2	C159200	UP	18-2016	1	18-2016 ①	2
MK 35 A	2	1217222	1271884	18-2016	1	18-2016	1
35	2	1356948	1571113	18-2016	1	18-2016	1
35	2	1571114	2874703	—	—	18-2016 (lower)	1
35	2	6445653	UP	18-2016	1	18-2016	2
40	4	1279685	2874703	18-2016	1	18-2016	1
40	2	2874704	3336257	18-2016	1	18-2016	2
40	2	3336258	4117709	18-2016	1	18-2016	1
40	2	4117710	5556229	18-2016	1	18-2016	1
40	2	5556230	6445653	18-2016	1	18-2016	2
40	4	C159200	UP	18-2016	1	18-2016 ①	2
45	4	1476510	1531568	18-2016	1	18-2016	1
45	4	5531630	UP	18-2016	1	18-2016	2
45 JET	3	ALL	—	—	—	18-2016 (inner)	1
50	4	1421113	2858813	18-2016	1	18-2016 (inner)	1
50	4	2855514	UP	18-2016	1	18-2016	2
50/60	3	6428681	D000750	18-2016	1	18-2016	2
50/55/60	3	D000750	UP	—	—	18-2016 (inner)	1
60	6	1303411	1542744	18-2016	1	18-2016	1
65	4	1542745	2803561	18-2016	1	18-2016 (inner)	1

① Fits most models

POWERHEAD SEALS APPLICATION

HP	Cyl.	Beginning Serial No.	Ending Serial No.	Upper Crankshaft	Qty.	Lower Crankshaft	Qty.
65	4	2803562	3293183	18-2016	1	18-2016	2
65	3	3293184	3547986	18-2016	1	18-2016	2
65	3	3547987	4571651	18-2016	1	18-2016	2
65 JET	3	D283222	UP	18-0523	1	18-2016	1
70	6	1296411	1566239	18-2016	1	18-2016 (inner)	1
70	3	4571652	6428680	18-2016	1	18-2016	2
70	3	A996142	UP	18-0523	1	18-2016	1
75	4	6432901	A996141	18-2016	1	18-2016	2
75	3	A996142	D283221	18-0523	1	18-2016	1
75	3	D283222	UP	18-0523	1	18-2016	1
80	6	1335465	1566239	18-2016	1	18-2016	1
80	4	2559001	4831998	18-2016	1	18-2016	2
80	4	4831999	UP	18-2016	1	18-2016	2
80	3	A996142	UP	18-0523	1	18-2016	1
80 JET	4	D283222	UP	18-0523	1	18-2016	1
85	6	1460999	1766823	18-2016	1	18-2016	1
85	4	3493913	4831998	18-2016	1	18-2016	2
90	6	1766824	1869775	18-2016	1	18-2016 (outer)	1
90	6	4845301	A996141	18-2016	1	18-2016	2
90	3	A996142	D283221	18-0523	1	18-2016	1
90	3	D283221	UP	18-0523	1	18-2016	1
95	6	1869776	2318585	18-2016	1	18-2016 (inner)	1
100	6	1464949	2836018	18-2016	1	18-2016	1
100BP	6	2641855	3253111	18-2016	1	18-2016	2
100	4	B209468	D283221	18-0523	1	18-2016	1
100	4	D283222	UP	18-0523	1	18-2016	1
105JET	V-6	D082000	UP	18-2016	1	18-2016	2
110	6	1870204	2314955	18-2016	1	18-2016	1
115	6	2836019	3525440	18-2016	1	18-2016	2
115	6	3525441	C100000	18-2016	1	18-2016	2
125	6	2314956	3253111	18-2016	1	18-2016 (inner)	1
135	6	2839369	3293233	18-2016	1	18-2016	2
135	V-6	A904646	UP	18-2016	1	18-2016	2
140	6	3293234	UP	18-2016	1	18-2016	2
140JET	V-6	D082000	UP	18-2016	1	18-2016	2
150	6	3502806	5327662	18-2016	1	18-2016	2
150	V-6	4868998	6042945	18-2016	1	18-2016	2
150	V-6	6042946	UP	18-2016	1	18-2016	2
175	V-6	4301235	5875203	18-2016	1	18-2016	2
175	V-6	5875204	6618751	18-2016	1	18-2016	2
175	V-6	6618751	UP	18-2016	1	18-2016	2
200	V-6	4839034	5875303	18-2016	1	18-2016	2
200	V-6	5875303	6073191	18-2016	1	18-2016	2
200	V-6	6073192	UP	18-2016	1	18-2016	2
220	V-6	B117316	UP	18-2016	1	18-2016	2
225	V-6	5628028	UP	18-2016	1	18-2016	2

① Fits most models

LOWER UNIT SEALS APPLICATION

HP	Beginning Serial No.	Ending Serial No.	Prop Shaft Inner/Outer	Water Pump Base Upper/Lower	Water Pump Housing	Shift Shaft
3.5/3.6	5404657	UP	-	18-2010	18-0516	-
3.9	1655013	2498135	18-0515	-	18-0516	-
4	2498136	5589201	18-0515	-	18-0516	-
4	5589202	5595531	-	18-2010	18-0516	-
4/4.5	5589203	A809601	-	18-2010	18-0516	-
6	1408611	2529894	18-0515	-	18-0516	-
7.5	2529895	3801457	18-0515	-	18-0516	-
7.5	3801458	5206549	-	-	18-0516	-
7.5	5206550	UP	-	18-2010	18-0516	-
9.8	1470349	3795657	18-0515	-	18-0516	-
9.8	3795658	5206549	-	-	18-0516	-
9.8	5206550	UP	-	18-2010	18-0516	-
18	5837437	6443972	-	18-2006/18-2006	-	-
20	1558310	1866494	18-2019/18-2019	18-2006	18-2004	-
20	1866495	6443972	18-2019/18-2019	18-2004/18-2006	18-2004	-
25	5705532	6443972	-	18-2006/18-2006	-	-
30	1271885	1356947	18-2011	18-2011	18-2015	18-2009
30	G055314	UP	18-2051/18-2052	-	-	-
MK 35A	1217222	1271884	18-2011	18-2011	18-2015	18-2009
35	1356948	1448139	18-2011	18-2011	18-2015	18-2009
35	1571114	1960826	18-2011	18-2011	18-2017	18-2009
35	1960827	2874703	18-2011/18-2015	18-2011/18-2055	18-2017	18-2009
35	6445653	UP	18-2051/18-2052	18-2011/18-2055	-	18-2054
40	1279685	2874703	18-2011	18-2011	18-2015	18-2009
40	2874704	3336257	18-2008	18-2011/18-2055	18-2017	18-2009
40	3336258	4117709	18-2008	18-2011/18-2055	18-2017	18-2048
40	4117710	4860102	18-2051/18-2052	18-2011/18-2055	-	18-2009/18-2048

② .438 ID ONLY

LOWER UNIT SEALS APPLICATION (Cont.)

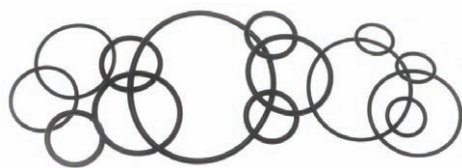
HP	Beginning Serial No.	Ending Serial No.	Prop Shaft Inner/Outer	Water Pump Base Upper/Lower	Water Pump Housing	Shift Shaft
40	4860103	6445652	18-2051/18-2052	18-2011/18-2055	-	18-2054
40 4cyl	C159200	G053313	18-2051/18-2052	18-2011/18-2055	-	18-2054
40 2cyl	G055314	UP	18-2051/18-2052	-	-	-
45	1476510	1531568	18-2011	18-2011	18-2017	18-2009
45 4cyl	5531630	UP	18-2051/18-2052	18-2011/18-2055	-	18-2054
50	1421113	1639472	18-2011	18-2011	18-2017	18-2009
50	1639473	1770178	18-2011	18-2011	18-2017	18-2009
50	1770179	2305100	18-2011/18-2015	18-2011/18-2055	18-2017	18-2009
50	2305101	2858813	18-2011/18-2015	18-2011/18-2055	18-2017	18-2048
50	2858814	4140999	18-2008	18-2011/18-2055	18-2017	18-2009/18-2048
50	4141000	4962055	18-2051/18-2052	18-2011/18-2055	-	18-2009/18-2048
50	4962056	5531630	18-2051/18-2052	18-2011/18-2055	-	18-2054
50 3cyl	6428681	D000750	18-2051/18-2052	18-2011/18-2055	-	18-2054
50/55/60 3 cyl	D000751	UP	18-2051/18-2052	-	-	18-2054
60	1303411	1542744	-	18-2011	18-2015	-
60	6428681	D000750	18-2051/18-2052	18-2011/18-2055	-	18-2054
65	1542745	2874263	18-2002/18-2002	18-2007	18-2013	18-2009
65	2874263	3293183	18-2002/18-2002	18-2007/18-2050	18-2013	18-2009/18-2048
65 3cyl	3293184	4136684	18-2008	18-2011/18-2055	18-2017	18-2009/18-2048
65 3cyl	4136685	4571651	18-2051/18-2052	18-2011/18-2055	18-2017	18-2009/18-2048
70	1296411	1413610	18-2011	-	18-2015	-
70	1413611	1566239	18-2002/18-2002	18-2007	18-2013	18-2009
70 3cyl	4571652	4977156	18-2051/18-2052	18-2011/18-2055	-	18-2009/18-2048
70 3cyl	4977157	5579016	18-2051/18-2052	18-2011/18-2055	-	18-2054
70 3cyl	5579017	A996142	18-2051/18-2052	18-2011/18-2055	-	18-2009
70/75 3cyl	A996142	UP	18-2002/18-2053	18-0522 (lower)	-	-
75 4cyl	6432901	A996142	18-2002/18-2053	18-2013/18-2007	-	18-2054
80	1335465	1398629	18-2002/18-2002	18-2007	18-2013	18-2009
80	1398630	1566239	18-2002/18-2002	18-2007	18-2013	18-2009
80 4cyl	2559001	3144218	18-2002/18-2002	18-2013/18-2007	18-2013	18-2009/18-2048
80 4cyl	3144219	4831998	18-2002/18-2002	18-2050/18-2007	18-2013	18-2009/18-2048
80 4cyl	4831999	5582561	18-2002/18-2002	18-2013/18-2007	-	18-2054
80 4cyl	5582562	A996142	18-2002/18-2053	18-2013/18-2007	-	18-2054
80 3cyl	A996142	UP	18-2002/18-2053	18-0522 (lower)	-	-
85	1460999	1766823	18-2002/18-2002	18-2007	18-2013	18-2009
85 4cyl	3493913	4590511	18-2002/18-2002	18-2050/18-2007	-	18-2009/18-2048
85 4cyl	4590512	4831998	18-2002/18-2002	18-2013/18-2007	-	18-2009/18-2048
90	1766824	1869775	18-2002/18-2002	18-2013/18-2007	18-2013	18-2009
90	4845301	5594656	18-2002/18-2002	18-2013/18-2007	-	18-2054
90	5594657	A996142	18-2002/18-2053	18-2013/18-2007	-	18-2054
90 3cyl	A996142	UP	18-2002/18-2053	18-0522 (lower)	-	-
95	1869776	2318585	18-2002/18-2002	18-2013/18-2007	18-2013	18-2009/18-2048
100,100SS	1464949	2836018	18-2002/18-2002	18-2013/18-2007	18-2013	18-2009
100BP	2399698	2641854	18-2002/18-2002	18-2013/18-2007	18-2013	18-2009/18-2048
100 4cyl	B209468	UP	18-2002/18-2053	18-0522 (lower)	-	-
110	1870204	2314955	18-2002/18-2002	18-2013/18-2007	18-2013	18-2009/18-2048
115	2836019	3525440	18-2002/18-2002	18-2013/18-2007	18-2013	18-2009/18-2048
115	3525440	4112634	18-2002/18-2002	18-2013/18-2007	-	18-2009/18-2048
115	4112635	4855152	18-2002/18-2002	18-2013/18-2007	-	18-2009/18-2048
115	4855153	5600966	18-2002/18-2002	18-2013/18-2007	-	18-2054
115	5600967	C100000	18-2002/18-2053	18-2013/18-2007	-	18-2054
115 4cyl	C100000	UP	18-2002/18-2053	18-0522 (lower)	-	-
125	2314956	2839368	18-2002/18-2002	18-2013/18-2007	18-2013	18-2009
135	2839369	3293233	18-2002/18-2002	18-2013/18-2007	18-2013	18-2009
140	3293234	3502805	18-2002/18-2002	18-2013/18-2007	18-2013	18-2009/18-2048
140	4865678	UP	18-2002/18-2002	18-2013/18-2007	-	18-2054
150	3502806	4121434	18-2002/18-2002	18-2013/18-2007	-	18-2009/18-2048
150	4121434	5327662	18-2002/18-2002	18-2013/18-2007	-	18-2009/18-2048

V-6'S

150/150XR2	4868998	5432021	18-2002/18-2002	18-2013/18-2014	-	18-2054
150/150XRS	5432021	A904646	18-2002/18-2002	18-2013/18-2014	-	18-2054
135/150/XR2	A904646	UP	18-2002/18-2002	18-2013/18-2014	-	18-2054
175	4301235	6618750	18-2002/18-2002	18-2013/18-2014	-	18-2054
175	6618751	UP	18-2002/18-2002	18-2013/18-2014	-	18-2054
200	4839034	6073191	18-2002/18-2002	18-2013/18-2014	-	18-2054
200	6073192	UP	18-2002/18-2002	18-2013/18-2014	-	18-2054
220	B117316	UP	18-2002/18-2002	18-2013/18-2014	-	18-2054
225	5628028	D280813	18-2002/18-2002	18-2013/18-2014	-	18-2054
250/275	C101891	UP	18-2002/18-2002	-	-	18-2054
3.4	5611648	UP	18-2002/18-2002	-	-	18-2054

POWER TRIM OIL SEAL

H.P.	Beginning S/N	Ending S/N	Oil Seals	Qty.	Desc.
115	2836019	3525440	18-2048	1	Starboard Mounting Bracket
140	3293234	UP	18-2048	1	Starboard Mounting Bracket
150	3502806	4865677	18-2048	1	Starboard Mounting Bracket
150 XS	4868648	5327662	18-2048	1	Starboard Mounting Bracket



O-RINGS

Part #	O.E. #	Dimensions	
		I.D.	Width (inches)
18-0175 ③④	25-26543	.220	.103
18-0858 ③④	25-54029	2.425	.103
18-0860 ③④	25-62700	3.237	.103
18-7102 ②④	25-62706	.426	.070
18-7103 ②④	25-29845	.924	.103
18-7105 ②④	25-62705	.750	.065
18-7107 ②④	25-67202	4.750	.135
18-7114 ②④	25-23145	1.000	.135
18-7115 ①	25-26722	1.735	.135
18-7116 ①	25-62704	.360	.100
18-7117 ①	25-35027	1.046	.139
18-7120 ①	25-38933	.215	.065
18-7121 ①	25-35029	3.100	.135
18-7124		2.500	.103
18-7125		2.300	.103
18-7135 ①	25-35276	.750	.135
18-7143 ②④	25-65936	1.310	.100
18-7145 ②④	25-64068	.250	.100
18-7146 ②④	25-47632	1.120	.100
18-7151 ②④	25-20081	3.000	.135
18-7152 ②④	25-20863	2.625	.135
18-7153 ②④	25-21836	.862	.103
18-7155 ②④	25-26855	1.620	.135
18-7156 ②④	25-29439	1.185	.100
18-7157 ②④	25-29976	3.500	.210
18-7158 ②④	25-30613	.740	.100
18-7159 ②④	25-31534	3.855	.210
18-7160 ②④	25-31986	2.635	.210
18-7161 ②④	25-32546	3.250	.070
18-7162 ②④	25-33145	2.025	.135
18-7163 ②④	25-33465	2.415	.100
18-7164 ②④	25-33466	1.375	.100
18-7165 ②④	25-45253	.500	.065
18-7165 ②④	25-32509	.500	.065
18-7166 ②④	25-45254	.615	.065
18-7167 ②④	25-97386	3.609	.139
18-7168 ②④	25-48171	.370	.065
18-7169 ②④	25-70937	3.500	.135
18-7170 ②④	25-33504	1.365	.135
18-7171 ②④	25-30529	1.920	.100
18-7172 ②④	25-31305	3.250	.135
18-7173 ②④	25-30224	1.875	.135
18-7174 ②④	25-45711	.620	.100
18-7175 ②④	25-62817	3.750	.270
18-7176 ②④	25-90011	2.160	.100
18-7177 ②④	25-53421	2.625	.065
18-7180 ②④	25-26802	.445	.090
18-7188 ②	25-805726	.361	.0635
18-7198 ②④	25-45710	1.430	.100
18-7411 ②④	25-35480	1.250	.100
18-7413 ②④	25-62702	.301	.070
18-7414 ②④	25-64067, 25-823683	1.989	.070
18-7415 ②④	25-64966	3.739	.070
18-7419 ②④	25-69202	2.675	.103
18-7420 ②④	25-25439	.862	.139
18-7421 ②④	25-20415	.150	.065
18-7426 ③④	25-30271	.740	.310
18-7440-1 ③	25-36318	.799	.103
18-7445 ③④	25-55801	.801	.070
18-7449 ①	25-97387	4.487	.103
18-7459 ①	25-20826	2.234	.139
18-7464 ①	25-39695	4.234	.139
18-7467 ②④	25-54030	2.987	.103
18-7474 ①	25-94288	1.239	.070
18-7956 ③④	25-85549	2.480	.1969
18-7100 ③④	25-85594	.2362	.1575
18-7961	25-47254	3.650	.135

① Pkg. of 1 ② Pkg. of 5 ③ Pkg. of 2

MARINER O-RINGS (Japanese Models)

Part No.	O.E. No.	Dimensions		Part No.	O.E. No.	Dimensions	
		I. D.	Width (mm)			I. D.	Width (mm)
18-0298	25-82275M	41.50	3.0	18-0299	25-82289M	66.04	5.33

POWERHEAD O-RING APPLICATION

HP	Cyl.	Beginning Serial No.	Ending Serial No.	Upper End Cap	Lower End Cap
3.5	1	6202173	UP	18-7152	-
3.6	1	5404657	UP	18-7152	-
3.9/4	1	1655013	2498135	18-7152	-
4	1	2771622	4107219	18-7152	-
4	1	5589202	UP	-	18-7102
4.5	1	4107220	UP	18-7152	-
6	2	1408611	2529894	18-7152	-
7.5/9.8/110	2	2810637	3274633	18-7152	-
7.5/9.8/110	2	3274633	UP	18-7152	-
20	2	2031774	2827677	18-7151	-
30	2	1271885	1356947	18-7151	18-7151
30JET	2	C159200	UP	18-7151	18-7161
MK 35 A	2	1217222	1271884	18-7151	18-7151
35	2	1356948	1571113	18-7151	18-7151
35	2	1571114	2874703	18-7172	18-7151
35	2	6445653	UP	18-7167	18-7414
40	4	1279685	2874703	18-7151	18-7151
40	2	2874704	3336257	18-7167	-
40	2	3336258	4117709	18-7167	-
40	2	4117710	5556229	18-7167	18-7414
40	2	5556230	6445653	18-7167	18-7414
40	4	C159200	UP	18-7151	18-7161
45	4	1476510	1531568	18-7151	18-7151
45	4	5531630	UP	18-7151	18-7151
45 JET	3	ALL	-	18-7176	-
50	4	1421113	2858813	18-7151	18-7151
50	4	2855514	UP	18-7151	18-7151
50/60	3	6428681	D000750	18-7415	18-7161
50/55/60	3	D000750	UP	-	18-7176
60	6	1303411	1542744	18-7151	18-7151
65	4	1542745	2803561	18-7172	18-7151
65	4	2803562	3293183	18-7172	18-7151
65	3	3293184	3547986	18-7167	18-7161
65	3	3547987	4571651	18-7415	18-7161
70	6	1296411	1566239	18-7151	18-7151

④ This product is priced per piece. To order priced per package, please add -9 to the part number.

POWERHEAD O-RING APPLICATION (Cont.)

HP	Cyl.	Beginning Serial No.	Ending Serial No.	Upper End Cap	Lower End Cap
70	3	4571652	6428680	18-7415	18-7161
70	3	A996142	UP	18-7414	-
75	4	6432901	A996141	18-7167	18-7161
75	3	A996142	D283221	18-7414	-
80	6	1335465	1566239	18-7151	18-7151
80	4	2559001	4831998	18-7167	18-7151
80	4	4831999	UP	18-7167	18-7161
80	3	A996142	UP	18-7414	-
85	6	1460999	1766823	18-7151	18-7151
85	4	3493913	4831998	18-7167	18-7161
90	6	1766824	1869775	18-7172	18-7151
90	6	4845301	A996141	18-7167	18-7161
90	3	A996142	D283221	18-7414	-
95	6	1869776	2318585	18-7172	18-7151
100	6	1464949	2836018	18-7172	18-7151
100BP	6	2641855	3253111	18-7172	18-7167
100	4	B209468	D283221	18-7414	-
105JET	V-6	D082000	UP	18-0858	18-0860
110	6	1870204	2314955	18-7172	18-7151
115	6	2836019	3525440	18-7167	18-7151
115	6	3525441	C100000	18-7167	18-7161
125	6	2314956	3253111	18-7167	18-7151
135	6	2839369	3293233	18-7167	18-7151
135	V-6	A904646	UP	18-0858	18-0860
140	6	3293234	UP	18-7167	18-7161
140JET	V-6	D082000	UP	18-0858	18-0860
150	6	3502806	5327662	18-7167	18-7161
150	V-6	6042946	UP	18-0858	18-0860
175	V-6	5875204	6618751	-	18-0860
175	V-6	6618751	UP	18-0858	18-0860
200	V-6	5875303	6073191	-	18-0860
200	V-6	6073192	UP	18-0858	18-0860
220	V-6	B117316	UP	18-0858	18-0860
225	V-6	5628028	UP	-	18-0860

LOWER UNIT O-RING APPLICATION

HP	Beginning Serial No.	Ending Serial No.	Bearing Carrier	Water Pump Base	Shift Shaft	Drive Shaft
3.9	1655013	2498135	18-7121	18-7156	18-7180	18-7168
4	2498136	5589201	18-7121	18-7156	18-7180	18-7168
4/4.5	5589203	A809601	18-7171	18-7156	18-7180	-
6	1408611	2529894	18-7171	18-7156	18-7180	18-7168
6	A197112	UP	18-7162	-	-	-
7.5	2529895	3801457	18-7171	18-7156	18-7180	18-7168
7.5	3801458	5206549	18-7171	18-7156	18-7180	-
7.5	5206550	UP	18-7171	18-7156	18-7180	18-7116
8	A197112	UP	18-7162	-	-	-
9.8	1470349	3795657	18-7171	18-7156	18-7180	18-7168
9.8	3795658	5206549	18-7171	18-7156	18-7180	-
9.8	5206550	UP	18-7171	18-7156	18-7180	18-7116
9.9/15	A197112	UP	18-7162	-	-	-
18	5837437	6443972	-	18-7419	-	-
20	1558310	1866494	18-7163	18-7164	18-7180	18-7180
20	1866495	6443972	18-7163	18-7164	18-7180	18-7180
25	5705532	6443972	-	18-7419	-	-
18/20/25XD	6443973	UP	-	18-7419	18-7135 ②	-
30	1271885	1356947	18-7152	18-7115	18-7153	-
30	G055314	UP	-	-	18-7155 ②	-
MK 35A	1217222	1271884	18-7152	18-7115	18-7153	-
35	1356948	1448139	18-7152	18-7115	18-7153	-
35	1571114	1960826	18-7160	18-7155	18-7153	-
35	1960827	2874703	18-7160	18-7155	18-7153	-
35	6445653	UP	18-7160	18-7115	18-7153	-
40	1279685	2874703	18-7152	18-7115	18-7153	-
40	2874704	3336257	18-7160	18-7155	18-7153	-
40	3336258	4117709	18-7160	18-7155	18-7153	-
40	4117710	4860102	18-7160	18-7155	18-7153	-
40	4860103	6445652	18-7160	18-7115	18-7153	-
40 4cyl	C159200	G053313	18-7160	18-7115	18-7153	-
40 2cyl	G055314	UP	-	-	18-7155 ②	-
45	1476510	1531568	18-7160	18-7155	18-7153	-
45 4cyl	5531630	UP	18-7160	18-7115	18-7153	-
50	1421113	1639472	18-7152	18-7155	18-7153	-
50	1639473	1770178	18-7160	18-7155	18-7153	-
50	1770179	2305100	18-7160	18-7155	18-7153	-
50	2305101	2858813	18-7160	18-7155	18-7153	-
50	2858814	4140999	18-7160	18-7155	18-7153	-
50	4141000	4962055	18-7160	18-7155	18-7153	-
50	4962056	5531630	18-7160	18-7155	18-7153	-
50 3cyl	6428681	D000750	18-7160	18-7155	18-7153	-
50/55/60 3 cyl	D000751	UP	-	18-7173	-	-
60	1303411	1542744	-	18-7115	-	-
60	6428681	D000750	18-7160	18-7155	18-7153	-
65	1542745	2874263	18-7157	18-7173	18-7153	18-7158
65	2874263	3293183	18-7157	18-7162	18-7153	18-7158

① Requires 2 ② Shift Shaft Retainer ④ Fits most applications

LOWER UNIT O-RING APPLICATION (Cont.)

HP	Beginning Serial No.	Ending Serial No.	Bearing Carrier	Water Pump Base	Shift Shaft	Drive Shaft
65 3cyl	3293184	4136684	18-7160	18-7155	18-7153	-
65 3cyl	4136685	4571651	18-7160	18-7155	18-7153	-
70	1296411	1413610	18-7114	18-7155 ①	-	-
70	1413611	1566239	18-7157	18-7173	18-7153	18-7158
70 3cyl	4571652	4977156	18-7160	18-7155	18-7153	-
70 3cyl	4977157	5579016	18-7160	18-7115	18-7153	-
70 3cyl	5579017	A996142	18-7160	18-7115	18-7153	-
70/75 3cyl	A996142	UP	-	-	18-7198	-
75 4cyl	6432901	A996142	18-7157	18-7162	18-7153	-
80	1335465	1398629	18-7157	18-7155	18-7153	18-7158
80	1398630	1566239	18-7157	18-7173	18-7153	18-7158
80 4cyl	2559001	3144218	18-7157	18-7173	18-7153	18-7158
80 4cyl	3144219	4831998	18-7157	18-7162	18-7153	-
80 4cyl	4831999	5582561	18-7157	18-7162	18-7153	-
80 4cyl	5582562	A996142	18-7157	18-7162	18-7153	-
80 3cyl	A996142	UP	-	-	18-7198	-
85	1460999	1766823	18-7157	18-7173	18-7153	18-7158
85 4cyl	3493913	4590511	18-7157	18-7162	18-7153	-
85 4cyl	4590512	4831998	18-7157	18-7162	18-7153	-
90	1766824	1869775	18-7157	18-7162	18-7153	18-7158
90	4845301	5594656	18-7157	18-7162	18-7153	-
90	5594657	A996142	18-7157	18-7162	18-7153	-
90 3cyl	A996142	UP	-	-	18-7198	-
95	1869776	2318585	18-7157	18-7173	18-7153	18-7158
100,100SS	1464949	2836018	18-7157	18-7173	18-7153	18-7158
100BP	2399698	2641854	18-7157	18-7173	18-7153	18-7158
100 4cyl	B209468	-	-	-	18-7198	-
110	1870204	2314955	18-7157	18-7173	18-7153	18-7158
115	2836019	3525440	18-7157	18-7173	18-7153	18-7158
115	3525440	41122634	18-7157	18-7173	18-7153	-
115	41122635	4855152	18-7157	18-7162	18-7153	-
115	4855153	5600966	18-7157	18-7162	18-7153	-
115	5600967	C100000	18-7157	18-7162	18-7153	-
115 4cyl	C100000	UP	-	-	18-7198	-
125	2314956	2839368	18-7157	18-7173	18-7153	18-7158
135	2839369	3293233	18-7157	18-7173	18-7153	18-7158
140	3293234	3502805	18-7157	18-7173	18-7153	-
140	4865678	UP	18-7157	18-7162	18-7153	-
150	3502806	4121434	18-7157	18-7173	18-7153	-
150	4121434	5327662	18-7157 ④	18-7162	18-7153	-

V-6

150/150XR2	4868998	5432021	18-7159	18-7162	18-7153	-
150/150XRS	5432021	A904646	18-7159	18-7176	18-7153	-
135/150/XR2	A904646	UP	18-7159	18-7176	18-7153	-
175	4301235	6618750	18-7159	18-7162	18-7153	-
175	6618751	UP	18-7159	18-7176	18-7153	-
200	4839034	6073191	18-7159	18-7162	18-7153	-
200	6073192	UP	18-7159	18-7176	18-7153	-
220	B117316	UP	18-7159	18-7176	18-7153	-
225	5628028	D280813	18-7159	18-7162	18-7153	-
250/275	C101891	UP	18-7159	-	18-7153	-
3.4	5611648	UP	18-7159	-	18-7153	-

① Requires 2 ② Shift Shaft Retainer ④ Fits most applications

SWIVEL BRACKET ASSEMBLY O-RING APPLICATION

HP	Beginning Serial No.	Ending Serial No.	O-Ring	Qty.	Desc.	HP	Beginning Serial No.	Ending Serial No.	O-Ring	Qty.	Desc.
3.9	1655013	2498135	18-7153	2	SB	V 135	A904646	UP	18-7174	1	TT
4	2498136	3529445	18-7153	1	SB	V 150	4868998	UP	18-7164	1	SB
6	1436115	2529894	18-7153	2	SB	V 150	5432022	6606990	18-7168	2	TLL
7.5	2529895	3488152	18-7153	2	SB	V 150	6443213	UP	18-7174	1	TT
9.9	1470349	3482752	18-7153	2	SB	V 175	4301235	UP	18-7164	1	SB
35 ①	B110789	C159199	18-7164	1	SB,U	V 175	5488752	6618750	18-7168	2	TLL
35 ①	B110789	C159199	18-7174	1	TT	V 175	6618751	UP	18-7174	1	TT
45 4 Cyl ①	B110789	UP	18-7174	1	TT	V 200	4839034	UP	18-7164	1	SB
45 4 Cyl ①	B110789	UP	18-7164	1	SB,U	V 200	5464486	6625220	18-7168	2	TLL
50 3 Cyl ①	B122930	C160935	18-7164	1	SB,U	V 200	6625221	UP	18-7174	1	TT
50 3 Cyl ①	B122930	C160935	18-7174	1	TT	V 200 EFI	C100861	UP	18-7174	1	TT
60 3 Cyl ①	B122930	C160935	18-7174	1	TT	V 200 EFI	C100861	UP	18-7164	1	SB
60 3 Cyl ①	B122930	C160935	18-7164	1	SB,U	V 220	B117316	UP	18-7174	1	TT
70	A996142	UP	18-7174	2	TT	V 220	B117316	UP	18-7164	1	SB
70	A996142	UP	18-7164	1	SB	V 225	5628028	UP	18-7164	1	SB
75	6432901	UP	18-7174	2	TT	V 225	5628028	UP	18-7168	2	TLL
75	6432901	UP	18-7164	1	SB	V 250	C101891	UP	18-7168	2	TLL
80	A996142	UP	18-7164	1	SB	V 250	C101891	UP	18-7174	1	TT
80	A996142	UP	18-7174	2	TT	V 275	C101891	UP	18-7174	1	TT
90	6436123	UP	18-7164	1	SB	V 275	C101891	UP	18-7168	2	TLL
90	6436123	UP	18-7174	2	TT	3.4 LT	5611648	UP	18-7168	2	TLL
100	B209468	UP	18-7164	1	SB	3.4 LT	5611648	UP	18-7174	1	TT
100	B209468	UP	18-7174	1	TT	3.4 LT	5611648	UP	18-7164	1	SB
115	6436123	UP	18-7164	1	SB	XR-4/Magnum II	B242885	UP	18-7174	1	TT
115	6436123	UP	18-7174	2	TT	XR-4/Magnum II	B242885	UP	18-7164	1	SB
V 135	A904646	UP	18-7164	1	SB						

① Models with power trim only SB Swivel Bracket SB,U Swivel Bracket, Upper TLL Tilt Lock Lever TT Tilt Tube